

Standard power unit

ABPAC

configurable

connectable

efficient



Filter cooler unit

IoT gateway rack

Variable-speed motor-pump assembly

Mechanical basic elements

Accumulator station with accumulator shut-off block



Tank

Return flow filter

Multifunctional block with pressure filter

The ABPAC is a smart standard power unit for all areas in which hydraulic solutions are used and a pressure supply unit is required – for example, in general mechanical engineering, metal-cutting machine tools, as well as in presses and material handling.

An individual hydraulic power unit efficiently produced as a serial product: tailored, cost-effective, intelligent

Hydraulic power units for mechanical engineering are subject to stricter requirements than ever before: they should be powerful, energy-efficient, and quickly available, yet also intelligent, flexible, and of course cost-effective at the same time. With the ABPAC standard power units, Bosch Rexroth has come up with a convincing answer. The online configurator enables you to find your individual solution in no time. Your entry into Industry 4.0?

Short delivery times, faster startup

The portfolio of components defined in the modular system can reproduce a wide range of customer-specific power unit solutions via the convenient online configurator. The configurator immediately provides you with all the necessary information – from technical data through to prices. Everything is comprehensively documented. If you require individual solutions outside the modular system, your usual Rexroth contact will be happy to assist you at all times.

Delivery times are drastically reduced due to the use of standard components from Bosch Rexroth's GoTo program, standardized manufacturing processes, and a flexible steel construction concept without welding.

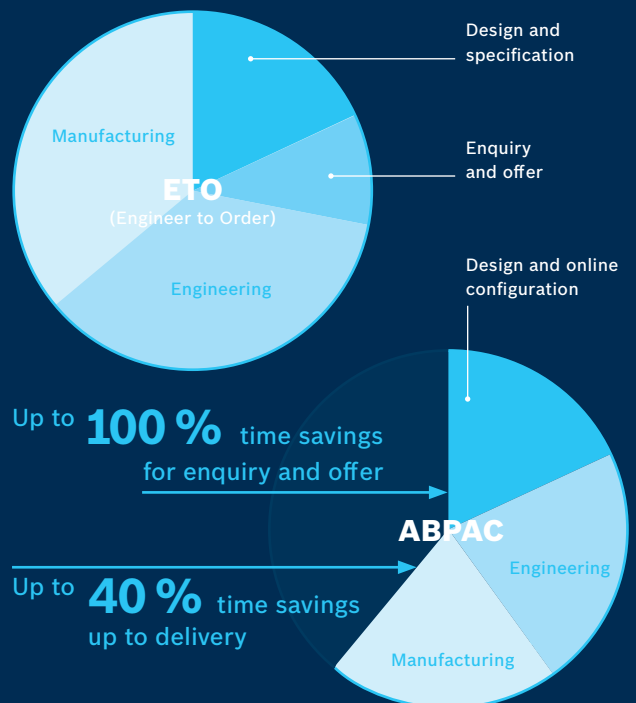
Ready for IoT

The IoT gateway software offers you transparency for your machine and process data. Real-time monitoring of process data, such as temperature, pressure and vibration, ensures consistently high quality in production. Rule-based evaluation of specific information simplifies predictive maintenance of your systems.

SPECIAL PROPERTIES

- ▶ Browser-based configuration
- ▶ Rapid design and transparency
- ▶ Visualization via web app
- ▶ Open interfaces
- ▶ Integration of a variety of different data sources
- ▶ Interface to big data systems (e.g. ODin)

POWER UNITS IN A FLASH



The online configurator delivers time savings of up to 100 % at the enquiry and offer stage; standard modules reduce engineering and production outlay by up to 40 %.

Consistently modular: never before was a standard power unit so easy to individualize and so efficient to produce.



Multifunctional block: with all basic functions and with variable interfaces

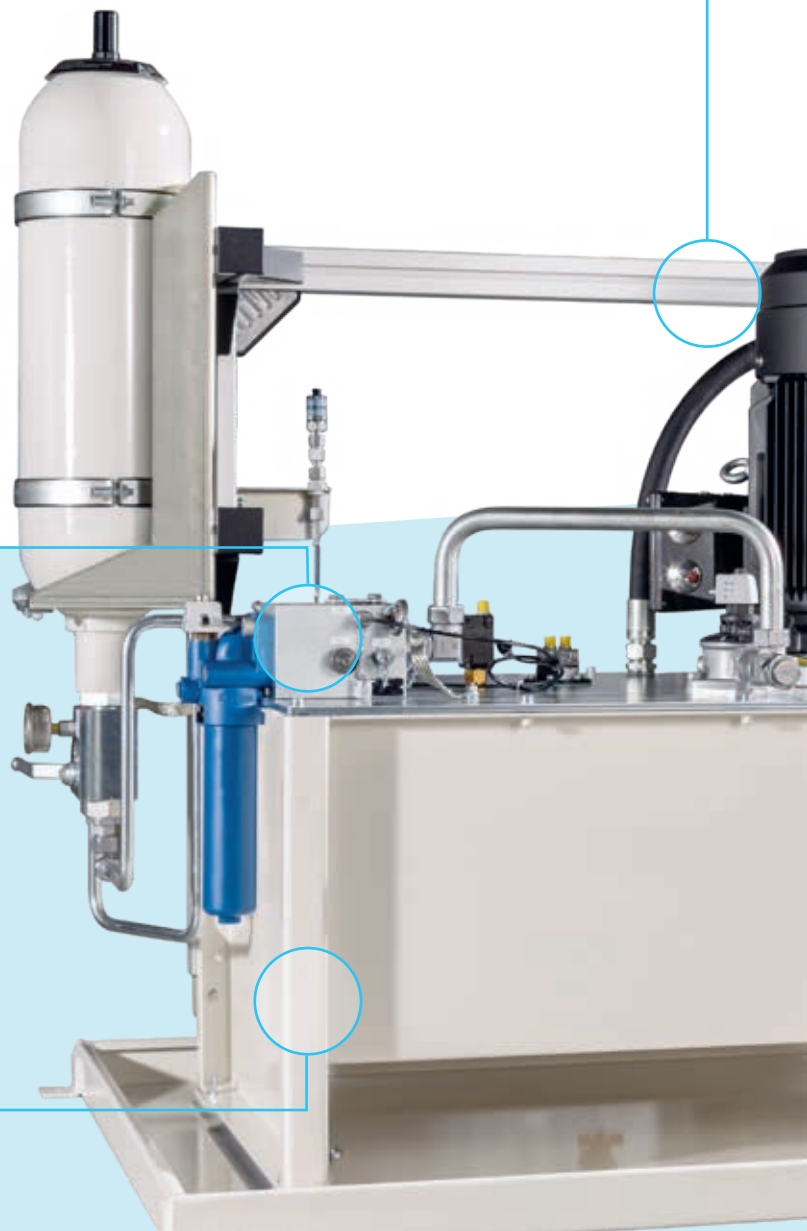
The extremely compact multifunctional block contains all the standard basic functions you need – from pressure filtration through to the bypass for FcP/SvP applications. It is the central interface to advanced hydraulic control systems. This saves space, reduces the piping work and gives you the option to integrate the hydraulic control either in the ABPAC or in the machine. There are four designs available in two sizes (with/without pressure filtration as well as with/without mounting option for the standard hydraulic control IH20).

Clever design: screws instead of welding

The steel construction and tank concept provide unprecedented flexibility. The standardized basic tanks require no welded-on elements and are available in tank capacities between 100 and 630 liters. The variance is in the assembly instead of the steel construction as is usual, which considerably reduces delivery and commissioning times. Individual adjustments can be made without any problems via the screwed cover. The ratio between hydraulic power and tank capacities can be easily optimized, depending on the application.

Mechanical basic elements: flexible set-ups, extensions, adjustments

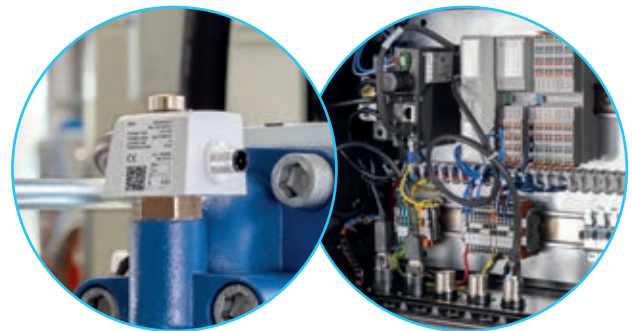
The Rexroth mechanical basic elements fit anywhere on each side of the tank. The dimensions are variable in this respect, with the variance arising only in assembly. This offers a high degree of flexibility and allows customer-specific add-ons to realize easily.





**Save energy:
with variable-speed Sytronix drives**

You can save a lot of energy and money when you optionally use drives from the Sytronix modular system. The FcP 5020 and SvP 7020 variable-speed drives are not only particularly powerful and quiet, more importantly, they save up to 80 % energy!



**Connectable:
i4.0-ready thanks to comprehensive sensor package**

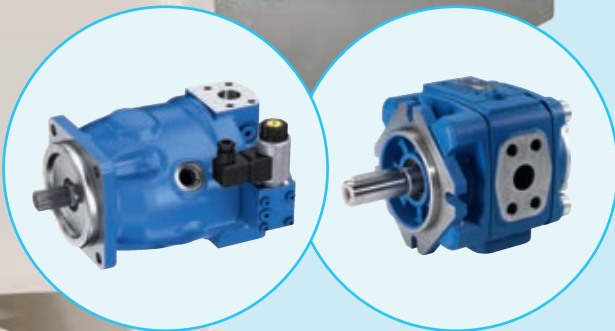
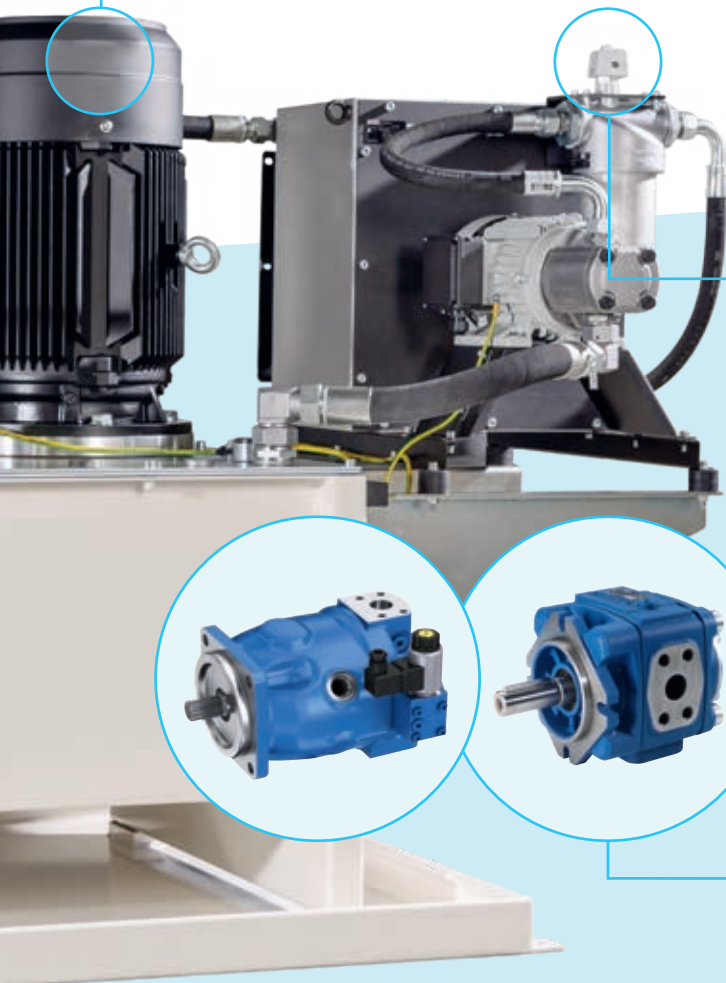
A comprehensive and universal sensor package continuously records all relevant system states, such as oil quality, efficiency, pressures, filling levels and temperatures. Pre-evaluation and forwarding via the IoT gateway enable predictive condition monitoring. The ABPAC can be connected vertically and horizontally. Visualization of power unit states can be performed simply by means of an intuitive web browser interface. The IoT gateway concept therefore requires minimal effort for commissioning and offers optimally convenient operation.

**Individual:
the right drive for every application**

With the different fixed and variable displacement pumps you can easily implement your individual drive concept. And in the smallest space – with the same performance range. The current motor standards (IE3 as standard) are thereby complied with at all times.

Available pumps:

- ▶ Internal gear pumps (PGH, PGF, fixed displacement pumps installed vertically)
- ▶ External gear pumps (AZPJ [Silence Plus])
- ▶ Axial piston pumps (A10VSO/31, variable displacement pumps installed horizontally)



ABPAC Marine – for applications on the high seas

THE ADVANTAGES AT A GLANCE



Efficient

- ▶ Price savings owing to standardization, for example as a result of pre-defined parts list with fewer variants
- ▶ Shorter development time thanks to simple configuration



Fast

- ▶ Reduced delivery times due to standardized components – for example from the GoTo program
- ▶ Binding offer within a matter of days



Simple

- ▶ Application-specific online configuration instead of the former engineer-to-order process



Certified

- ▶ Approved by Lloyd's Register for Marine & Offshore
- ▶ Further certifications on request



Environmentally friendly

- ▶ Use of environmentally acceptable hydraulic fluids possible



The ABPAC Marine power unit design has been optimized especially for applications on board of ships in order to ensure long-term pressure supply under deck.

Special technical features

- ▶ Choice of components for marine and offshore conditions: relative air humidity of 50% to 90%, temperature range of 0 °C to +45 °C
- ▶ High-efficiency marine motors of energy-efficiency class IE3
- ▶ Fluid tanks approved by Lloyd's Register with bolted tank covers
- ▶ Slosh-proof tank breathing, mounted on extension pipe
- ▶ High-quality corrosion protection of all surfaces (based on ISO 12944-2; C4 medium)
- ▶ Lifting eyes for all tank sizes
- ▶ Larger bending radii for pressure lines (3 x OD)

Options

- ▶ Certifications by other classification societies on request
- ▶ Customer-specific adaptations possible at any time – for example redundant motor-pump groups
- ▶ Operation with environmentally acceptable hydraulic fluids in accordance with ISO 15380
- ▶ Tank made of stainless chrome-nickel steel
- ▶ Water-absorbing tank breathing filter
- ▶ Fluid measuring rod
- ▶ Filter made of cast iron or steel
- ▶ Cleaning opening with steel cover
- ▶ Additional fluid drip tray
- ▶ Fluid/seawater heat exchanger
- ▶ Terminal box with marine-specific cabling



Further information:

- ▶ www.boschrexroth.com/marine
- ▶ Brochure "Product Solutions for Marine Applications" (R999001456)

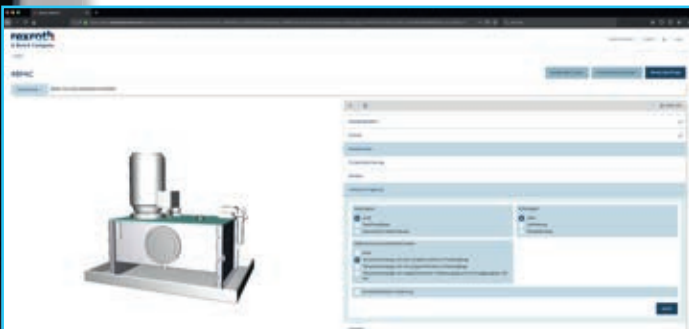


ABPAC Marine Power Units are type approved from Lloyd's Register (LR). This saves time and costs during subsequent approval of the complete machine. Rexroth standard power units are used both in non-essential and in essential equipment.

Easy to configure online: get your own solution with just a few clicks



The ABPAC is consistently modular in design and can be configured in a few clicks with the online configurator based on the requirements and hydraulic assemblies required. The software tool guides you clearly through the process. It queries the hydraulic and technical key data, such as working pressure, flow, and the type of actuator, and proposes the appropriate assemblies.



As soon as the configuration is complete, the program produces a complete documentation package with initial information on installation dimensions, parts lists, price, and delivery time. You can quickly and easily jump to customer-specific adaptations at any time. Additional assemblies such as coolers or control systems can also be configured. You can therefore design a customized power unit more easily than ever before.



ADVANTAGES AT A GLANCE

- +** **Online configurator** for customized power units including documentation
- +** Intelligent **condition monitoring** via standardized bus interface and advanced sensor technology
- +** User-driven, platform-neutral **visualizations** on smart devices
- +** Sytronix FcP and SvP (optional) for increased **energy efficiency** and **noise reduction**
- +** Basic functions integrated in the **multifunctional block**
- +** **Interface** to additional hydraulic control concepts
- +** Wide **area of applications**: metal-cutting machine tools, wood processing, presses, plastics processing machines, etc.
- +** Products from the GoTo program for **optimized delivery times**

Configurations

TECHNICAL KEY DATA

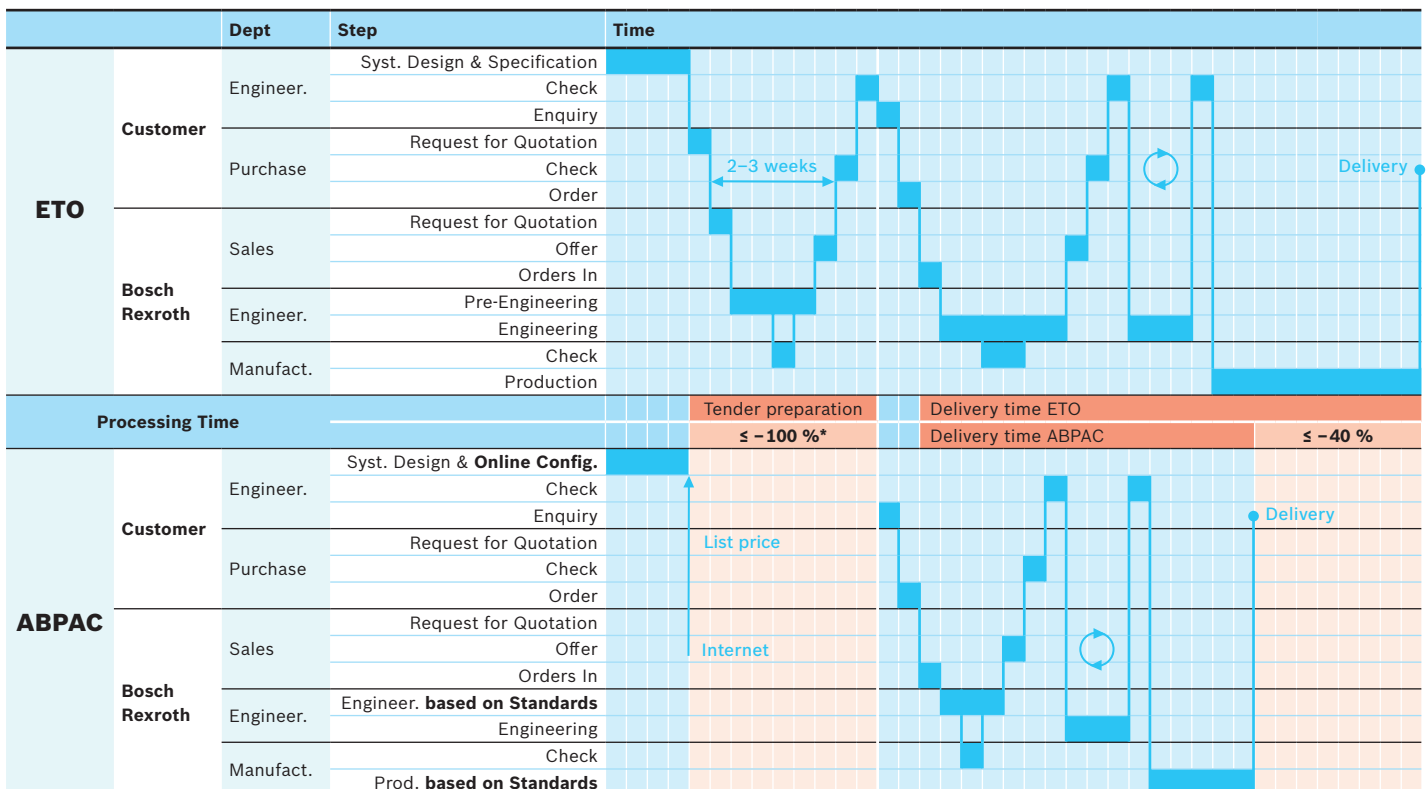
- ▶ Tank capacity: 100 to 630 liters
- ▶ Flow: max. 200 l/min
- ▶ Operating pressure: max. 315 bar
- ▶ Multifunctional block: in 4 designs
- ▶ Sytronix modular system: optionally FcP 5020
- ▶ Design: simplified, flexible steel construction

Power unit variants	Pump types	Q _{thmax} l/min 1,450 rpm	Pressure Tank	Nominal power electric motor [kW]													
				3	4	5,5	7,5	11	15	18,5	22	30	37	45	55	75	
with fixed displacement pump	PGF2-2X/019	27	p [bar] Size	82 100	112 100 160	153 100 160	210 160 250										
	PGF3-3X/020	29	p [bar] Size	67 100	94 100 160	130 100 160	195 160 250	210 160 250									
	PGF3-3X/025	36	p [bar] Size	53 160	76 160	105 160	156 160 250	210 160 250									
	PGF3-3X/032	47	p [bar] Size		65 160	89 160	132 160 250	180 160 250	210 250 400								
	PGF3-3X/040	58	p [bar] Size			63 250	97 250	135 250	169 250 400	180 250 400							
	PGH4-X/020	29	p [bar] Size				203 160 250	280 160 250	315 250 400								
	PGH4-X/025	36	p [bar] Size				161 160 250	221 160 250	274 250 400	315 250 400							
	PGH4-X/032	47	p [bar] Size					173 160 250	212 250 400	252 250 400	315 250 400						
	PGH4-X/040	58	p [bar] Size						174 250 400	207 250 400	281 250 400	315 400					
	PGH4-X/050	73	p [bar] Size						142 250 400	170 250 400	233 250 400	250 400	250 400	250 400	400		
PGH5-X/063	93	p [bar] Size							127 400	175 400	216 400	265 400					
with external gear pump	AZPJ-22-016	22	p [bar] Size	67 100	91 100	127 100 160	174 100 160	250 160 250									
	AZPJ-22-019	27	p [bar] Size	57 100	77 100	107 100 160	147 100 160	215 160 250	250 160 250								
	AZPJ-22-022	31	p [bar] Size		64 100 160	89 100 160	123 100 160	181 160 250	210 160 250								
	AZPJ-22-025	35	p [bar] Size			81 160	111 160	165 160 250	185 160 250								
	AZPJ-22-028	39	p [bar] Size			71 160	98 160	130 160 250									
with control pump and DFR1 controller	A10VSO 18	26	p [bar] Size	90 100	110 100	138 100	228 160	280 160									
	A10VSO 28	40	p [bar] Size		70 160	95 160	132 160 250	180 160 250	222 250	280 250							
	A10VSO 45	65	p [bar] Size			60 250	81 250	111 250	137 250 400	162 250 400	222 400 630	280 400 630					
	A10VSO 71	102	p [bar] Size					72 400	89 400	106 400	144 400 630	178 400 630	220 400 630	280 630			
	A10VSO 100	145	p [bar] Size						61 400	73 400	99 400 630	136 400 630	170 400 630	205 630	280 630		
	A10VSO 140	203	p [bar] Size									119 630	146 630	200 630			
with control pump and DFLR controller	A10VSO 45	65	p max [bar] Size				280 250										
	A10VSO 71	102	p max [bar] Size					280 400	280 400	280 400							
	A10VSO 100	145	p max [bar] Size							280 400	280 400						

ABPAC hydraulic power unit configurations with Sytronix FCP 5020

Pumps						Motors					
$n_{max} = 3,000$ (PGH); $3,600$ (PGF) rpm						4	5,5	7,5	11	15	P_{nom} [kW]
Typ	Size	p_{cont} [bar]	p_{max} [bar]	Q_{peff} [l/min]	Q_{max} [l/min]	4,000	4,000	4,000	3,800	3,800	n_{max} [rpm]
PGF2	8.0	210	250	19	29	139					p _{eff} [bar] (without efficiency)
Tank Size						100					
PGF2	13.0	210	250	31	47		119				
Tank Size							100 160				
PGF2	19.0	210	250	46	68		84	114			
Tank Size							160	160 250			
PGH2	8.0	315	350	19	24	143	198	269			
Tank Size						100	100	100			
PGH3	13.0	315	350	31	39	88	122	166	244		
Tank Size						100 160	100 160	100 160	160		
PGH4	20.0	315	350	48	60		79	108	158	216	
Tank Size							160	160 250	160 250	160 250	
PGH4	32.0	315	350	77	98				99	135	
Tank Size									250	250 400	
PGH4	50.0	250	310	120	152					86	
Tank Size										400	

Reduced delivery times due to online configuration and standard components



* In case of special requests, processing time extends accordingly

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