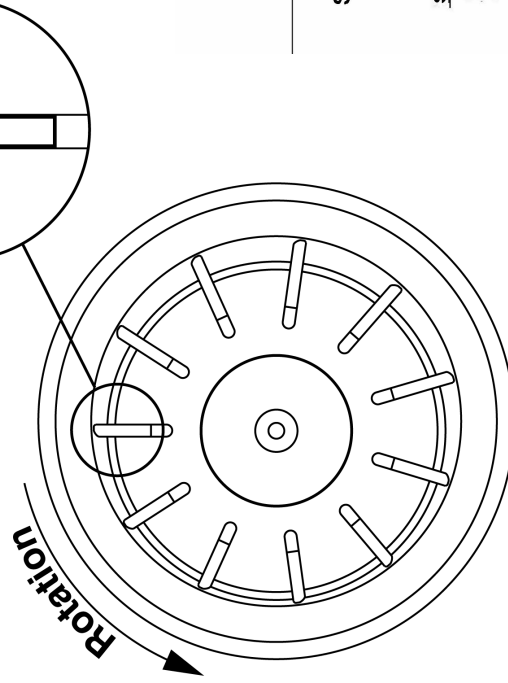


The leading edge of the vanes must be oriented in the direction of rotation. The leading edge is identified as the low side of the vane taper. Improper installation will result in excessive noise, greatly reduced vane life, and possible pump failure.
Make sure all vane slots have a vane in them.

Vane tip orientation is critical



**Pump body viewed
from cover side**

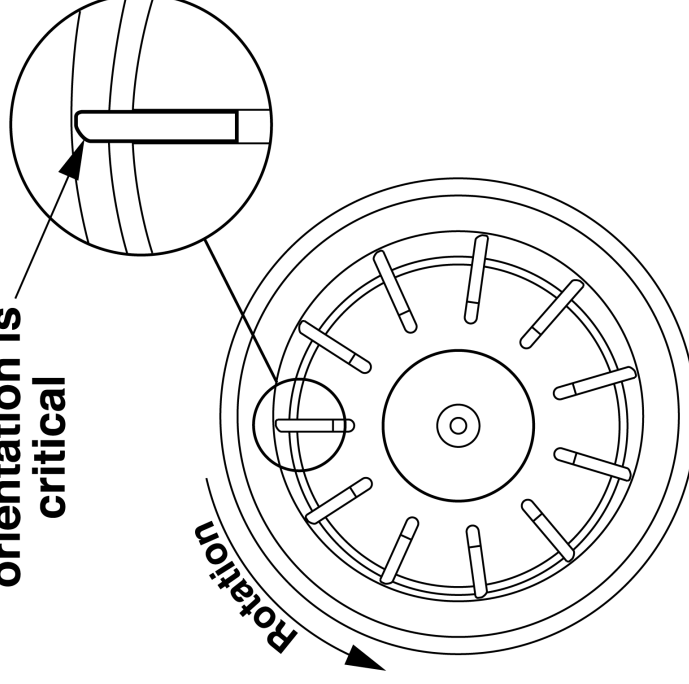


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PO Box 38
Strathfieldsaye, VIC, 3551
1800 OIL SOL
1800 645 765
sales@oilsolutions.com.au
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