Transducer tube BLT

for continuous level measurement on NS AM tank top level switches

The IO-Link compatible BLT series sensors are suitable to ensure cost-effective and efficient liquid level monitoring in IO-Link hydraulic and lubrication oil tanks.

Available with classic output signals 4-20 mA as well as with IO-Link interface.

The digital, bidirectional communication of IO-Link sensors meets all requirements of modern plant automation, reduces acquisition and installation costs, and improves system availability.

Their robust design makes them suitable for virtually any liquid properties, allowing a wide range of applications.

The BLT series meets virtually all requirements arising in this area of application.

BLT-AM1(2)-LD-5(10)-1D1S-/VAR

BLT-AM1(2)-LA-5(10)-1A-/VAR

IO-Link and 1 x programmable switching output or 4-20 mA output

Continuous liquid level detection

Nickel-plated brass housing

Up to 5 m transducer length

Connection M12x1 plug connector

Customisable M12 plug included



Fluidcontrol







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DE200206 03/2022 page 1 / 2 Bühler Technologies GmbH, Harkortstr. 29, D-40880 Ratingen Tel. +49 (0) 21 02 / 49 89-0, Fax: +49 (0) 21 02 / 49 89-20 E-Mail: fluidcontrol@buehler-technologies.com Internet: www.buehler-technologies.com



BLT Technical Data

BLT-AM1(2)-LD-5(10)-1D1S-/VAR with IO-Link interface BLT-AM1(2)-LA-5(10)-1A-/VAR with 4-20 mA output

	1D1S	1A
Transducer tube material:	Nickel-plated bras	55
Ambient temperature:	-20 °C to +70 °C	
Lengths:	variable to max. 5000 mm	
Input value		
Sensor element:	Reed chain 5 or 10 mm resolution	
Tolerance:	±1% FS	
Operating voltage (UB):	18 - 30 VDC	10 - 30 VDC
Measuring range:	0 to 100 %	4-20 mA > 0-100 %
Output:	IO-Link	4-20 mA
IO-Link	Rev. 1.1	-
Baudrate:	COM3 (230.4k)	-
SIO Mode:	Yes	
Min. Time Period	10 ms	-
Max. Load:	-	(UB-8V)/0.02 A

BLT Standard Pin Assignment

Connector	M12 (base)	M12 (base)
Number of pins	4-pin	4-pin
DIN EN 61076-2-101	30 VDC	30 VDC
IP rating with IP67 cable box attached	IP67	IP67
Version	1D1S	1A
Connection schematic	$3 \begin{pmatrix} 0 & 0 \\ 0 & 0 \\ 0 & 0 \\ 4 \end{pmatrix} 1$	
	1D1S (IO-Link)	1A (4-20 mA)
1	+24 VDC	+24 VDC
2	S2 (PNP max. 200 mA)	OUT 4-20 mA
3	GND	GND
4	C/Q (IO-Link)	NC

Model Key BLT-AM1(2)-Lx-yyyy/VAR

th IO-LINK for NS 10/xx-AM level switch
th IO-LINK for NS 25/xx-AM to NS 320/xx-AM level switch
th 4-20 mA output for NS 10/xx-AM level switch
th 4-20 mA output for NS 25/xx-AM to NS 320/xx-AM level switch

Ordering example

You require:	Level sensor style for NS 10/xx AM, with M12 plug connector, 5 mm resolution, IO-Link output, adapter spacing L1= 1500 mm
Order	BLT-AM1-LD-5-1D1S-/1500

NOTICE! BLT is only the transducer tube for continuous liquid level measurement. Requires a NSxxAM level switch!



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