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"For All Your Hydraulic Needs"



# Catalog Low Profile

## **Hydraulic Power Units**







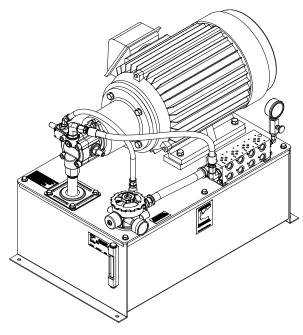




#### 10 TO 30 GALLON CAPACITY

#### **General Specifications/Table of Contents**





Low Profile Power Units are designed for use in locations where space is at a premium, or where the power of a NFPA/JIC-Style unit is needed in a smaller, less expensive package. They're ideal for industrial applications requiring moderate fluid volume and flow rate.

Typical applications include use with:

- Test Benches
- Machine Tools and Packaging Equipment
- Clamping Equipment
- Drilling Equipment

Low Profile Power Units are the perfect choice for demanding industrial applications where heat buildup is unlikely, and compact installation is a must.

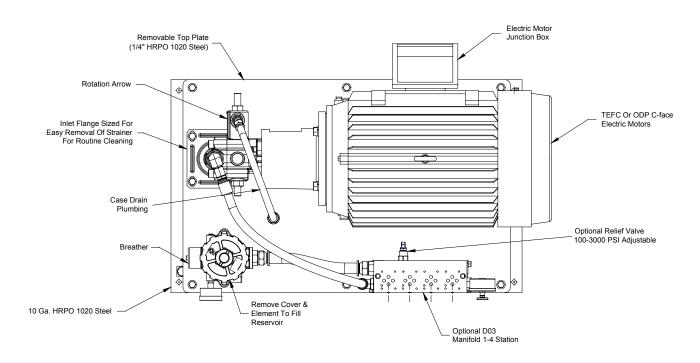
GENERAL SPECIFICATIONS	W10	W20	W30		
Reservoir Capacity	10 Gal. (37.8 liters)	20 Gal.(75.7 liters)	30 Gal.(112.7 liters)		
Surface Area For Heat Transfer	4.96 sq. ft. (4607.8 cm²)	7.64 sq. ft. (7097.6 cm <sup>2</sup> )	9.58 sq. ft. (8899.8 cm²)		
Heat Dissipation At ∆T	Sq. Ft. of Vertical Steel x ΔT / 1000				
Basic Weight (Less Oil, Pump, and Motor)	129 lbs. (58.5 kg)	183 lbs. (83. 0 kg)	243 lbs. (110.2 kg)		
Usable Gallons	5.46 Gal. (20.7 liters)	7.62 Gal. (28.8 liters)	11.1 Gal. (42.0 liters)		
Gallons Per Inch Rise	1.77 Gal.	2.47 Gal.	3.60 Gal.		
Capacity, Full to Top Plate	14.07 Gal. (53.3 liters)	27.22 Gal. (103.0 liters)	39.55 Gal. (149.7 liters)		
Pump Data (See Continental Hydraulics	VANE PUMP CATALOG fo	or complete codes and sp	pecifications.)		
Flow Range	Up to 11 gpm (41.6 lpm)	Up to 11 gpm (41.6 lpm)	Up to 11 gpm (41.6 lpm)		
Pressure Range	Up to 3000 psi (207 bar)	Up to 3000 psi (207 bar)	Up to 3000 psi (207 bar)		
Power Range	Up to 10 HP (7.5 kW)	Up to 10 HP (7.5 kW)	Up to 10 HP (7.5 kW)		

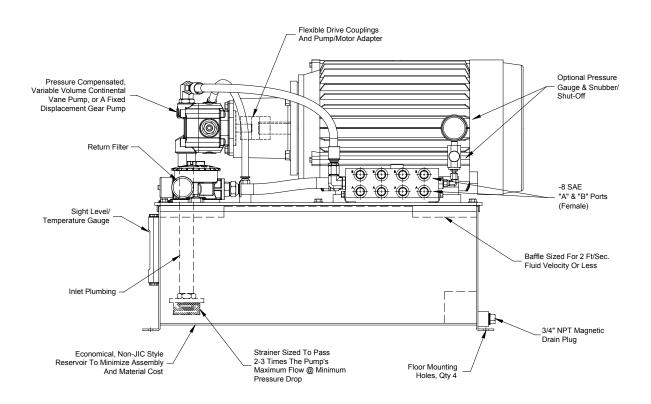
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10 TO 30 GALLON CAPACITY Features





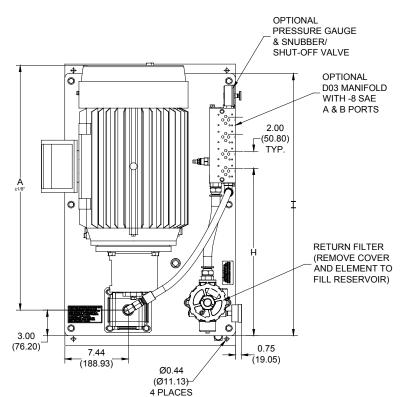


10 TO 30 GALLON CAPACITY

#### **Dimension Drawing - Power Unit With Gear Pump & Manifold**



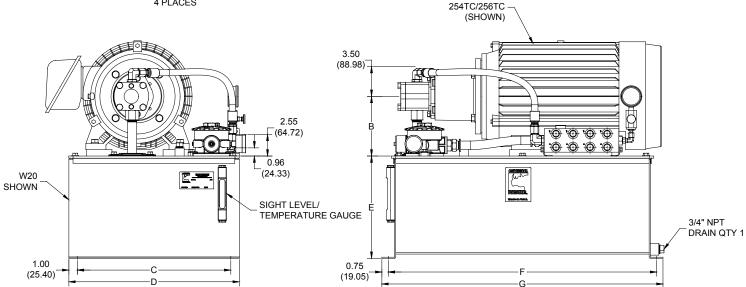
Dimensions shown in: Inches (± .125) (millimeters (± 1 mm)



#### Dimensions A and B

MAX FRAME SIZE

Motor Frame	H.P.	A (±.125)	В
143TC	1	16.38 (416.1)	4.75 (120.6)
145TC	1.5	16.38 (416.1)	4.75 (120.6)
145TC	2	16.38 (416.1)	4.75 (120.6)
182TC	3	19.25 (463.5)	5.75 (146.0)
184TC	5	19.25 (488.9)	5.75 (146.0)
213TC	7.5	21.38 (543.1)	6.50 (165.1)
215TC	10	22.86 (580.6)	6.50 (165.1)
254TC	15	26.50 (673.1)	7.00 (177.8)
256TC	20	28.25 (717.6)	7.00 (177.8)

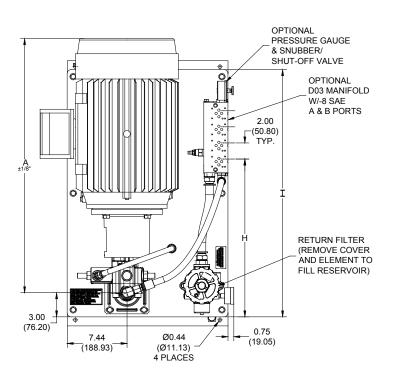


Reservoir	С	D	E	F	G	Н	I
W10	16.00 (406.4)	18.00 (457.2)	9.00 (228.6)	25.50 (647.7)	27.00 (685.8)	16.38 (416.6)	24.25 (615.9)
W20	18.00 (457.2)	20.00 (508.0)	12.00 (304.8)	31.50 (800.1)	33.00 (838.2)	19.63 (492.3)	31.25 (793.7)
W30	22.00 (558.8)	24.00 (609.6)	12.00 (304.8)	37.50 (952.5)	39.00 (990.6)	22.50 (571.5)	36.50 (927.1)



10 TO 30 GALLON CAPACITY

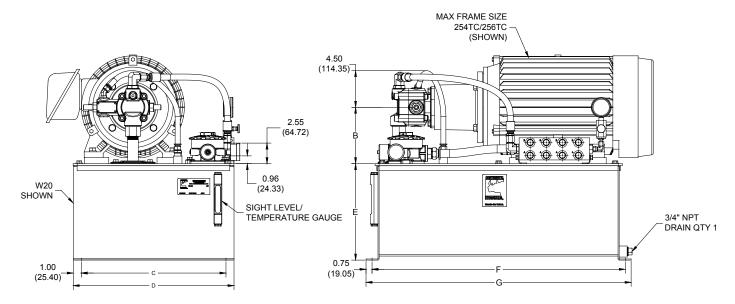
#### **Dimension Drawing - Power Unit With Vane Pump & Manifold**



Dimensions shown in: Inches (± .125) (millimeters (± 1 mm)

#### Dimensions A and B

Motor Frame	H.P.	A (±.125)	В
143TC	1	19.94 (506.5)	4.75 (120.6)
145TC	1.5	19.94 (506.5)	4.75 (120.6)
145TC	2	19.94 (506.5)	4.75 (120.6)
182TC	3	21.06 (534.9)	5.75 (146.0)
184TC	5	22.06 (560.3)	5.75 (146.0)
213TC	7.5	24.25 (615.9)	6.50 (165.1)
215TC	10	25.68 (652.3)	6.50 (165.1)
254TC	15	29.68 (753.9)	7.00 (177.8)
256TC	20	31.38 (797.1)	7.00 (177.8)



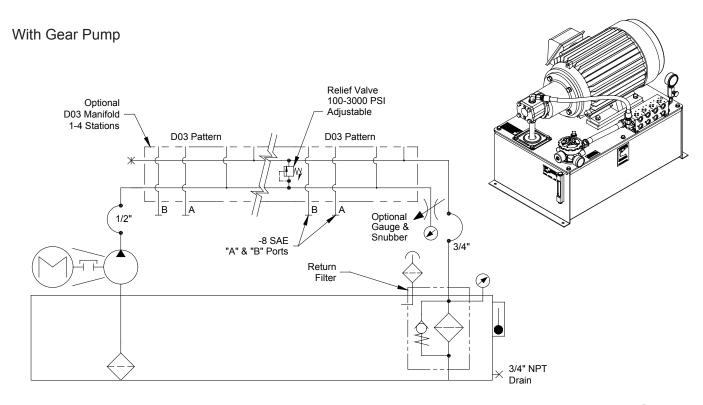
Reservoir	С	D	Е	F	G	Н	I
W10	16.00 (406.4)	18.00 (457.2)	9.00 (228.6)	25.50 (647.7)	27.00 (685.8)	16.38 (416.6)	24.25 (615.9)
W20	18.00 (457.2)	20.00 (508.0)	12.00 (304.8)	31.50 (800.1)	33.00 (838.2)	19.63 (492.3)	31.25 (793.7)
W30	22.00 (558.8)	24.00 (609.6)	12.00 (304.8)	37.50 (952.5)	39.00 (990.6)	22.50 (571.5)	36.50 (927.1)

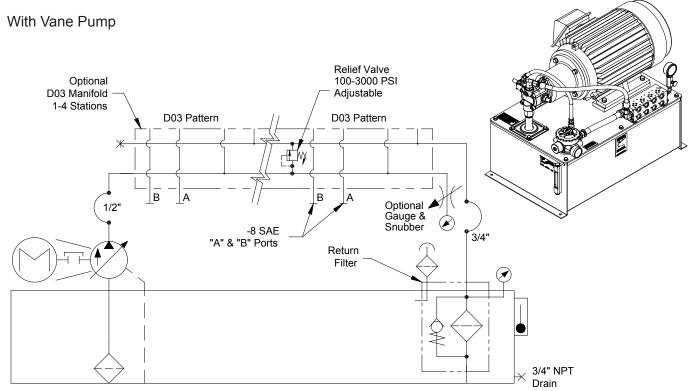


10 TO 30 GALLON CAPACITY

**Basic Schematics** 





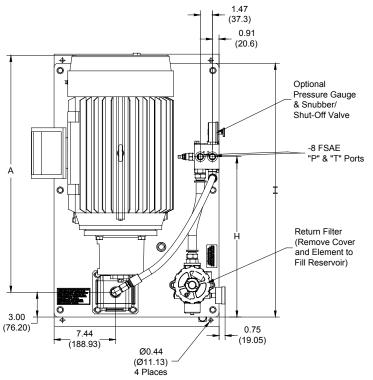




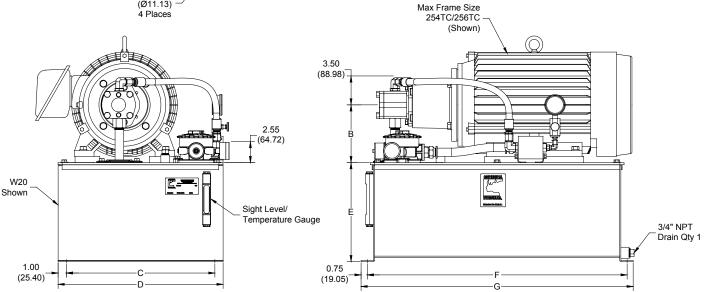
10 TO 30 GALLON CAPACITY

Dimension Drawing - Power Unit With Gear Pump & "PR" Block

Dimensions shown in: Inches (± .125) (millimeters (± 1 mm)



Motor Frame	H.P.	A (±.125)	В
143TC	1	16.38 (416.1)	4.75 (120.6)
145TC	1.5	16.38 (416.1)	4.75 (120.6)
145TC	2	16.38 (416.1)	4.75 (120.6)
182TC	3	19.25 (463.5)	5.75 (146.0)
184TC	5	19.25 (488.9)	5.75 (146.0)
213TC	7.5	21.38 (543.1)	6.50 (165.1)
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254TC	15	26.50 (673.1)	7.00 (177.8)
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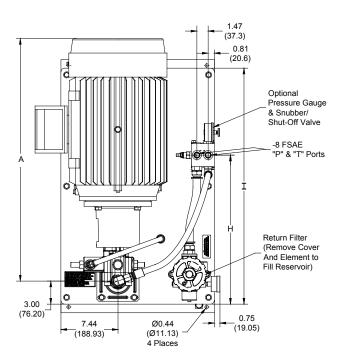
Reservoir	С	D	E	F	G	Н	I
W10	16.00 (406.4)	18.00 (457.2)	9.00 (228.6)	25.50 (647.7)	27.00 (685.8)	16.38 (416.6)	24.25 (615.9)
W20	18.00 (457.2)	20.00 (508.0)	12.00 (304.8)	31.50 (800.1)	33.00 (838.2)	19.63 (492.3)	31.25 (793.7)
W30	22.00 (558.8)	24.00 (609.6)	12.00 (304.8)	37.50 (952.5)	39.00 (990.6)	22.50 (571.5)	36.50 (927.1)



10 TO 30 GALLON CAPACITY

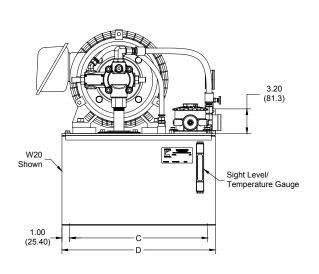
Dimension Drawing - Power Unit With Vane Pump & "PR" Block

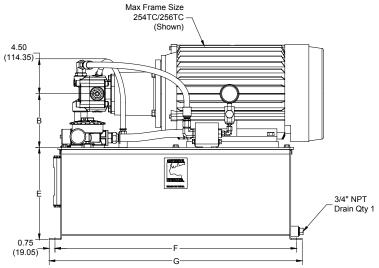




Dimensions shown in:  $\frac{\text{Inches ($\pm$ .125)}}{\text{(millimeters ($\pm$ 1 mm))}}$ 

Motor Frame	H.P.	A (±.125)	В
143TC	1	19.94 (506.5)	4.75 (120.6)
145TC	1.5	19.94 (506.5)	4.75 (120.6)
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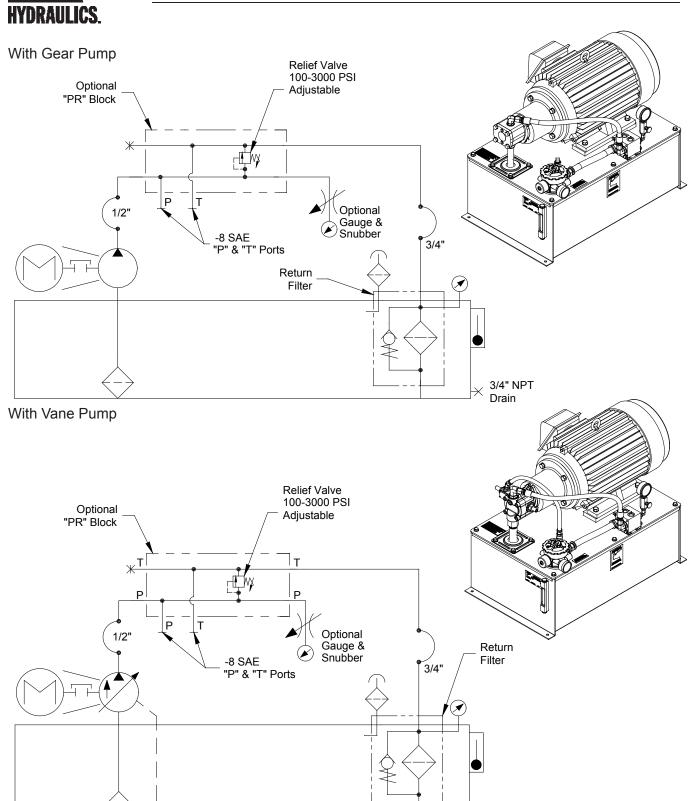


Reservoir	С	D	Е	F	G	Н	I
W10	16.00 (406.4)	18.00 (457.2)	9.00 (228.6)	25.50 (647.7)	27.00 (685.8)	16.38 (416.6)	24.25 (615.9)
W20	18.00 (457.2)	20.00 (508.0)	12.00 (304.8)	31.50 (800.1)	33.00 (838.2)	19.63 (492.3)	31.25 (793.7)
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10 TO 30 GALLON CAPACITY

Basic Schematics



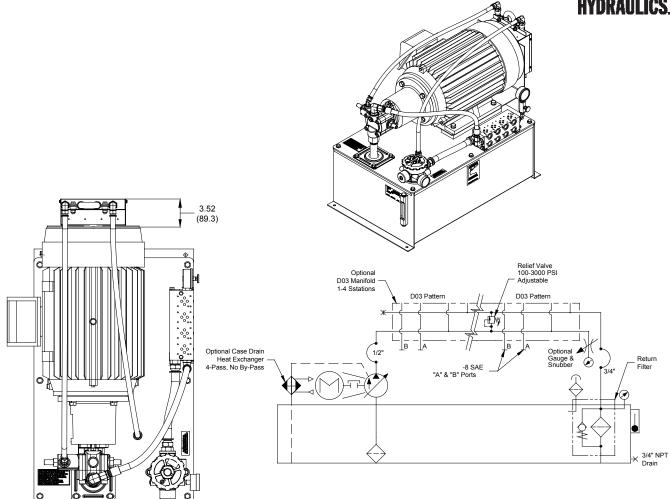
3/4" NPT Drain

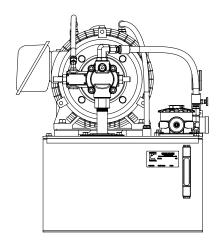


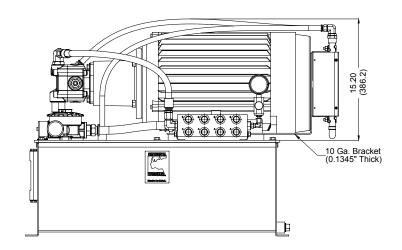
10 TO 30 GALLON CAPACITY

**Dimension Drawing - Power Unit With Vane Pump & HEA44C** 









**Heat Exchanger** 

Description

No Cooler Options

Air-to-Oil Case Drain

Cooler, SAE-8 Ports

(Vane Pump Only)

Code

Omit

HEA44C

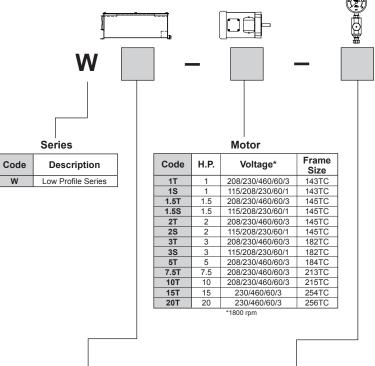




#### **Low Profile Power Units**

#### 10 TO 30 GALLON CAPACITY **Ordering Information**





Reservoir and Gallon Capacity

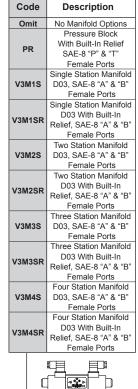
Code		dard Pu		Motor Size
	SAE-AA	G0.6 Thro G3.5	ugh	
10	SAE-A	G2.1B36 Through G11.6B24 PVR6		10
	G0.6B36 SAE-AA Through G3.5B29		ugh	
20	SAE-A	G2.1B36 Through G11.6B24 PVR6		20
	SAE-AA	G0.6B36 Through G3.5B29		
30	SAE-A	SAE-A G2.1B30 Through G11.6B2 PVR6		20
Д				-

Select vane pump from the Continental Hydraulics Vane Pump Catalog or gear pump from the Power Unit Accessories Catalog.

NOTE: Pump and motor ranges listed for each reservoir size are standard combinations. For special combinations, please discuss your application with your Continental Hydraulics distributor or the factory.

#### Gauge

Code	Description		
Omit	No Gauge Options		
G1	Pressure Gauge		
	0 - 1000 psi		
G1.5	Pressure Gauge		
	0 - 1500 psi		
G2	Pressure Gauge		
GZ	0 - 2000 psi		
G3	Pressure Gauge		
GS	0 - 3000 psi		
G5	Pressure Gauge		
95	0 - 5000 psi		
N	Relief Valve SAE-4		



Manifold



Select valves as required from the appropriate Continental Hydraulics Catalogs

For manifold dimensions and specifications see the Daman Products Manifold Catalog.

#### **Typical Ordering Code**

W20-3T-G3N-V3M2S-HEA44C (Power Unit)

PVR6-6B20-RF-O-1 (Vane Pump)

VSD03M-3A-GB-60L Station 1 (Directional Control Valve)

VSD03M-1A-GB-60L Station 2 (Directional Control Valve)

BD03-100 (Bolt Kit - Qty. 2)

-- or --

W10-2T-G3N-V3M2SR (Power Unit)

G2.1B36 (Gear Pump)

VSD03M-5L-GB-60L Station 1 (Directional Control Valve)

BD03-100 (Bolt Kit - Qty. 1)

VSD03M-1A-GB-60L Station 2 (Directional Control Valve)

F03MSV-NDC-G-AA Station 2 (Flow Control Valve)

BD03-250 (Bolt Kit - Qty. 1)



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