

Hägglunds Atom

Radial piston hydraulic motor



The data specified only serve to describe the product. No statements concerning a certain condition or suitability for a certain application can be derived from our information. Catalog specifications do not constitute assured characteristics. The information given does not release the user from the obligation of own judgment and verification. It must be remembered that our products are subject to a natural process of wear and aging.

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The cover shows an example application. The product delivered may differ from the image on the cover.

The original instruction manual was prepared in English language.

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1 About this documentation

1.1 Validity of the documentation

This documentation applies to the high torque a low rotation radial piston hydraulic motor Häggglunds Atom and is intended for machine/system manufacturers, users and service engineers.

This documentation contains important information on the safe and appropriate assembly, transport, commissioning, operation, maintenance, disassembly and simple troubleshooting of the product.

- ▶ Prior to working with the Häggglunds Atom, read the entire documentation carefully, in particular the “Safety instructions” chapter.

1.2 Required and additional documentation







- ▶ Before commissioning the product, make sure to have received and fully understood the documentations identified by the book symbol  and observe the instructions included in these documentations.

Table 1: Required and additional documentations

	Title	Document no	Document type
	Order confirmation	Contains the order-related technical data for your Häggglunds Atom	Order confirmation
	Häggglunds Atom	RE 15354	Data sheet
	Häggglunds Torque arms	RE 15355	Data sheet
	Hydraulic fluid quick reference	RE 15414	Data sheet
	Sound and vibrations	RE 15411	Data sheet

1.3 Presentation of information

Consistent safety instructions, symbols, terms and abbreviations are used in the present documentation to facilitate orientation for the reader and to ensure safe product handling. The explanations in the following sections will provide for easy understanding.

1.3.1 Safety messages




This documentation includes safety messages placed before sequential operating procedures that may involve the risk of personal or property damage. The described precautionary measures must be observed.

Safety messages are structured as shown below:

 SIGNAL WORD
Type and source of risk Consequences if disregarded ► Precautionary measures

- **Warning sign:** draws attention to the risk
- **Signal word:** identifies the hazard level
- **Type and source of risk:** identifies the type and source of the hazard
- **Consequences:** describes what occurs when the safety messages are not complied with
- **Precautions:** indicates how the hazard can be avoided



Table 2: Risk categories to ANSI Z535.6-2006

Warning sign, signal word	Meaning
 DANGER	Indicates a hazardous situation which, if not avoided, will result in death or serious injury.
 WARNING	Indicates a hazardous situation which, if not avoided, could result in death or serious injury.
 CAUTION	Indicates a hazardous situation which, if not avoided, could result in minor or moderate injury.
NOTICE	Indicates potential property damage: the product or the environment may be damaged.

1.3.2 Symbols

The following symbols identify notices that are not safety-relevant, but enhance the comprehensibility of the documentation.

Table 3: Meaning of the symbols

Symbol	Meaning
	When this information is not observed, optimum use or operation of the product cannot be ensured.
►	Single, independent step
1.	Numbered instructions:
2.	The number indicates that the different steps are to be performed successively.
3.	
	Center of gravity Markings on packaging to indicate where the center of gravity is.

2 Safety instructions

2.1 About this chapter

This product has been manufactured in strict compliance with the generally accepted rules of technology. However, this does not exclude the risk of damage to persons or property if this chapter and the safety instructions included in the present documentation are not observed.

- ▶ Read the entire documentation carefully before starting to use the product.
- ▶ Keep this documentation in a location where it is accessible to all users at any time.
- ▶ When passing over the product to third parties, make sure to include the necessary documentation.

2.2 Intended use

The Hägglands Atom is a radial piston hydraulic motor.

In an application the Atom motor is classified as component. The Atom motor may only be commissioned after it has been installed in the machine/system for which it is intended and the safety of the entire system has been established in accordance with the machine directive.

The product is intended for professional and not for private use.

Intended use includes having read and understood the entire documentation, in particular the “Safety instructions” chapter.

The product is intended for the following use:

- Radial piston motor in open or closed circuit: The radial piston motor is approved to be used in motor mode or pump mode.

Observe the technical data, application and operating conditions and performance limits as specified in the product-specific data sheet and in the order confirmation.

2.3 Improper use

Any use other than that described as intended use shall be considered as improper and is therefore impermissible.

Bosch Rexroth shall accept no liability whatsoever for damage resulting from improper use. The user shall bear all risks arising from improper use.

Similarly, the following foreseeable faulty usages are also considered to be improper:

- Using outside the operating parameters approved in the product-specific data sheet or in the order confirmation (unless customer-specific approval has been granted)
- Use of fluids outside of the standards as specified in *15.1.1: Hydraulic fluids* and in [Data sheet RE 15414 Hydraulic fluid quick reference](#).
- Modification of factory settings by non-authorized persons
- Use of add-on parts (e.g. mountable filter, control unit, valves) that are not specified by Bosch Rexroth has to be approved by contact at Bosch Rexroth.

- Extension or conversion is not permissible and has to be approved by contact at Bosch Rexroth.
- Using the Radial piston motor under water without necessary additional measures.
- Using the Radial piston motor when the exterior pressure is greater than the interior pressure (case pressure).
- Using the Radial piston motor in explosive environments unless the component or machine/system has been certified as compliant with the ATEX directive 2014/34/EU
- Using the Radial piston motor in an aggressive atmosphere without necessary additional measures

2.4 Personnel qualification

The work steps described in the present documentation require basic skills in mechanical, electrical and hydraulic knowledge, as well as knowledge of the associated technical terms. In order to ensure safety at work, these jobs must be exclusively carried out by qualified technical personnel or by trained staff under the direction and supervision of qualified personnel.

For transporting and handling of the product, additional knowledge is necessary with regard to working with a lifting device and the corresponding attachment equipment. In order to ensure safe use, these activities may therefore only be carried out by appropriate qualified personnel or a trained person under the direction and supervision of qualified personnel.

Qualified personnel are in a position to recognize possible hazards and institute appropriate safety measures thanks to their professional training, knowledge and experience, as well as their understanding of the relevant conditions pertaining to the work to be done. Qualified personnel must observe the subject-specific rule and have the necessary hydraulic knowledge.

Hydraulic knowledge means, for instance:

- reading and fully understanding hydraulic diagram,
- fully understanding in particular the interrelationships regarding safety devices and having knowledge on the function and assembly of hydraulic components.



Bosch Rexroth offers training support for special fields. For more information about training, please contact your Bosch Rexroth representative.

2.5 General safety instructions

- Observe the regulations for accident prevention and environmental protection.
- Comply with the local safety provisions and regulations of the country in which the product is used.
- Make sure to use Rexroth products in perfect working order.
- Strictly observe all instructions on the product.
- Persons, who assemble, operate, disassemble or maintain Rexroth products must not consume any alcohol, drugs or pharmaceuticals that may affect their ability to respond.
- Use exclusively accessories and spare parts explicitly approved by the manufacturer (genuine Bosch Rexroth spare parts) to avoid accidents due to improper accessories and spare parts.
- Strictly observe the technical data and ambient conditions specified in the product documentation.

- Inadequate products installed or used for safety-relevant applications may produce unintended operating behavior and result in product or property damage. For this reason, use a product in safety-relevant applications only on condition that such use is specified and allowed in the corresponding product documentation.
- Prior to commissioning the product, make sure that the end product (e. g. a machine or line), into which Rexroth products are integrated, perfectly complies with the country-specific provisions, safety regulations and standards applicable to its use.

2.6 Product and technology-related safety messages

The safety instructions below is valid from chapter 6: *Transport and storage* to chapter 15: *Technical data*.

DANGER

Danger from excessively high pressure

Danger to life or risk of injury, damage to equipment.

Operating the motor above the permissible maximum pressure can cause components to burst and hydraulic fluid to escape under high pressure.

- ▶ Operate the motor only within permissible maximum pressure.

Danger from suspended loads

Danger to life or risk of injury, damage to equipment.

Improper transportation may cause the Hägglands motors to fall down leading to injuries e.g. crushed or broken bones or damage to the product.

- ▶ Make certain that the forklift truck or lifting device has adequate lifting capacity.
- ▶ Never stand under or put you hands under suspended loads.
- ▶ Ensure your position is stable during transportation.
- ▶ Use Personal Protective Equipment, PPE (e.g. safety glasses, safety gloves, suitable working clothes, safety shoes).
- ▶ Use suitable lifting device for transport and storage, installation and for removal and repair. Make sure the motor is well mounted or anchored when the lifting device is disconnected.
- ▶ Observe the prescribed position of the lifting strap.
- ▶ Observe the local Federal laws and regulations on work and health protection and transportation.

Pressurized machine/system

Danger to life or risk of injury, serious injuries when working on energized machines/systems. Damage to equipment.

- ▶ Protect the complete system against being energized.
- ▶ Make sure that the machine/system is depressurized. Please follow the machine/ system manufacturer's instructions.
- ▶ Do not disconnect any line connections, ports and components when the machine/system is pressurized.
- ▶ Switch off all power-transmitting components and connections (electric, pneumatic, hydraulic, mechanical) in accordance with the manufacturer's instruction and secure them against being switched back on.

WARNING

Escaping oil mist

Risk of explosion, fire, health hazard, environmental pollution.

- ▶ Depressurize the machine/system and repair the leak.
- ▶ Keep open flames and ignition sources away from the Häggglunds motors.
- ▶ If Häggglunds motors are to be situated in the vicinity of ignition sources or powerful thermal radiators, a shield must be erected to ensure that any escaped hydraulic fluid can not ignite, and to protect hose lines from premature aging.

CAUTION

High noise development in operation

Danger of hearing damage and hearing loss.

- ▶ The noise emission of Häggglunds motors depends on speed, operating pressure and installation conditions.
- ▶ Always wear hearing protection when in the vicinity of the operating Häggglunds motor.

Hot surfaces on the Häggglunds motor

Risk of burns.

- ▶ Allow the Häggglunds motors to cool down sufficiently before touching it.
- ▶ Wear heat-resistant protective clothing, e.g. gloves.

Improper routing of cables and lines

Tripping hazard and damage to equipment.

- ▶ Lay cables and lines so that they can not be damaged and nobody can trip over them.

Contact with hydraulic fluid

Hazard to health e.g. eye injuries, skin damage, toxication during inhalation.

- ▶ Avoid contact with hydraulic fluids.
- ▶ When working with hydraulic fluids, strictly observe the safety instructions provided by the lubricant manufacturer.
- ▶ Use your personal protective equipment (e.g. safety glasses, safety gloves, suitable working clothes, safety shoes).
- ▶ If hydraulic fluid inadvertently comes into contact with your eyes or bloodstream or is swallowed, consult a doctor immediately.

Escaping hydraulic fluid due to machine/system leakage

Risk of burns and risk of injury due to escaping oil jet.

- ▶ Depressurize and de-energize the machine/system and repair the leak.
- ▶ Never attempt to block or seal the leak or oil jet with a cloth.

2.7 Personal protective equipment (PPE)

PPE is the responsibility of the user of the Häggglunds motors. Observe the safety regulations and provisions of your country. All components of the PPE must be intact.

3 General notes regarding property damages and product damages

NOTICE

Danger from improper handling

Product can be damaged.

- ▶ Do not expose the product to an impermissible mechanical load.
- ▶ Never use the product as a handle or step.
- ▶ Do not place/lay any objects on the product.
- ▶ Do not strike the Hägglunds motor or any part of it or its accessories.
- ▶ Do not set/place the Hägglunds motor on the drive shaft or fittings.
- ▶ Do not strike fittings (e.g. sensors or valves).
- ▶ Do not strike sealing surfaces (e.g. service line ports).
- ▶ Leave the protective covers on the Hägglunds motor until shortly before the lines are connected.
- ▶ Make sure that the electronics are not electro-statically charged (e.g. for painting operations).

Damage to equipment due to improper lubrication

Product can be damaged or destroyed.

- ▶ Never operate the Hägglunds motor with insufficient hydraulic fluid.
- ▶ When commissioning a machine/system, make sure that the case interior and the main lines of the Hägglunds motor are filled with hydraulic fluid and remain filled during operation.
- ▶ With above-reservoir installation, the case interior may drain via the drain line after longer standstill periods (air enters via the shaft seal).

Mixing of hydraulic fluids

Product can be damaged.

- ▶ Before installation, remove all fluids from the Hägglunds motor to prevent mixing with the hydraulic fluid used in the machine/system.
- ▶ Any mixing of hydraulic fluids of different manufacturers or different types of the same manufacturer is not permissible in general.

Damage from electro-welding

Product can be damaged.

- ▶ Do not perform electro-welding on the Hägglunds motor.
- ▶ Do not perform any electro-welding on the driven machine without disconnecting the pivoted attachment from ground.
- ▶ Do not perform any electro-welding at all on the driven machine with a flange mounted motor without providing some special grounding to avoid any current going through the hydraulic motor.
- ▶ Remove any sensitive electronic equipment before performing any electro-welding on the machine.

NOTICE

Contamination of the hydraulic fluid

The cleanliness of the hydraulic fluid has a considerable impact on the cleanliness and service life of the hydraulic system. Contamination of the hydraulic fluid could cause premature wear and malfunctions.

- ▶ Make sure that the working environment at the installation site is fully free of dust and foreign substances in order to prevent contaminants, such as welding beads or metal cuttings, from getting into the hydraulic lines and causing product wear or malfunctions. The Häggelunds motor must be installed in a clean condition.
- ▶ Use only clean connections, hydraulic lines and attachments (e.g. measuring equipment).
- ▶ No contaminants may enter the connections when they are plugged.
- ▶ Before commissioning, make sure that all hydraulic connections are tight and that all of the connection seals and plugs are installed correctly to ensure that they are leakproof and fluids and contaminants are prevented from penetrating the product.
- ▶ Use a suitable filter system to filter hydraulic fluid during filling to minimize solid impurities and water in the hydraulic system.

Improper cleaning

Product can be damaged.

- ▶ Plug all openings with the appropriate protective equipment in order to prevent detergents from entering the hydraulic system.
- ▶ Never use solvents or aggressive detergents. Use only water and, if necessary, a mild detergent to clean the Häggelunds motor.
- ▶ Do not point the power washer at sensitive components, e.g. shaft seal, electrical connections and components.
- ▶ Use lint-free cloths for cleaning.

Environmental pollution due to incorrect disposal

Careless disposal of the Häggelunds motor and its fittings, the hydraulic fluid and the packaging material could lead to pollution of the environment.

- ▶ Dispose of the Häggelunds motor, hydraulic fluid and packaging in accordance with the national regulations in your country.
- ▶ Dispose of the hydraulic fluid in accordance with the applicable safety data sheet for the hydraulic fluid.

Escaping or spilling hydraulic fluid

Environmental pollution and contamination of the ground water.

- ▶ Always place a drip tray under the Häggelunds motor when filling and draining the hydraulic fluid.
- ▶ Use an oil binding agent if hydraulic fluid is spilled.
- ▶ Observe the information in the safety data sheet for the hydraulic fluid and the specifications provided by the system manufacturer.

The warranty applies only to the delivered configuration.

The entitlement to warranty cover will be rendered void if the product is incorrectly installed, commissioned or operated, or if it is used or handled improperly.

4 Scope of delivery

Included in the delivery contents is Hägglunds Atom as per order confirmation.

5 About this product

5.1 Performance description

Hägglunds Atom is a radial piston hydraulic motor that converts hydraulic flow into mechanical rotation. Refer to product-specific data sheet ([RE 15354 Hägglunds Atom](#)) and the order confirmation for technical data, operating conditions and operating limits of the specific Hägglunds Atom motor.

5.2 Product description

The Hägglunds Atom is a radial piston hydraulic motor with a rotating cylinder block shaft and a stationary housing. The cylinder block is mounted in fixed roller bearings in the housing. An even number of pistons are radially located in bores inside the cylinder block, and the distributor directs the incoming and outgoing oil to and from the working pistons. Each piston is working against a cam roller. When the hydraulic pressure is acting on the pistons, the cam rollers are pushed against the slope on the cam ring that is rigidly connected to the housing, thereby producing a torque. The cam rollers transfer the reaction force to the pistons which are guided in the cylinder block. Rotation therefore occurs, and the torque available is proportional to the pressure in the system.

Oil main lines are connected to ports in the connection housing and drain lines to ports in the motor housing. The motor is connected to the shaft of the driven machine through the cylinder block. The torque is transmitted by splines.

- 1 Cam ring
- 2 Cam roller
- 3 Piston
- 4 Cylinder block, spline
- 5 Housing cover
- 6 Cylindrical roller bearing
- 7 Distributor
- 8 Connection housing
- 9 Wear ring

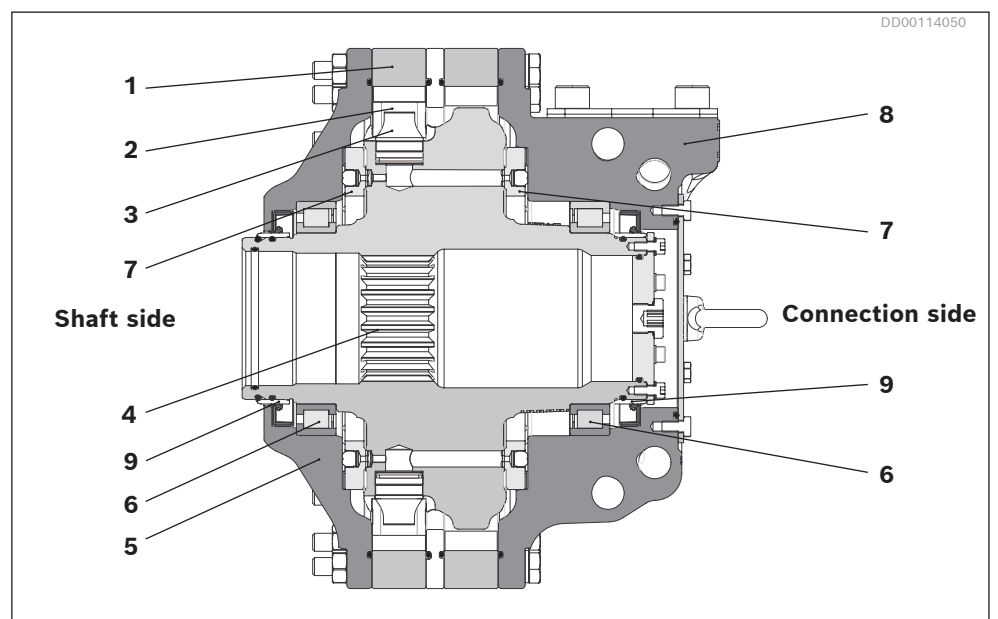


Fig. 1: The Hägglunds Atom radial piston motor

5.3 Product identification

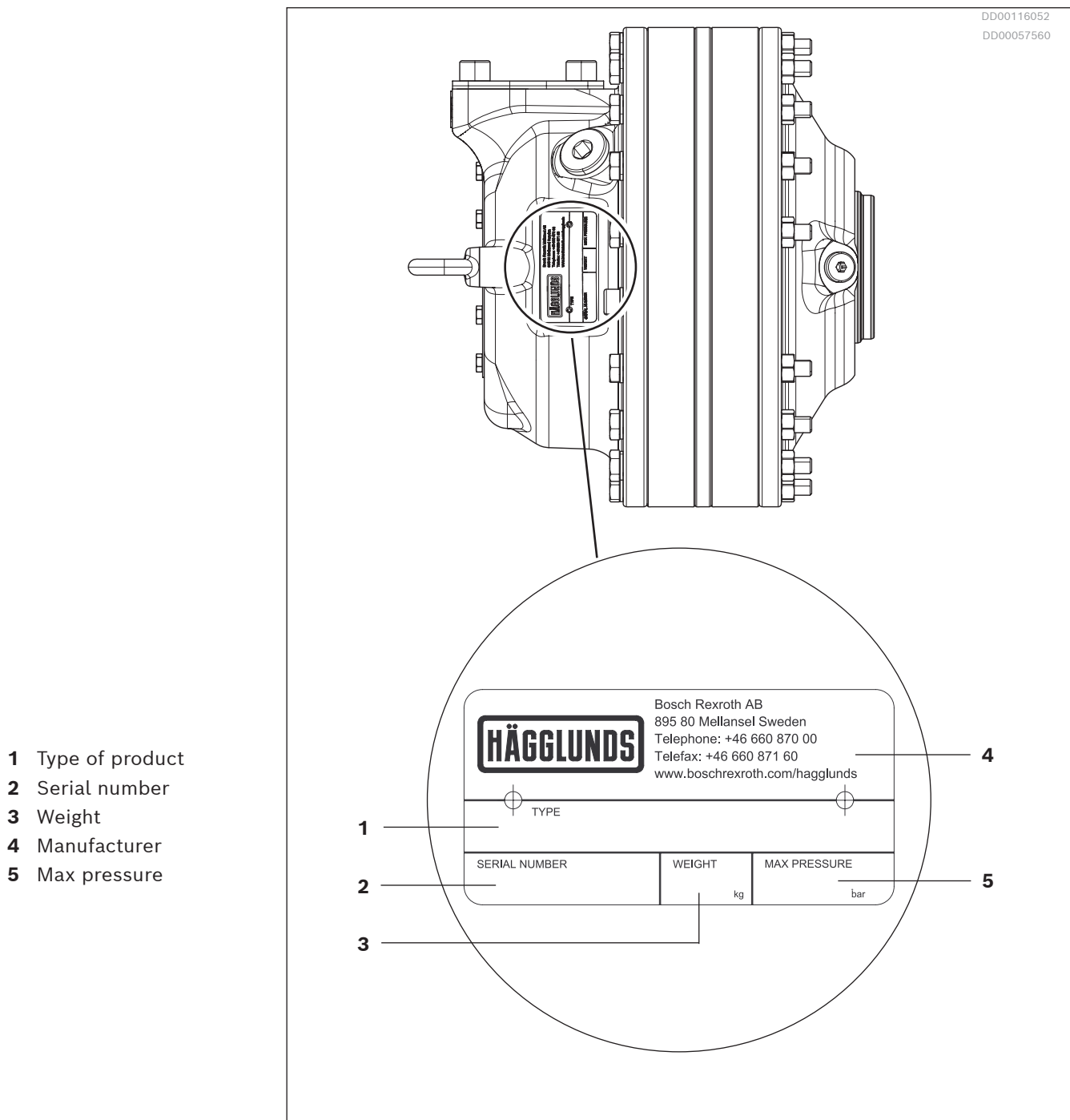


Fig. 2: Plate on motor

6 Transport and storage

6.1 Product transport

6.1.1 Lifting methods

! **DANGER**

Danger while transporting or lifting Hägglunds motors due to heavy weight!
 Danger to life, risk of injury or serious injuries and risk of damage to equipment!

- ▶ Make sure that lifting device is correctly installed.
- ▶ Do not stand under suspended load.
- ▶ Always make sure where the centre of gravity is before any lifting.

Danger if using wrong lifting equipment!
 Danger to life, risk of injury or serious injuries and risk of damage to equipment!

- ▶ Make sure the correct lifting equipment is used.

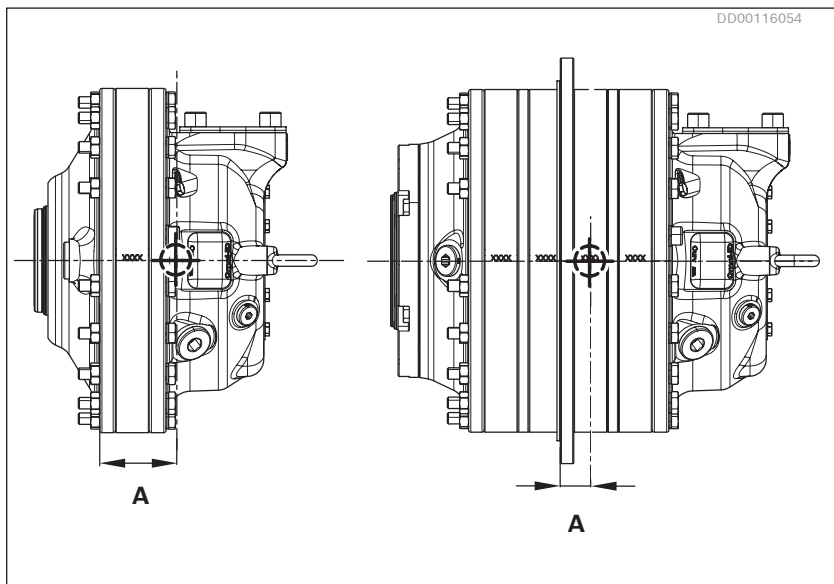


Fig. 3: Center of gravity

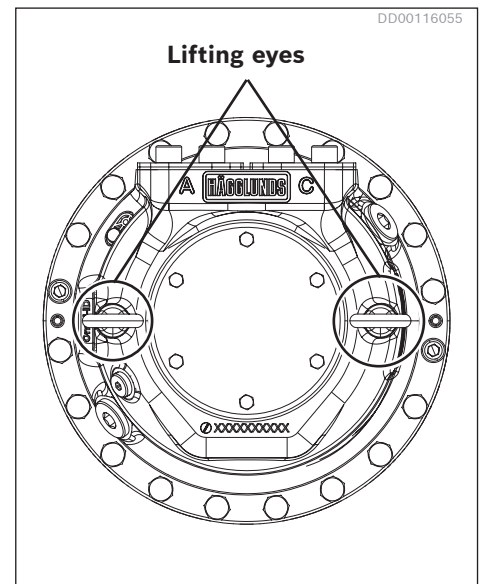


Fig. 4: Lifting eyes at motor

Table 4: Center of gravity

Motor type	Measure A	
	mm	in
AM 10	52	2.05
AM 20	69	2.72
AM 30 F	82	3.23
AM 30 C	0	0
AM 40	20	0.79

6.1.2 Lifting motors and accessories

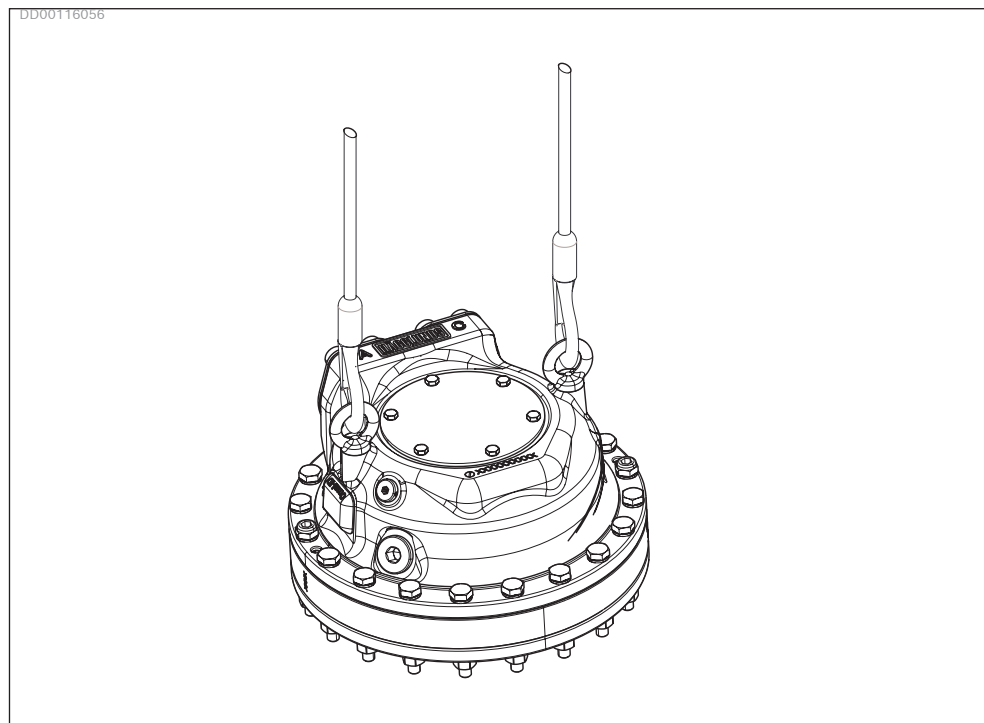
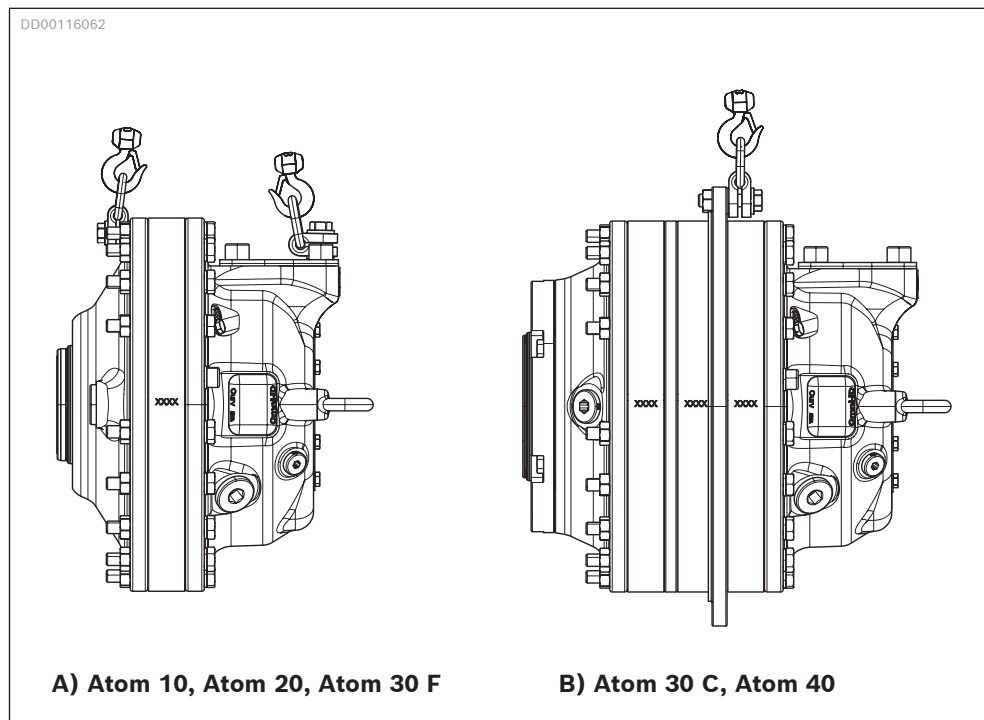


Fig. 5: Lifting motor with shaft in vertical position



A) Atom 10, Atom 20, Atom 30 F

B) Atom 30 C, Atom 40

Fig. 6: Example, lifting motor with shaft in horizontal position

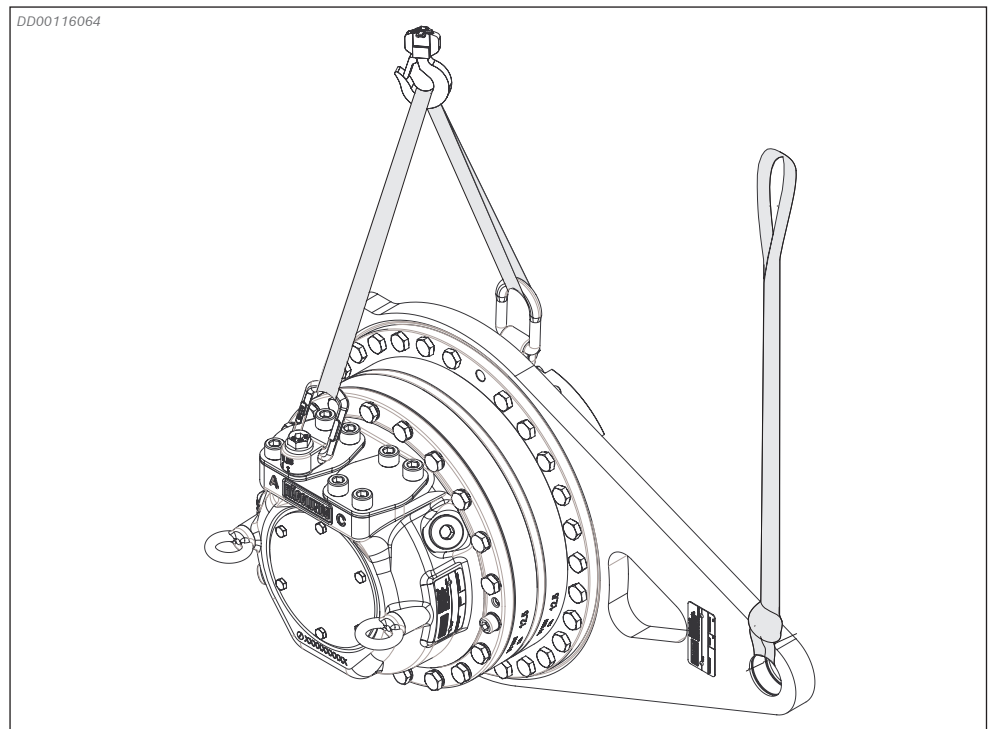


Fig. 7: Example, lifting of motor mounted to torque arm

6.2 Product storage

The motor is delivered with internal protection in the form of an oil film with vapor state corrosion inhibitors and external protection in form of a VCI plastic bag. This provides sufficient protection for indoor storage in normal temperatures for about 12 months.

6.2.1 Standing the motor on a flat surface

DANGER

Unsecured motor can fall!

Danger to life or risk of injury, damage to equipment!

- ▶ When in storage or during oil filling, the motor must always be secured from falling.

NOTICE

Incorrect placement of the motor!

Risk of damage to equipment.

- ▶ When in storage with shaft vertical, the motor must always be placed with the hollow shaft facing down.
- ▶ It is also advisable to provide supports at the mounting surface of the motor, see Fig. 8.

When the motor is placed on a flat surface such as a floor, it must stand either on its outer diameter or on the suitably protected end face of the hollow shaft. It is also advisable to provide supports shown in Fig. 8.

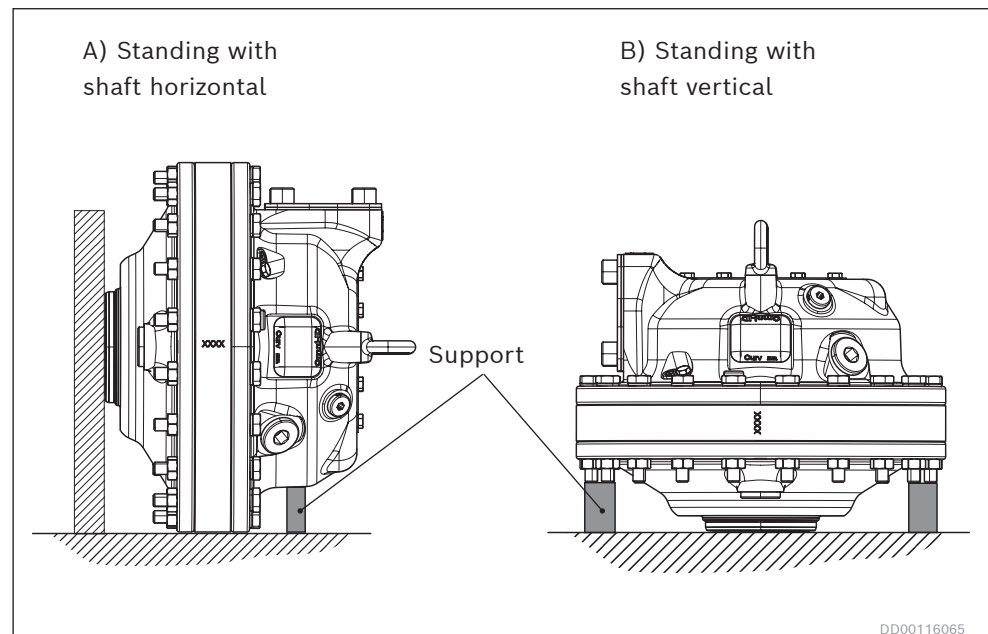


Fig. 8: Example, Hägglungs Atom 10 standing on a flat surface

6.2.2 Storing for extended periods or in uncontrolled environment

<h2 style="margin: 0;">NOTICE</h2>
<p>Insufficient cleanliness! Risk of damage to equipment.</p> <p>► Take extreme care to ensure that no contamination enters the motor.</p>

If the motor is stored for more than 3 months in an uncontrolled environment or more than 12 months in a controlled environment, it must be filled with oil, according to below.

- 1 Place the motor as shown in Fig. 8, alt. A) Standing with shaft horizontal.
 - 2 Fill the motor full with filtered oil containing a mixture of 0,4% FUCHS ANTICORIT VCI UNI O 40, or similar corrosion inhibitor compatible with the selected fluid in the following order: D1, A and C.
- NOTE!** See Table 5: Oil volume.
- 3 Fit the plug to D1.
 - 4 Seal connections A and C with the plugs fitted to the connection surface at delivery. Check that the O-rings or rubber seals are in position on the plugs.
 - 5 Position the motor as shown in Fig. 8, alt. A) Standing with shaft horizontal. or B) Standing with shaft vertical.
 - 6 The motor must be turned a few revolutions once a month to prevent internal corrosion in the motor.

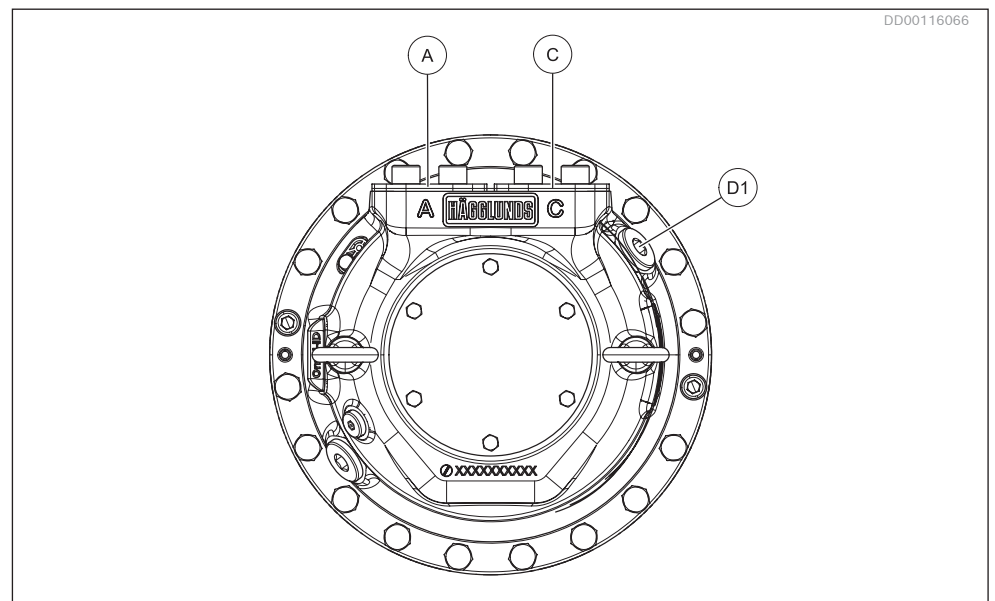


Fig. 9: Filling the motor with oil

Table 5: Oil volume

Motor	Oil volume approx.	
	Liter	US gallon
AM 10	0.7	0.19
AM 20	1.0	0.26
AM 30	1.1	0.29
AM 40	1.2	0.32

6.2.3 Storing during maintenance

If the motor has been in operation and the oil in the hydraulic system fulfills the requirements in [data sheet RE 15414](#), regarding water content, the drained motor can be stored for one month without additional rust protection.

The oil connections of the motor must be properly plugged/covered during the whole storage period to avoid any contamination or humidity/water to enter the motor.

If the storage time is longer than one month, follow the instructions in 6.2.2, or if the motor is kept on the shaft, the power unit must be started and the motor rotated once a month.

7 Installation

7.1 Unpacking



Danger from parts falling out!

If the packaging is not opened correctly, parts may fall out and damage the parts or even cause injuries!

- 1 Place the packaging on a flat and solid surface.
- 2 Only open the packaging from the top.
- 3 Remove the packaging from the Häggglunds motor.
- 4 Check the Häggglunds motor for transport damage and completeness, see chapter 4: *Scope of delivery*.
- 5 Dispose of the packaging according to the environmental regulations of your country.

7.2 Installation conditions

7.2.1 Spline motor at spline shaft

The splines shall be lubricated with hydraulic oil, see 7.3.4 or filled with transmission oil from any connected gearbox or similar according to *Fig. 18*.

To avoid wear in the splines, the installation must be within the recommendations and specified tolerances according to data sheet [RE 15354](#).

7.3 Product installation

Before the installation, drain all fluids from the motor.

DANGER

Danger from suspended loads

Danger to life or risk of injury, damage to equipment! Improper transportation may cause the Häggglunds motors to fall down leading to injuries e.g. crushing or broken bones or damage to the product.

- ▶ Make certain that the forklift truck or lifting device has adequate lifting capacity.
- ▶ Never stand under or put your hands under suspended loads.
- ▶ Ensure your position is stable during transportation.
- ▶ Use PPE (e.g. safety glasses, safety gloves, suitable working clothes, safety shoes).
- ▶ Use suitable lifting device for transport and storage, installation and for removal and repair. Make sure the motor is well mounted or anchored when the lifting device is disconnected.
- ▶ Observe the prescribed position of the lifting strap.
- ▶ Observe the local federal laws and regulations on work and health protection and transportation.

CAUTION

Risk for pressurized hydraulic fluid in the motor due to temperature variations

Risk of health hazard, environmental pollution.

- ▶ Be careful when opening plugs.
- ▶ Use PPE (e.g. safety glasses, safety gloves).

Contact with hydraulic fluid

Hazard to health/health impairment e.g. eye injuries, skin damage, toxication during inhalation!

- ▶ Avoid contact with hydraulic fluids.
- ▶ When working with hydraulic fluids, strictly observe the safety instructions provided by the lubricant manufacturer.
- ▶ Use PPE (e.g. safety glasses, safety gloves, suitable working clothes, safety shoes).
- ▶ If hydraulic fluid should, inadvertently comes into contact with your eyes or bloodstream or is swallowed, consult the medical care immediately.

NOTICE

Escaping or spilling hydraulic fluid

Environmental pollution and contamination of the ground water!

- ▶ Always place a drip tray under the Häggglunds motor when filling and draining the hydraulic fluid.
- ▶ Use an oil binding agent if hydraulic fluid is spilled.
- ▶ Observe the information in the safety data sheet for the hydraulic fluid and the specifications provided by the system manufacturer.

7.3.1 Fitting the torque arm on the motor

NOTICE

Unauthorized modification of component

Risk of damage to equipment.

- ▶ Do not weld, drill, grind or carry out any similar work on the torque arm without Bosch Rexroth approval.

Incorrect tightening torque

Risk of damage to motor.

- ▶ Ensure correct tightening torque according to *Table 6*

General information for TC A

The torque arm shall be fitted to the motor before the motor is mounted on the driven shaft. Make sure that the foundation can withstand the forces from the torque arm (see *Fig. 15 and Table 8*). See also data sheet [RE 15355](#).

1. Clean the mating surfaces on the torque arm and motor.
2. Oil the screws (1).
3. The motor must be turned until the drain outlets are positioned according to 7.3.6
4. Mount the torque arm on the motor with the screws and washers.
5. Tighten the screws (1) to the torque stated in *Table 6*.

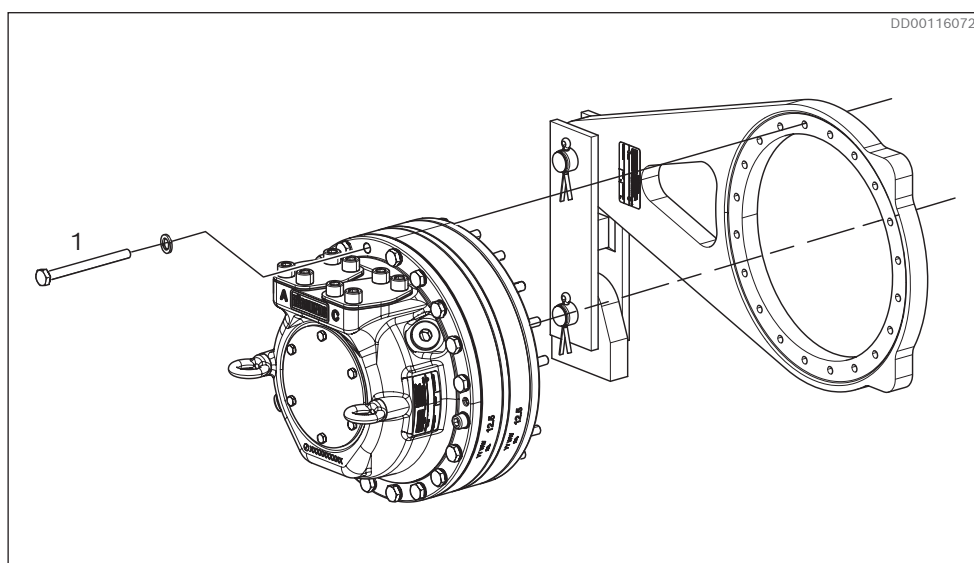


Fig. 10: Mounting single ended torque arm TC A 0020 for Atom 10 and Atom 20

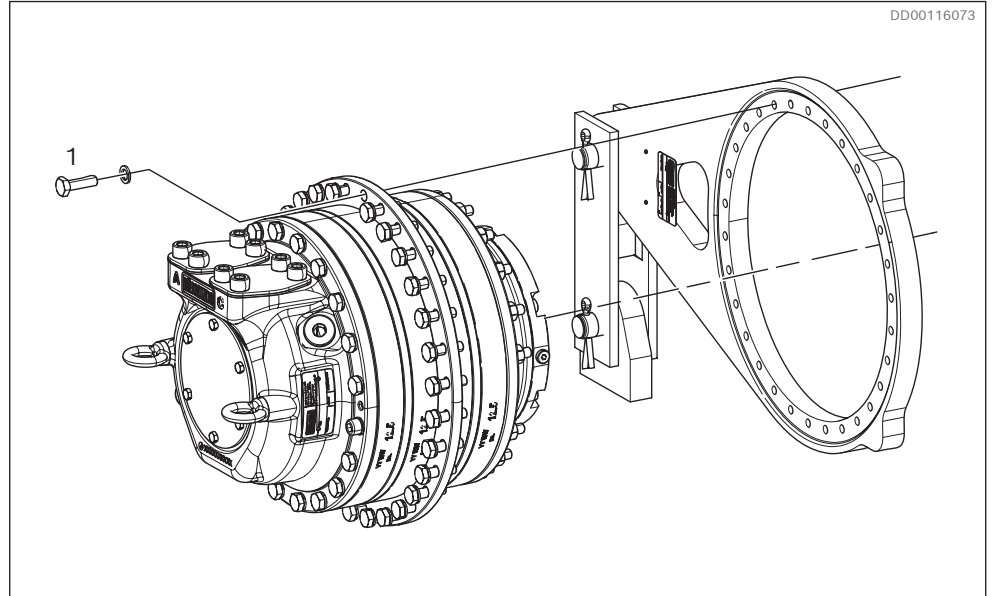


Fig. 11: Mounting single ended torque arm TC A 040 for Atom 30 and Atom 40

Table 6: Screw dimensions

Torque arm	Motor type	Screw dimension	Number of screws	Tightening torque	
				Nm	lb·ft
TC A 0020	AM 10	M10x80 10.9	18	65	48
	AM 20	M10x120 10.9	18	65	48
TC A 0040	AM 30	M10x160 10.9	18	65	48
	AM 40	M10x200 10.9	18	65	48



Use calibrated torque wrench and oiled screws.

7.3.2 Single ended torque arm installation

The single ended torque arm is fitted to the motor before the motor is mounted on the driven shaft. See 7.3.1 , Fig. 10 and Fig. 11

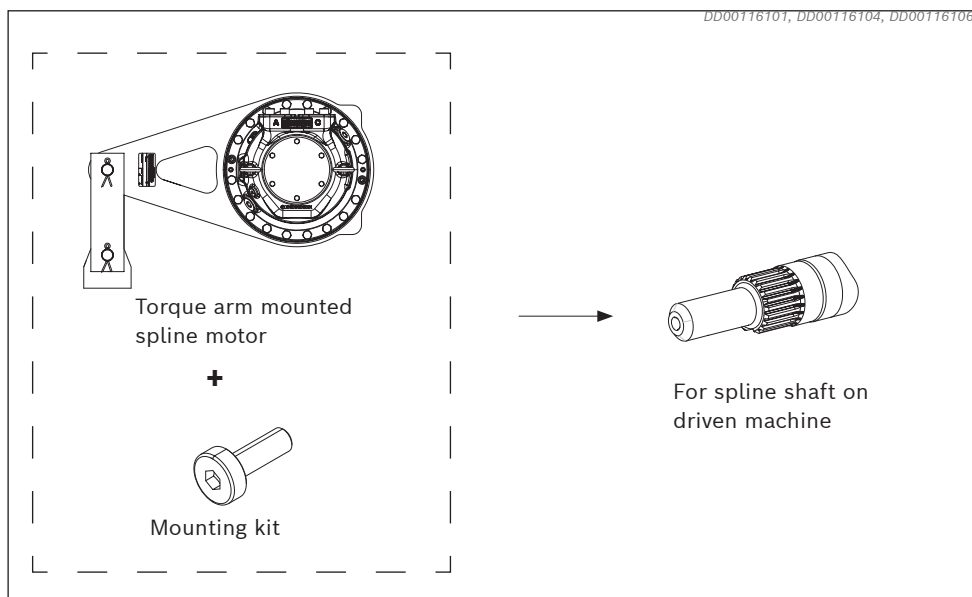


Fig. 12: Single ended torque arm mounting for spline shaft

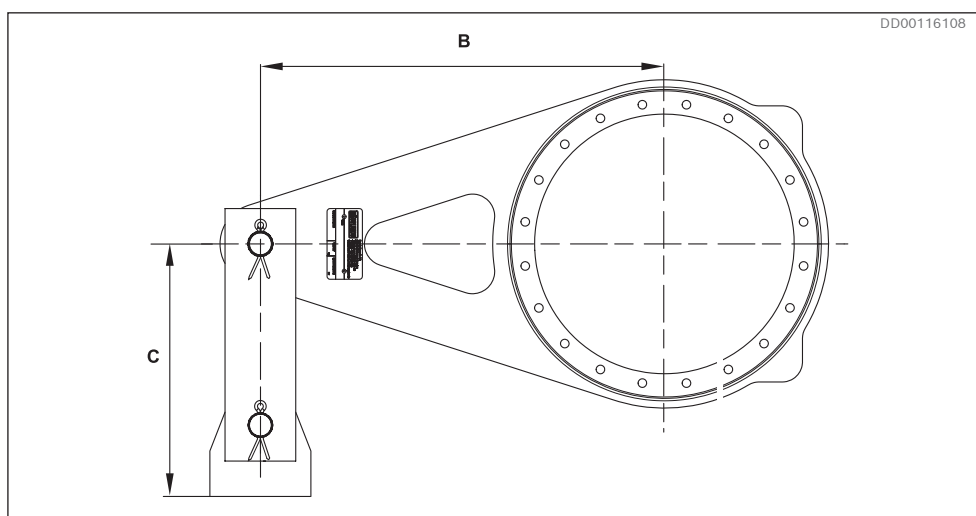


Fig. 13: Single ended torque arm TC A

Table 7: Dimensions torque arm TCA

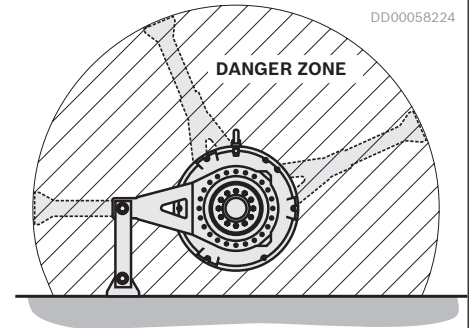
Torque arm	Motor type	B		C		Weight ¹⁾	
		mm	in	mm	in	kg	lb
TC A 0020	AM 10 to AM 20	400	15.75	250	9.84	18	40
TC A 0040	AM 30 to AM 40	400	15.75	250	9.84	20	44

¹⁾ Single ended torque arm with articulated connection.

Mounting of articulated connection for TC A**! DANGER****Articulated connection rotates with the motor**

Risk to life and risk of injury or serious injuries and risk of damage to equipment.

- ▶ Make sure the foundation and the customer machine can withstand the forces from the torque arm. See *Fig. 15 and Table 8*.
- ▶ Do not stand in the danger zone.

**! WARNING****Heating of material (welding)**

Risk of fire, health hazard, damage to equipment, environmental pollution.

- ▶ Only perform welding work when the machine/system is depressurized.
- ▶ The product is painted with thermosetting plastic paint containing an isocyanate component. When a thermosetting plastic paint is heated to over 150-175°C, gases are emitted that can cause serious health risk. If hot work (e.g. welding) is done on the product, protective breathing equipment must be used.
- ▶ **Never** use motor as grounding point.

Articulated connection in general

- ▶ $x \leq \pm 2 \text{ mm}$ (0,079 inch) misalignment in installation.
 $x \leq \pm 15 \text{ mm}$ (0,59 inch) movement when in use.
- ▶ The articulated connection and the spherical plain bearing (1) must be dismantled during welding. See Fig. 16
- ▶ Steel: EN 10025-3 – S355N (1.0545), shall be protected against corrosion after welding (2).

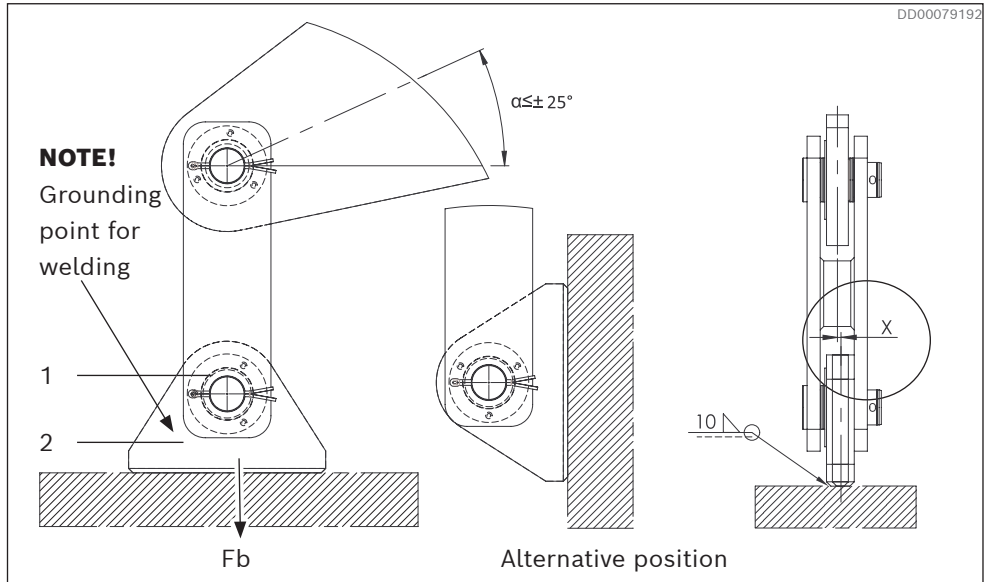


Fig. 14: Installation of articulated connection for TC A

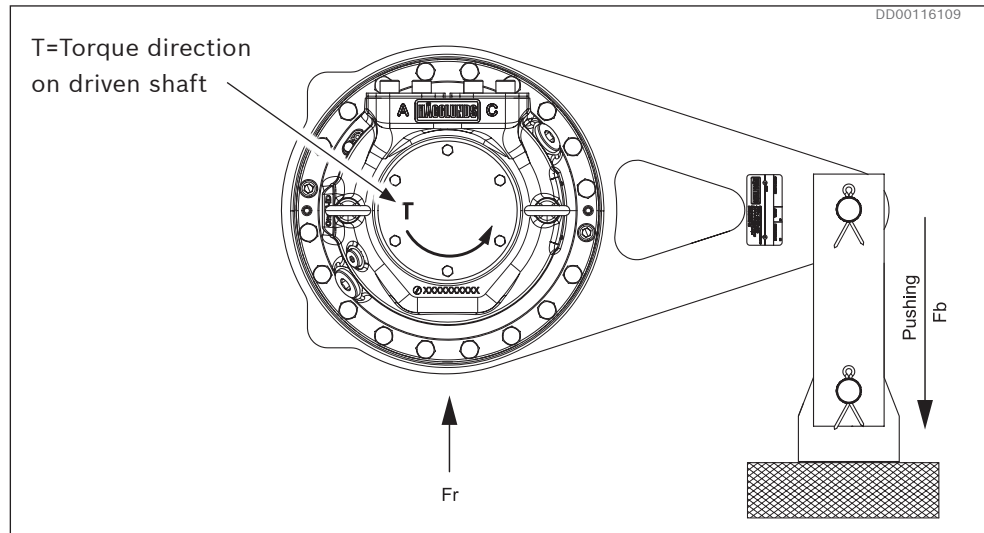


Fig. 15: External forces Fr, Fb for TC A

Table 8: External forces single ended torque arm valid for a pressure difference of 420 bar [6000 psi] static

Torque arm	Motor	Force Fb		Force Fr ¹⁾	
		N	lb	N	lb
TC A 0020	AM 20 25	26 250	5 901	25 439	5 719
TC A 0040	AM 40 40	42 000	9 442	41 849	9 408

1) Fr=Fb-weight of motor and torque arm. For the other torque direction Fr= Fb+weight of motor

Standard articulated connection

1. The bearing (5) shall be mounted by using a mounting sleeve or tube applied on the bearing outer ring.
2. The bearing shall be mounted with the slot in the outer ring perpendicular towards the load direction. See Fig. 16
3. Lock the bearings with the circlips (4)
4. Assemble the rest of the components according to Fig. 16

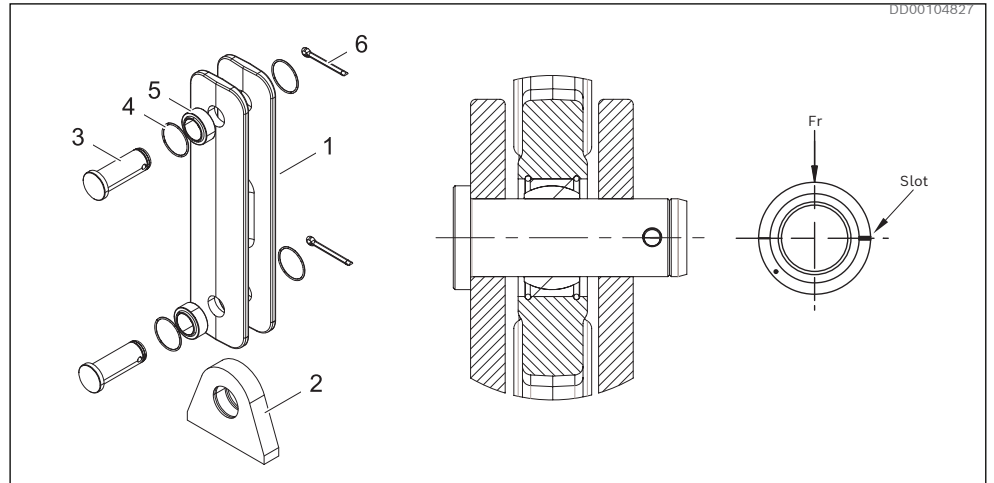


Fig. 16: Principle of articulated connection for TC A

Pos	Description	Pcs
1	Linkage part	1
2	Fastening support	1
3	Bolt	2
4	Circlip	4
5	Spherical plain bearing	2
6	Split pin	2

7.3.3 Vertical mounted motor

! DANGER

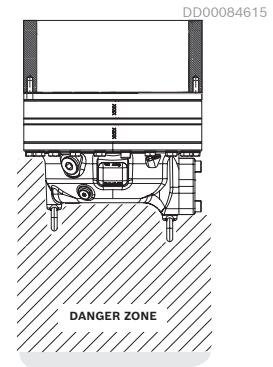
Vertical mounted motor: Motor/flange falls down!

Risk to life and risk of injury or serious injuries and risk of damage to equipment!

- ▶ Make sure that the flange is correctly mounted to the fundament and can withstand the weight and forces from the motor.
- ▶ Make sure the motor is correctly mounted to the flange.
- ▶ Do not stand in the danger zone!
- ▶ The spline area must always be lubricated with hydraulic oil to prevent wear of spline interface.

Wear of spline increase relative movement between driven shaft and motor, which can cause the mounting kit, holding the motor axially, to break.

- ▶ Torque arm mounted motor with spline and mounting kit can be used only for horizontal mounting and/or motor driven shaft pointing downwards unless extra safety arrangements is installed to secure the motor from falling.



7.3.4 Mounting of spline motor

Mounting of spline motor with torque arm to the driven shaft

This instruction is related to the pictures *Fig. 17*,

1. Mount torque arm to the motor as described in chapter 7.3.1.
2. Lubricate the o-ring and make sure it is undamaged. The O-ring is delivered with the motor.
3. Check shaft/splines for burrs, to minimize the risk to damage the o-ring. Lubricate shaft/splines with hydraulic fluid.
4. Remove the end cover together with screws.
5. Remove the plug G3/8".
6. Mark spline tooth location on the outside of the cylinder block to assist alignment during installation.
7. Align the motor with the driven shaft.
8. Rotate the cylinder block/motor to line up the splines with the drive shaft.
9. Push the motor on to the shaft.
10. Fill up with hydraulic oil to the G3/8" thread (clearance between the shaft and the bearing retainer). Oil volume, see *Table 9*.
11. Fix the motor to the driven shaft with the mounting kit which consists of a M12 screw and an O-ring. Torque 128 Nm (94 lb-ft).
12. Remount the end cover. Torque 10 Nm (7 lb-ft).

Table 9: Oil Volume for lubrication of spline connection, torque arm mounting

Frame size	Horizontal mounted or vertical with motor shaft downwards		Vertical mounted with motor shaft upwards	
	Liter	US gallon	Liter	US gallon
AM 10	0.08	0.021	0.19	0.050
AM 20	0.14	0.037	0.34	0.090
AM 30	0.30	0.079	0.69	0.182
AM 40	0.45	0.119	1.03	0.272

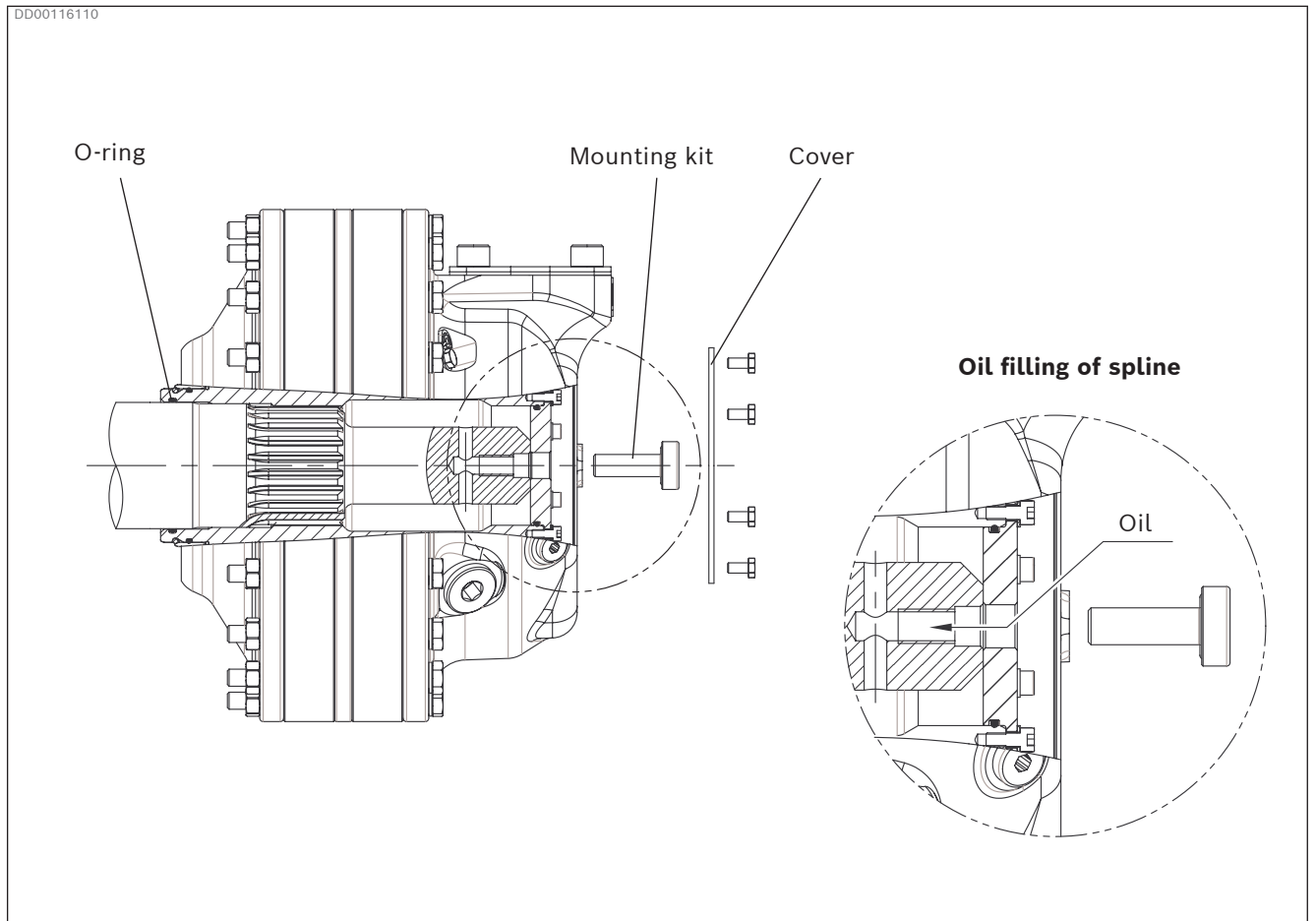


Fig. 17: Fix the spline motor with the mounting kit, horizontal mounting

Flange mounting of motor

NOTICE

Incorrect tightening torque

Risk of damage to motor.

- ▶ Ensure correct tightening torque according to *Table 6*.

The splines shall be filled with hydraulic oil to minimize the risk of wear. See *Table 10*

1. Lubricate and install O-ring at leading edge of motor bore. (O-ring is included in delivery)
2. Check shaft/splines for burrs, to minimize the risk to damage the o-ring. Lubricate shaft/splines with hydraulic fluid.
3. Remove the end cover together with screws.
4. Remove the plug G3/8".
5. Mark spline tooth location on outside of motor bore to assist alignment during installation.
6. Align the motor with the driven shaft.
7. Rotate the cylinder block/motor to line up the splines with the drive shaft.
8. Push the motor on to the shaft. Tighten the screws. For screw dimensions and tightening torque, see *Table 6*
9. Fill up with hydraulic oil to the G3/8" thread (clearance between the shaft and the bearing retainer). Oil volume, see (see *Table 10*)
10. Tighten the G3/8" plug 50 Nm.
11. Remount the end cover. Torque 10 Nm (7 lb-ft).

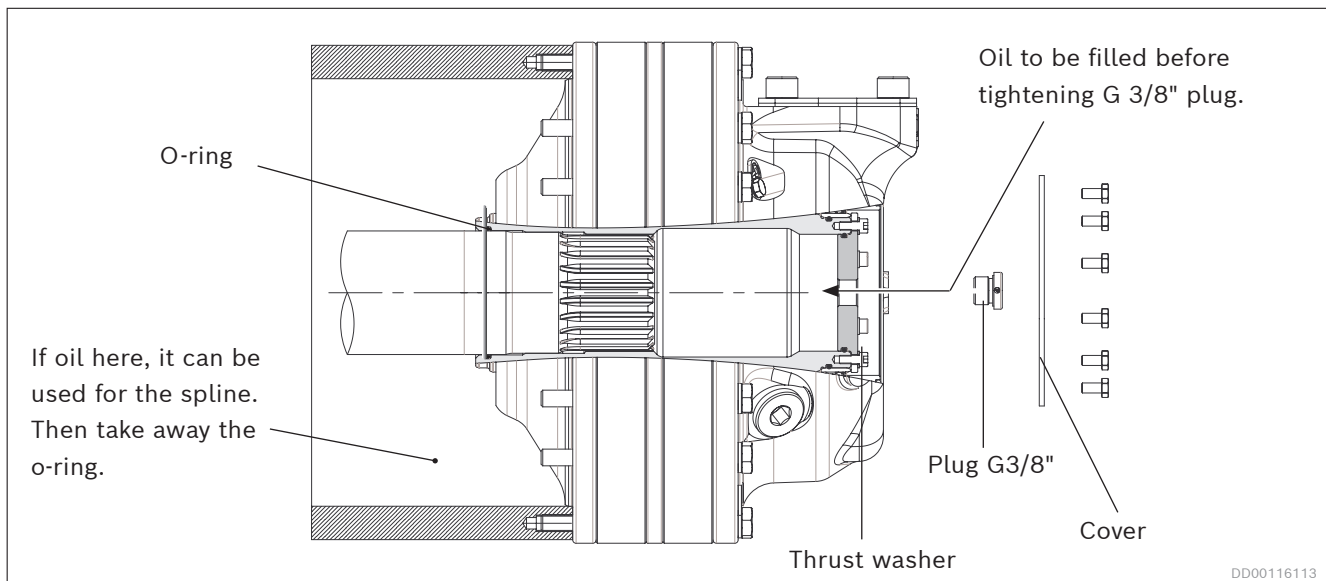


Fig. 18: Example flange mounted motor, shaft horizontal

Table 10: Oil volume for lubrication of spline connection, flange mounting

Frame size	Horizontal mounted or vertical with motor shaft downwards		Vertical mounted with motor shaft upwards	
	Liter	US gallon	Liter	US gallon
AM 10	0.11	0.029	0.31	0.082
AM 20	0.19	0.050	0.52	0.137
AM 30	0.48	0.127	1.22	0.322
AM 40	0.68	0.180	1.67	0.441

7.3.5 Mounting of speed sensor DSA series 12.

1. Unscrew the M6 screw on the flange cover and remove the flange cover.
2. Lubricate the o-ring on speed sensor.
3. Mount the speed sensor on the connection housing. Torque the M6 screw. 11 Nm.

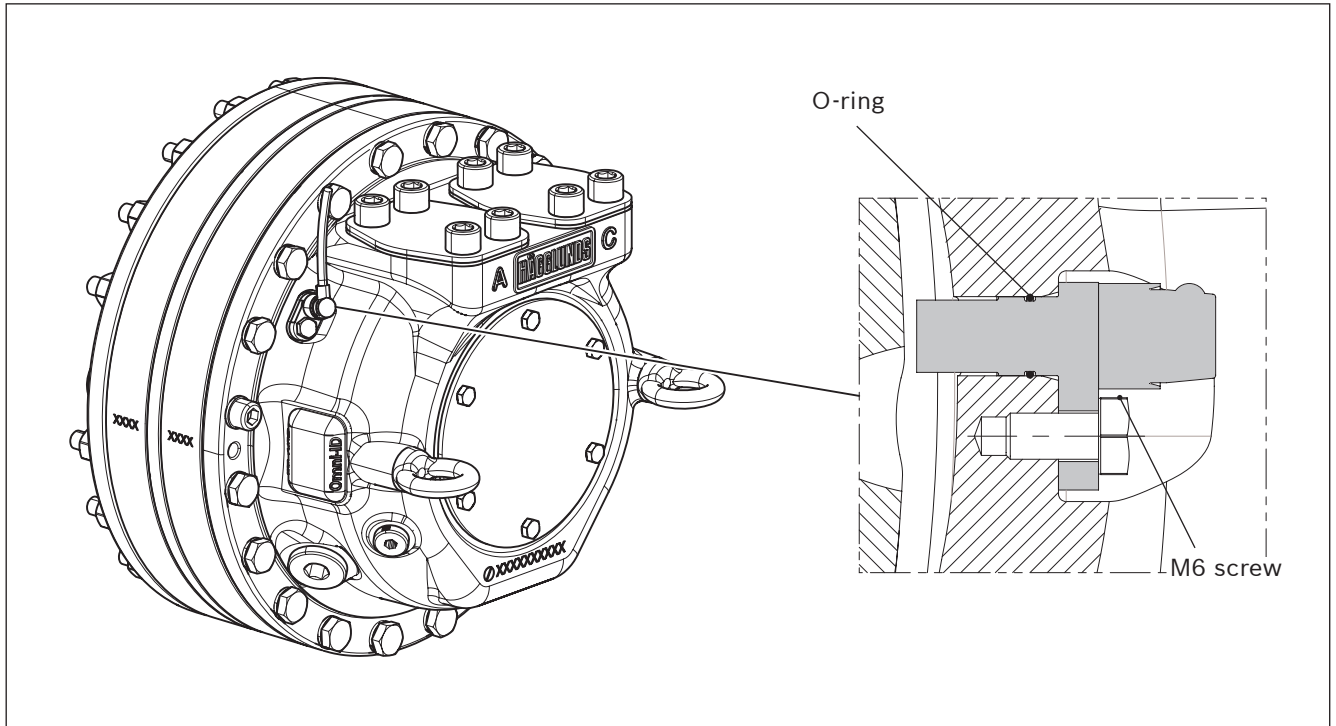


Fig. 19: Speed sensor DSA series 2 mounted at Atom motor

Note!

Information for you that have a Speed sensor (R9113412820) delivered with the Atom motor:

The Speed sensor (R9113412820) contains the following substance of the REACH SVHC Candidate list: Lead, CAS 7439-92-1. The use of the substance mentioned above is in accordance with RoHS2 but the information must be forwarded along the supply chain in accordance with REACH article 33. You can continue to use the product. Do remember, when recycling the motor, to put the speed sensor in separate waste bin for electronic waste.

7.3.6 Draining and venting the motor

Drain line must be connected to the tank with a minimum of restrictions, to ensure that the case pressure is as low as possible within the limits.

Horizontal mounting

When the motor is installed with the shaft in the horizontal plane, the highest of the drain outlets D1, D2 or D3 must always be used (see Fig. 20)

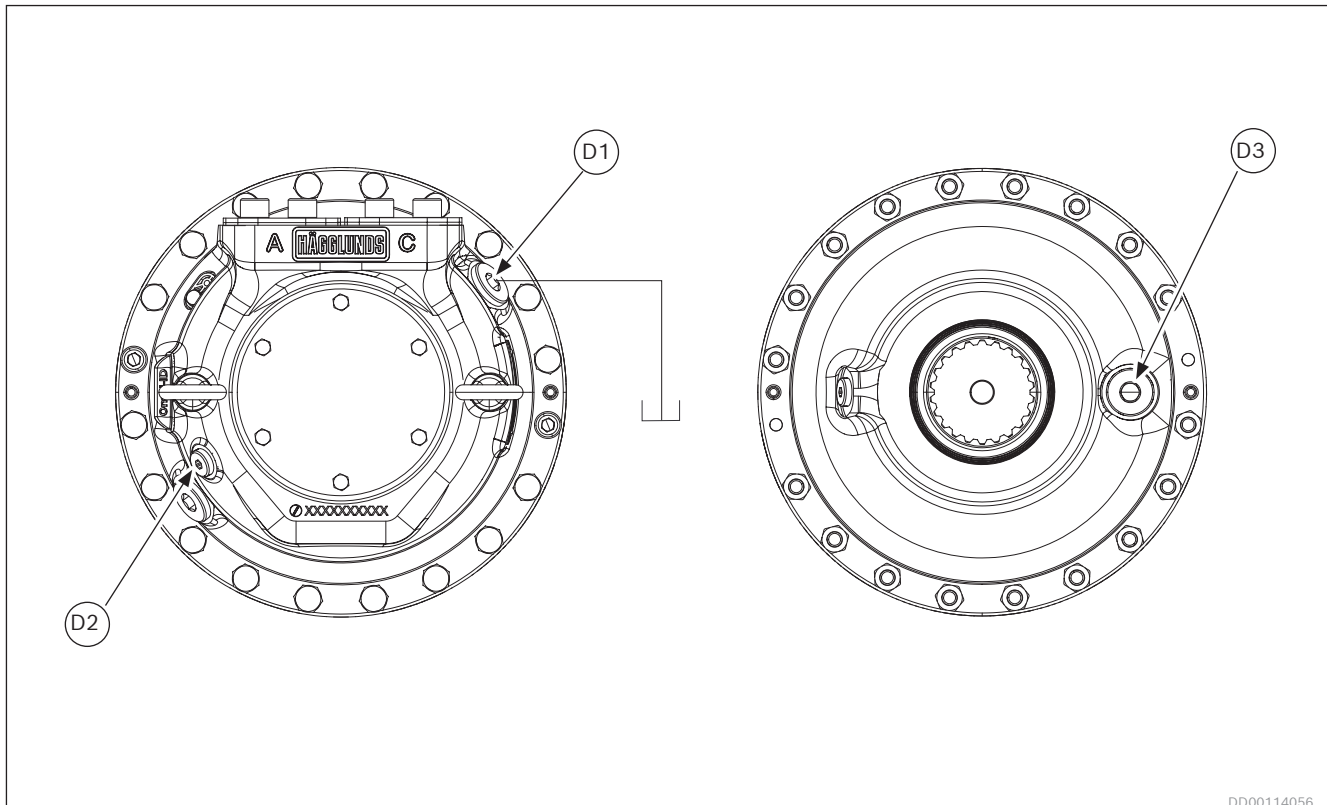


Fig. 20: Draining and venting, horizontal mounting

Vertical mounting

When the motor is mounted vertically, one of the highest drain ports D1, D2 or D3 must be used. Flushing (lubrication) of radial seal from low pressure is necessary.

A) Motor shaft pointing downwards

The drain line must be connected to one of the drain ports D1 or D2 in the connection housing. (See Fig. 21. alt. A) Shaft side downwards).

The flushing connection F2 on the connection housing shall be connected to low pressure. With bidirectional drives, use the connection with lowest average pressure.

(Connecting to high pressure will increase the motor drain flow).

B) Motor shaft pointing upwards

The drain line must be connected to the drain port D3 in the housing cover. (See Fig. 21, alt. B) Shaft side upwards). The flushing connection F1 on the housing cover should be connected to the low pressure. With bidirectional drives, use the connection with lowest average pressure. (Connecting to high pressure will increase the motor drain flow).

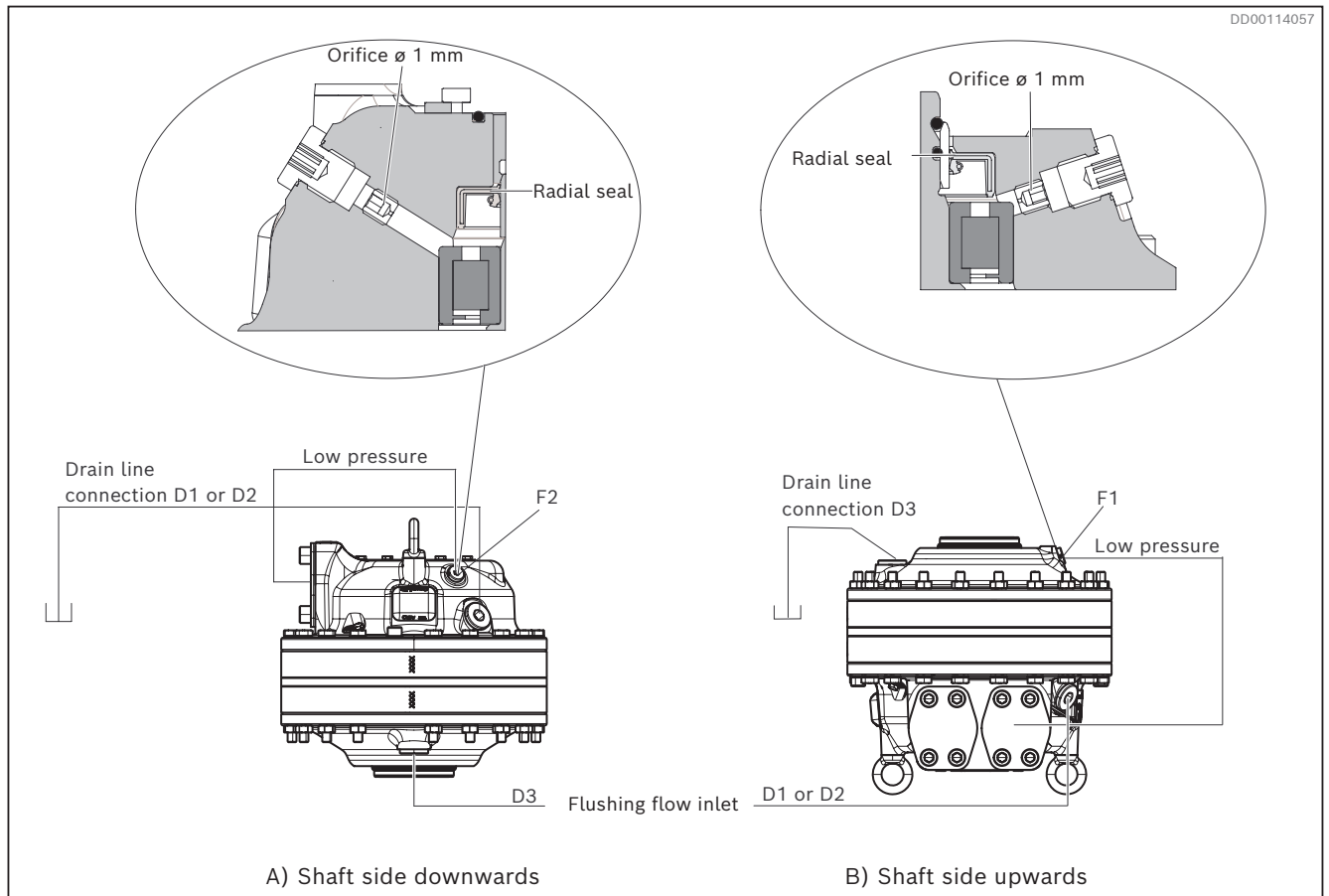


Fig. 21: Vertical mounting

7.3.7 Flushing

To avoid high temperature in the motor case the heat must be removed, because high temperature gives lower viscosity and that gives reduction in basic rated life / service life. The motor case must be flushed when the output power exceeds the max. values.



High temperature in motor case

Reduction in basic rated life/service life.

- ▶ Max. power without flushing: 30 kW (40 hp)

For calculation of required flushing, see [data sheet RE 15354](#) or contact your Bosch Rexroth representative. The flushing oil shall be drained in the normal drainline, see chapter 7.3.6.

Connect the input flushing line at the lowest drain port, D1 to D3 at opposite side compared to the drain outlet in order to obtain a cross flushing flow through the motor, see *Fig. 20* and *Fig. 21*.

7.3.8 Hydraulic connections

When using (thick wall) piping and in applications with frequent reversal of rotation direction, it is recommended to fit flexible hoses between the motor and piping to avoid damage due to vibration and to simplify installation of the motor. The length of the hoses should be kept as short as possible

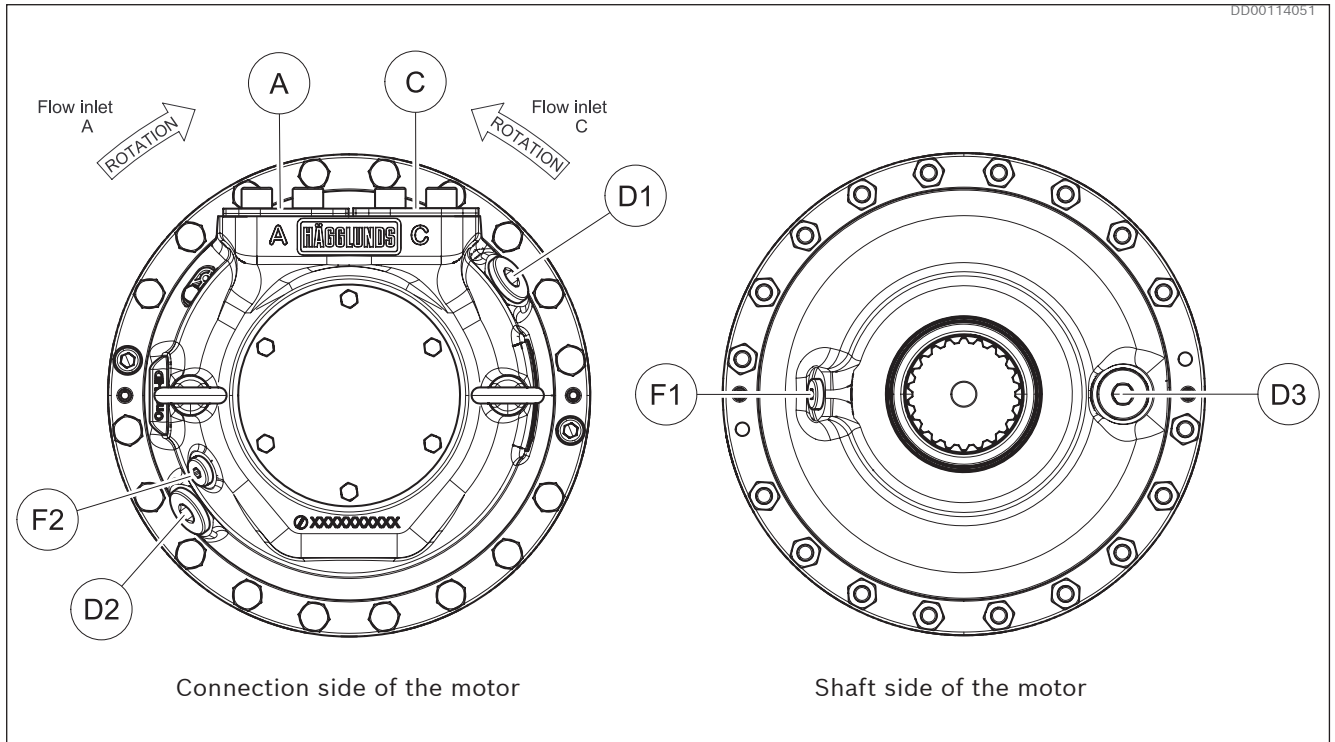


Fig. 22: Port connections Hägglunds Atom

Table 11: Port dimensions

Connection	Description	Dimensions		Remarks
		AM 10 - AM20	AM 30 - AM 40	
A	Main connection	1 1/4" *)	1 1/4" *)	If A is used as the inlet, the motor shaft rotates counter clockwise, viewed from the motor shaft side
C	Main connection	1 1/4" *)	1 1/4" *)	If C is used as the inlet, the motor shaft rotates clockwise, viewed from the motor shaft side
D1	Drain outlet	G 3/4"	G 3/4"	
D2	Alternative drain outlet /or flushing inlet	G 3/4"	G 3/4"	
D3	Alternative drain outlet /or flushing inlet	G 3/4"	G 1/2"	
F1	Flushing connection	G 1/4"	G 1/8"	For flushing of radial lip seal.
F2	Flushing connection	G 1/4"	G 1/4"	For flushing of radial lip seal.

*) SAE flange J 518 , code 62, 420 bar (6000 psi).
All connections are normally plugged at delivery.

7.3.9 Direction of rotation of motor shaft

! WARNING

Rotating parts

Risk of injury or serious injuries.

- ▶ Do not touch rotating parts or be in the zone of rotating parts.

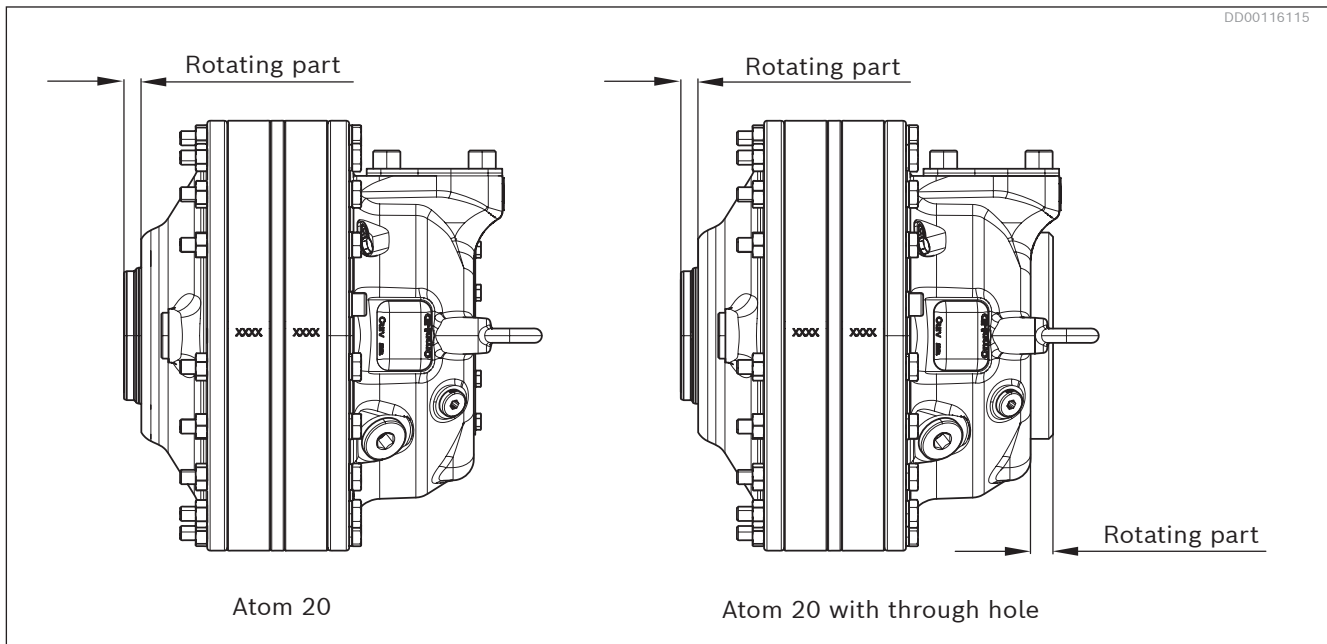


Fig. 23: Rotating parts Atom motors

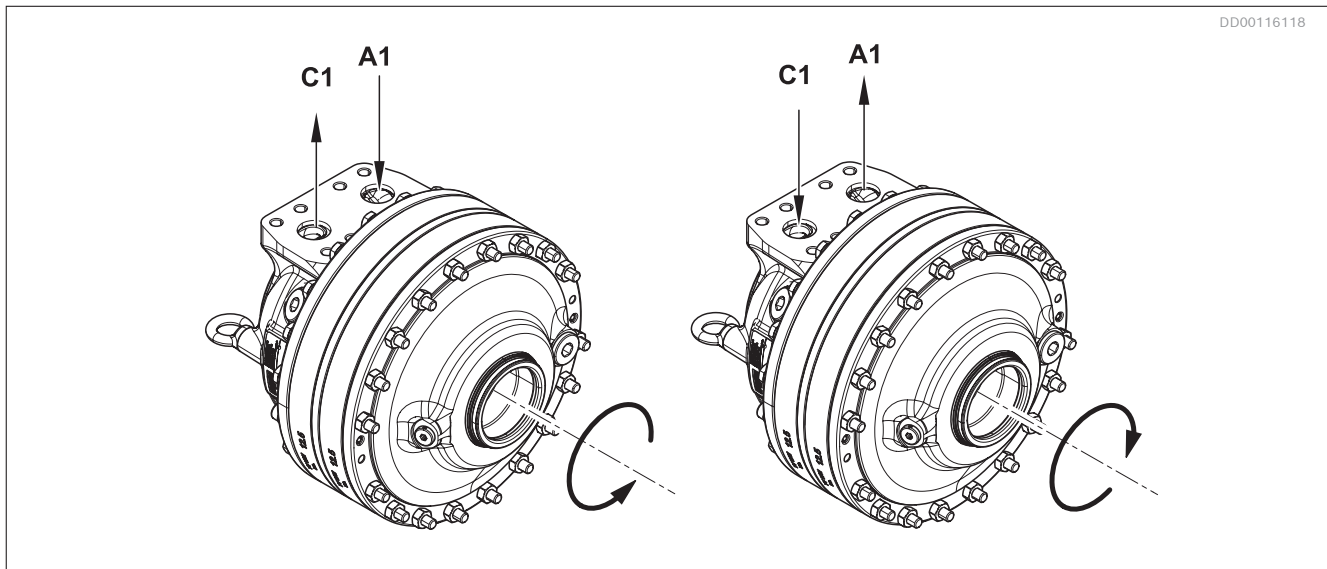


Fig. 24: Direction of rotation

With the inlet flow connected to port A, the motor shaft rotates in the direction shown by the arrow, anti-clockwise viewed from shaft side of the motor.
 With the inlet flow connected to C port, the motor shaft rotates clockwise viewed from shaft side of the motor.

8 Commissioning

NOTICE

Dirt particles

A not run-in motor in combination with dirt particles in the oil can badly affect the sliding surfaces in the motor.

- ▶ The Hägglunds radial piston hydraulic motor must be installed and commissioned in a clean condition.

8.1 Commissioning

Check the following points before commissioning the motor, i.e. before starting the first time:

- Make sure that all fluids have been drained from the motor to prevent accidental mixing with the hydraulic fluid used in the system.
- Check that the motor is installed according to chapter 7.
- Check that all hydraulic couplings and plugs are properly tightened to prevent leakage.
- Select the hydraulic fluid in accordance with the recommendations, See [15.1.1](#) and Data sheet [RE 15414 Hydraulic fluid quick reference](#).
- Check that the motor is protected from overloads, see chapter *Motor data* in data sheet [RE 15354](#).

8.1.1 Oil filling

1. Fill the motor case with hydraulic fluid via a filter into one of the drain ports D1 to D3 (depending on how the motor is mounted), for oil volumes see *Table 5*.
2. Check the drain line to ensure that excessive pressure does not build up in the motor case; see [7.3.6](#).

8.1.2 Start of the hydraulic supply

1. During initial starting and the period immediately after it, any hydraulic installation must be regularly and carefully checked at frequent intervals.
2. The working pressure and charge pressure must be checked to ensure that they correspond to the contracted values. Check that the charge pressure conforms to the charge pressure curve, see chapter, *Recommended charge pressure* in data sheet [RE 15354](#).
3. The pressure in the drain line measured at the motor must be less than 3 bar (43.5 psi). This pressure limit is important for the life of the motor seals.
4. If leakage occurs, correct the fault and carry out new measurements.
5. Check all lines, connections, screws, etc. and correct if necessary.
6. Check other possible leakage points and replace faulty parts.
7. During the start up period, dirt particles in the system are removed by the filters. The filter cartridges have to be changed after the first 100 working hours and after that according to the maintenance chart, *Table 12*. See also Chapter 10.3 (second point) about filter clogged indicators.



It is important that the pressure is limited to 250 bar (3626 psi) when starting up the motor. This is valid for the first 100 hours.

8.2 Re-commissioning after standstill

For re-commissioning, proceed as described in chapter 8.1.

WARNING

Material or product damage

Risk of injury or serious injuries.

- ▶ Before re-commissioning, make sure that the Häggglunds product hasn't been damaged in any way.

In case of accident or malfunction where it is not possible to determine the status of the Häggglunds product, please contact your Bosch Rexroth representative.

9 Operation

The product is a component which requires no settings or changes during operation. For this reason, this chapter of the manual does not contain any information on adjustment options. Use the product only within the performance range provided in the technical data. The machine/system manufacturer is responsible for the proper project-planning of the hydraulic system and its controls.

10 Maintenance and repair

10.1 Cleaning and care

NOTICE

Damage to surface

Aggressive solvents and detergents may damage the seals on the hydraulic motor and cause them to age faster.

- ▶ Never use solvents or aggressive detergents.
- ▶ If in doubt, check the compatibility of the detergent with the seal type (Nitrile or Viton) specified in the hydraulic motor.

Damage to the hydraulic system and the seals

Using a high-pressure cleaner could damage the speed sensor and the seals of the hydraulic motor.

- ▶ Do not point the high-pressure cleaner at sensitive components, e. g. shaft seals, seals in general, electrical connections, speed sensors and valves.

For cleaning and care of the hydraulic motor, observe the following:

- ▶ Plug all openings with suitable protective caps/devices.
- ▶ Check whether all plugs and plug seals are securely seated to ensure that no moisture can penetrate into the hydraulic motor during cleaning.
- ▶ Use only water and, if necessary, a mild detergent to clean the hydraulic motor.
- ▶ Remove coarse dirt from the outside of the motor and keep sensitive and important components, such as sensors and valve blocks clean.

10.2 Inspections

DANGER

Pressurized machine/system

Danger to life or risk of injury, serious injuries when working on energized machines/systems. Damage to equipment.

- ▶ Check and be aware of the pressure you may have on the connection before you connect your equipment.
- ▶ Do not disconnect any line connections, ports and components when the machine/system is pressurized.
- ▶ Be careful when connecting the mini-mess hose because the oil stream can be dangerous and should never point against any person or other sensitive object.

CAUTION

Contact with hydraulic fluid

Hazard to health e.g. eye injuries, skin damage, toxication during inhalation.

- ▶ Avoid contact with hydraulic fluids.
- ▶ When working with hydraulic fluids, strictly observe the safety instructions provided by the lubricant manufacturer.
- ▶ Use your personal protective equipment (e.g. safety glasses, safety gloves, suitable working clothes, safety shoes).
- ▶ If hydraulic fluid inadvertently comes into contact with your eyes or bloodstream or is swallowed, consult a doctor immediately.

10.2.1 Oil inspection

Purpose of taking oil sample

The purpose of oil sampling is to check the condition of the hydraulic fluid. With scheduled oil analysis, wear products can be identified and corrective action can be taken before failure occurs. Oil analysis can indicate when an oil change is required, point out shortcomings in maintenance and keep repair cost to a minimum. Using oil analysis can create a “window of opportunity”, allowing the user to schedule overhauls, maintenance or repairs, thus saving money on equipment repairs and unplanned downtime.

The most used method is to take samples in a clean sample bottle and send it to a fluid laboratory for an analysis. The laboratory should deliver a report following a specific international standard.

The analysis should at a minimum cover viscosity, oxidation, water content and particle counting (possibly including element analysis of particles). Another method is to install an inline particle counter direct in your hydraulic system which provides the contamination level according to international standards. The disadvantage with this method is that you only get the contamination level in the oil.

General

The intention is to verify the condition of the oil during operation. The motor should be running at normal operation while the sample is taken.

The cleanliness is extremely important during sampling.

Always use designated oil sample bottles, these can be ordered from any fluid analysis laboratory.

Never try to clean your own bottle if you want a reliable result.

The sample should be taken by using a mini-mess hose connected to a mini-mess coupling.

Always clean the connections carefully before you connect the mini-mess hose to the coupling.

Be careful when connecting the mini-mess hose because the oil stream can be dangerous and should never point against any person or other sensitive object.

Check and be aware of the pressure you may have on the connection before you connect.

How to do bottle samples

The sample shall be taken at the mini-mess coupling on the low pressure side of the motor in the main loop. Never take the sample out of the tank.

Clean the coupling and the hose carefully.

Connect the mini-mess hose to the coupling, be careful and aware of the direction of the oil stream.

Let minimum 2 liters (0.53 gallon US) of oil flush into a bucket before you fill the bottle.

Remove the cap of the bottle as late as possible and don't let any contamination be in touch with the cap, bottle or the mini-mess hose when the sample is taken.

To get a reliable result the system must run without moving any valves and the mini-mess hose should not touch the bottle.

Only $\frac{3}{4}$ of the bottle shall be filled because the laboratory has to shake the sample to get a mixed fluid when they analyse it. Minimum 200 ml are needed for a good analysis.

When the bottle is filled close the cap as soon as possible to prevent contamination from the air that might enter the bottle and give you a wrong result.

Inline measure

The sample shall be taken at the mini-mess coupling on the low pressure side of the motor in the main loop system. Clean the coupling and the hose carefully.

Connect the hoses according to the particle counters manual.

To get a true value the contamination readings have to be stable about 10 min before you stop to measure.

10.3 Maintenance plan

When a hydraulic system has been in service for some time, it must undergo periodic maintenance and servicing at intervals which depend on the equipment and the type of duty.

This periodic maintenance must include the following operations:

- ▶ Check the hydraulic system for leakage. Tighten screws and fittings, replace faulty seals and keep the drive clean.
- ▶ Inspect tank, pumps, motors and filters (e.g. air-, oil-, magnetic filters etc.), clean or change if necessary. Replace all filter cartridges for which a filter clogged indication has been given.
- ▶ Check the pressures and temperatures in the hydraulic system and carry out routine operations. Adjust valves etc. if necessary.
- ▶ Check the hydraulic fluid; see chapter 10.4.2.
- ▶ Make sure that no dirt or other contaminations enter the system during inspection. Check that the outside of the hydraulic motor in an installation is kept free of dirt, thus leakage and faults will be detected earlier.
- ▶ We recommend that a running log be kept and that planned inspections are carried out at set intervals.
- ▶ Maintenance checks and operations, see *Table 12*.
- ▶ Check torque arm and pivoted attachment.

Table 12: Maintenance chart

In operation	Oil filters	Oil	Torque arm
After the first 100 hours	R	-	I
After 3 months or 500 hours	R	-	-
Once every 2 weeks	-	-	-
Once every 6 months	R	I	I
Once every 12 months	-	-	-

R = Replacement, **I** = Inspection

10.4 Maintenance

10.4.1 Filter maintenance

Filters in the hydraulic system must be changed after the first 100 working hours and the second change is to be carried out after 3 months or 500 working hours whichever is earlier. They must then be changed at regular intervals of 6 months or 4000 working hours.

10.4.2 Oil maintenance

See chapter 15.1.1 and data sheet [RE 15414 Hydraulic fluid quick reference](#).

NOTE!

All hydraulic fluids are affected differently. Obtain the advice of your oil supplier or by nearest Bosch Rexroth representative

Analysis

It is recommended that the oil should be analysed every 6 months. The analysis should at a minimum cover viscosity, oxidation, water content and particle counting (possibly including element analysis of particles).

Most oil suppliers are equipped to analyse the state of the oil and to recommend appropriate action. The oil must be replaced immediately if the analysis shows that it is outside the specifications.

Viscosity

Many hydraulic oils display viscosity loss with increasing use, and this means poorer lubrication. The viscosity of the oil in service must never fall below the minimum allowed viscosity for the actual fluid or the recommended viscosity for the motor, see chapter *Hydraulic fluids* in data sheet [RE 15354](#).

Oxidation

Hydraulic oil oxidizes with time of use and temperature. This is indicated by changes in colour and smell, increased acidity or the formation of sludge in the tank. The rate of oxidation increases rapidly at surface temperatures above 60 °C (140 °F), and the oil should then be checked more often.

The oxidation process increases the acidity of the fluid; the acidity is stated in terms of the neutralization number (TAN). Typical oxidation is slow initially and increases rapidly later. A sharp increase (by a factor of 2 and 3) in the TAN between inspections is a signal that the oil has oxidized too much and should be replaced immediately.

Water content

Contamination of the oil by water can be detected by sampling from the bottom of the tank. Most hydraulic oils repel the water, which then collects at the bottom of the tank. This water must be drained off at regular intervals. Certain types of transmission oils and engine oils emulsify the water; this can be detected by coatings on filter cartridges or a change in the colour of the oil. Obtain the advice of your oil supplier in such cases.

Degree of contamination

Heavy contamination of the oil causes increased wear of the components in hydraulic systems. The cause of the contamination must be immediately investigated and remedied.

10.5 Repair

Bosch Rexroth offers a comprehensive range of services for repairs of Häggglunds products.

Repairs on the Häggglunds products may only be performed by service centers certified by Bosch Rexroth.

- ▶ Use exclusively original spare parts from Bosch Rexroth to repair the Häggglunds products, otherwise the functional reliability of the products can not be assured and you lose your entitlement under warranty.

In the event of questions regarding repairs, contact your responsible Bosch Rexroth Service partner or the service department of the manufacturer's plant for the Häggglunds products, see chapter 10.6

10.6 Spare parts



Use of unsuitable spare parts

Spare parts that do not meet the technical requirements specified by Bosch Rexroth may cause personal injury or property damage!

- ▶ Use exclusively original spare parts from Bosch Rexroth to repair the Häggglunds product, otherwise the functional reliability of the Häggglunds product can not be assured and you lose your entitlement under warranty....

Address all questions regarding spare parts to your responsible Bosch Rexroth Service partner or the service department of the manufacturer's plant for the Häggglunds products. Details of the manufacturer's plant can be found on the product identification plate of the Häggglunds product.

11 Removal and replacement

11.1 Required tools

In addition to standard tools the following are also needed, for example:

- ▶ Lifting tool/device
- ▶ Lifting eyes
- ▶ Waste oil collector

11.2 Preparing for removal

1. Decommission the entire system as described in the instruction manual for the machine or system. Relieve pressure in the hydraulic system according to the instructions of the machine or system manufacturer. Make sure that the relevant system components are not under pressure or voltage.
2. Protect the complete system against being energized.
3. Remove the hoses, cables and pipelines from the motor

11.3 Removing motor

DANGER

Danger from suspended loads

Danger to life or risk of injury, damage to equipment! Improper transportation may cause the Hägglands motors to fall down leading to injuries e.g. crushing or broken bones or damage to the product.

- ▶ Make certain that the forklift truck or lifting device has adequate lifting capacity.
- ▶ Never stand under or put your hands under suspended loads.
- ▶ Ensure your position is stable during transportation.
- ▶ Use PPE (e.g. safety glasses, safety gloves, suitable working clothes, safety shoes).
- ▶ Use suitable lifting device for transport and storage, installation and for removal and repair. Make sure the motor is well mounted or anchored when the lifting device is disconnected.
- ▶ Observe the prescribed position of the lifting strap.
- ▶ Observe the local federal laws and regulations on work and health protection and transportation.

CAUTION

Contact with hydraulic fluid

Hazard to health/health impairment e.g. eye injuries, skin damage, toxication during inhalation!

- ▶ Avoid contact with hydraulic fluids.
- ▶ When working with hydraulic fluids, strictly observe the safety instructions provided by the lubricant manufacturer.
- ▶ Use PPE (e.g. safety glasses, safety gloves, suitable working clothes, safety shoes).
- ▶ If hydraulic fluid should, inadvertently comes into contact with your eyes or bloodstream or is swallowed, consult the medical care immediately.

NOTICE

Escaping or spilling hydraulic fluid

Environmental pollution and contamination of the ground water!

- ▶ Always place a drip tray under the Hägglands motor when filling and draining the hydraulic fluid.
- ▶ Use an oil binding agent if hydraulic fluid is spilled.
- ▶ Observe the information in the safety data sheet for the hydraulic fluid and the specifications provided by the system manufacturer.

Removing the Atom motor

1. Secure the motor to a lifting device, see chapter 6.1.
2. Place the waste oil collector below the motor.
3. Remove the end cover (1) together with screws.
4. Dismount the plug G3/8" (2) or the mounting kit (3). Some oil may drain out.
5. If the motor is flange mounted, unscrew the motor from the flange. If the motor is torque armed mounted, dismount the articulated connection.
6. Pull the motor off the shaft

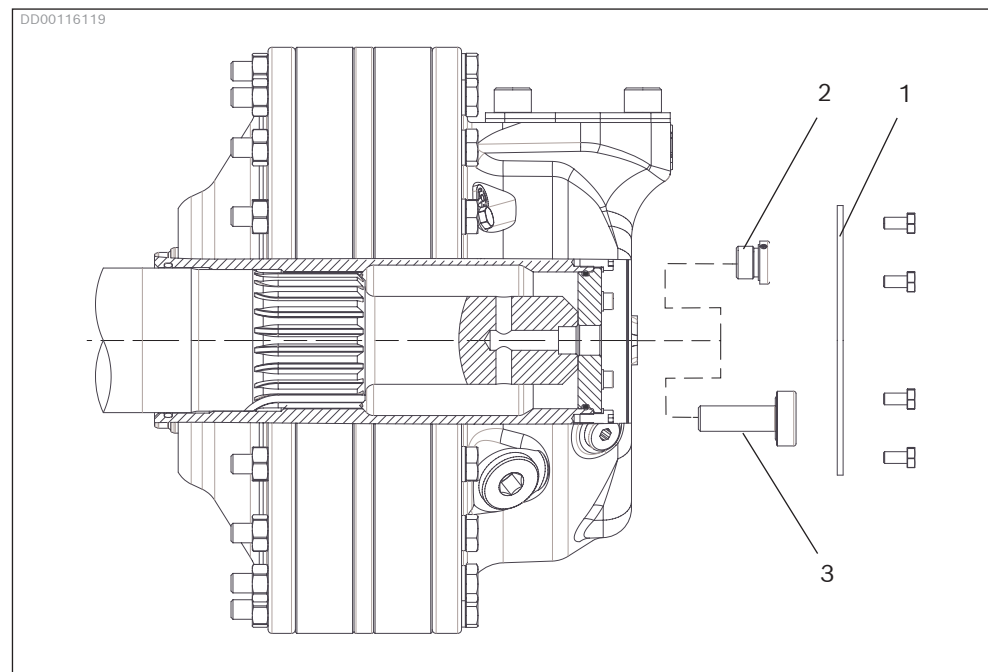


Fig. 25: Removing the Atom motor

11.4 Preparing the components for storage or further use

Proceed as described in chapter 6.2.

12 Disposal

12.1 Environmental protection

Careless disposal of the Häggglunds Atom motor, the hydraulic fluid and the packaging material could lead to pollution of the environment.

Observe the following points when disposing of the Häggglunds Atom motor:

1. Completely empty the motor.
2. Dispose of the motor and packaging material in accordance with the national regulations in your country.
3. Dispose of the hydraulic fluid according to the national regulations of your country. Also observe the applicable safety data sheet for the hydraulic fluid.
4. Remove the motor into its individual parts and properly recycle these parts
Separate according to, for instance:
 - Cast iron
 - Steel
 - Aluminum
 - Non-ferrous metal
 - Electronic waste
 - Plastic
 - Seals

Note!

Information for you that have a Speed sensor (R9113412820) delivered with the Atom motor:

The Speed sensor (R9113412820) contains the following substance of the REACH SVHC Candidate list: Lead, CAS 7439-92-1. The use of the substance mentioned above is in accordance with RoHS2 but the information must be forwarded along the supply chain in accordance with REACH article 33. You can continue to use the product. Do remember, when recycling the motor, to put the speed sensor in separate waste bin for electronic waste.

13 Extension and conversion

Do not modify Häggglunds products. Please contact your Bosch Rexroth representative for extension or conversion.

14 Troubleshooting

Please, contact your nearest Bosch Rexroth representative.

Table 13: Troubleshooting hydraulic motor

Fault	Probable cause	Action
The motor does not run.	Mechanical stop in the drive.	Check system pressure. If the pressure has risen to the relief valve setting, remove the load from the drive.
	The motor does not deliver enough torque because the pressure difference across the motor is not enough for the load.	Investigate the pressure level in the system and correct the setting of the pressure limiting valve if necessary.
	Insufficient or no oil being supplied to motor.	Check the hydraulic system. Check the external leakage of the motor (D connection).
Motor rotates in wrong direction.	Oil supply connections to motor incorrectly connected.	Connect the oil supply correctly.
Motor runs jerkily.	Pressure or flow fluctuations in the hydraulic system.	Find the cause in the system or in the driven unit.
Noise in the motor.	The motor is being operated with too low charge pressure.	Adjust the charge pressure to the correct level. See chapter Recommended charge pressure in data sheet RE 15354
	Internal faults in the motor.	Investigate the drain oil, if necessary. Put a magnetic plug in the oil flow and check the material that sticks to the magnet. Steel particles indicate damage. Note that fine material from the castings may be deposited and does not mean internal damage in the motor.
External oil leakage on the motor.	The radial lip seals or other seals is worn or damaged.	Replace the damaged seals.

15 Technical data

15.1 Technical data, Hägglands Atom

For complete technical data see [RE 15354](#).

DANGER

Hanging load falls down

Danger to life, risk of injury or damage to equipment, in hanging load applications.

- ▶ Charge pressure at motors connection must be according to recommended pressure under all conditions, see data sheet [RE 15354](#) , chapter Recommended charge pressure.
- ▶ Changes to the factory settings must only be made by Bosch Rexroth specialist personnel.

15.1.1 Hydraulic fluids

The hydraulic motor is primarily designed for operation with hydraulic fluids according to ISO 11158 HM.

Before the start of project planning, see Data sheet [RE 15414 Hydraulic fluid quick reference](#) for detailed information on hydraulic fluids and specific additional demands.

Filtration of the hydraulic fluid

A contamination level of at most 18/16/13 according to ISO 4406 is required. The less contaminated the fluid, the longer the service life of the hydraulic motor.

Details regarding the selection of hydraulic fluid

The hydraulic fluid should be selected such that the operating viscosity in the temperature range, as measured in the motor housing, is within optimum operation range according to chapter *Hydraulic fluids* in data sheet [RE 15354](#).

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