

PROPORTIONAL CONTROLS



| Section / Description | page |
|--|------|
| PROPORTIONAL PRESSURE CONTROLS | |
| PROPORTIONAL PRESSURE REDUCING / RELIEVING VALVES | PT3 |
| PROPORTIONAL PRESSURE RELIEF VALVES | PT19 |
| PROPORTIONAL FLOW CONTROLS | |
| 2 WAY NORMALLY CLOSED PROPORTIONAL FLOW REGULATOR VALVES | PT27 |
| 2 WAY NORMALLY OPEN PROPORTIONAL FLOW REGULATOR VALVES | PT39 |
| 2 WAY NORMALLY CLOSED PRESSURE COMPENSATED PROPORTIONAL FLOW REGULATOR VALVES..... | PT43 |
| 3 WAY NORMALLY CLOSED PRESSURE COMPENSATED PROPORTIONAL FLOW REGULATOR VALVES..... | PT49 |
| 4W 3P PROPORTIONAL DIRECTIONAL CONTROL VALVES | PT55 |



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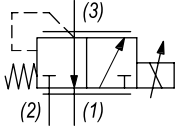
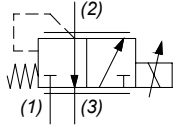
<https://oilsolutions.com.au/>

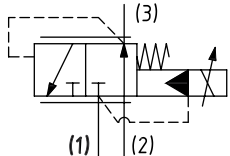
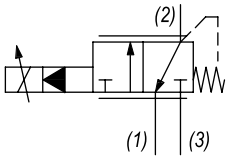
sales@oilsolutions.com.au

WARNING: the specifications/application data shown in our catalogs and data sheets are intended only as a general guide for the product described (herein). Any specific application should not be undertaken without independent study, evaluation, and testing for suitability.

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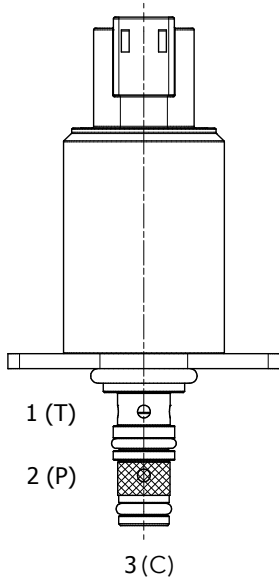
PROPORTIONAL PRESSURE REDUCING / RELIEVING VALVES

| DIRECT ACTING | GPM | PSI | LPM | BAR | CAVITY | MODEL | PAGE |
|---|-----|------|-----|-----|---------|--------------|------|
|  | 1 | 700 | 4 | 50 | slip-in | IP-DAR-250-L | PT4 |
| | 1 | 700 | 4 | 50 | slip-in | IP-DAR-43C-L | PT6 |
| | 1 | 5000 | 4 | 345 | slip-in | IP-DAR-43C-H | PT6 |
|  | 7.5 | 700 | 30 | 50 | slip-in | IP-RDS-222-L | PT8 |

| PILOT OPERATED | GPM | PSI | LPM | BAR | CAVITY | MODEL | PAGE |
|---|-----|------|-----|-----|---------|----------------|------|
|  | 15 | 3000 | 57 | 207 | 7/8-14 | EF-PRP | PD10 |
|  | 7.9 | 700 | 30 | 50 | slip-in | IP-PRZ-59-AM12 | PT12 |
| | 7.9 | 700 | 30 | 50 | 7/8-14 | EG-TRZ-42-L | PT14 |
| | 7.9 | 3500 | 30 | 241 | 7/8-14 | EG-TRZ-42-H | PT16 |

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IP-DAR-250 DIRECT ACTING PROPORTIONAL, PRESSURE REDUCING/RELIEVING, SLIP-IN TYPE



DESCRIPTION

Special cavity, slip-in style flange retained, direct acting proportional, pressure reducing/relieving valve.

OPERATION

The IP-DAR-250 generates a variable pressure in response to a PWM (Pulse Width Modulated) current signal. With no current applied to the proportional solenoid, the inlet port 2 (P) is blocked and the regulated port 3 (C) is vented to port 1 (T). As current is increased, fluid pressure is proportionally controlled at the regulated port 3 (C). On attainment of proportionally determined pressure at 3 (C), the cartridge shifts to block flow at 2 (P), thereby regulating pressure at 3 (C). In this mode, the valve also will relieve 3 (C) to 1 (T) at a variable value over the set reducing pressure.

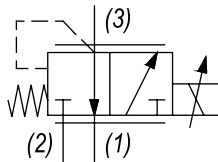
FEATURES

- Slip-in style.
- Efficient wet-armature construction.
- Integral waterproof coil.
- Continuous duty rated solenoid.



Flanged retained product. The coil is an integral part of the valve and is not serviceable. Eventual tank pressure exceeding 0 bar, has to be added to reduced pressure value.

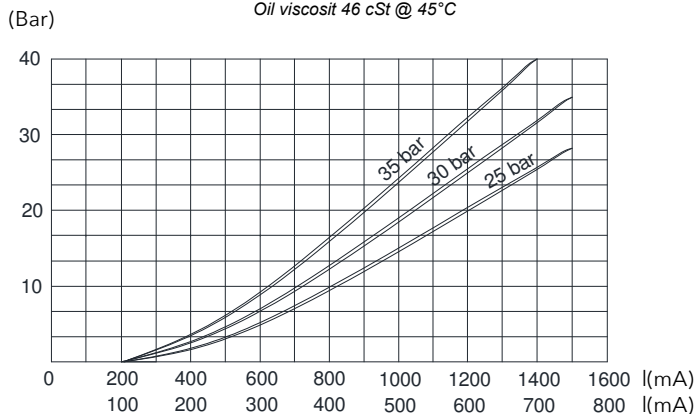
HYDRAULIC SYMBOL



PERFORMANCE

Pressure Vs. Current Characteristic

Oil viscosit 46 cSt @ 45°C



VALVE SPECIFICATIONS

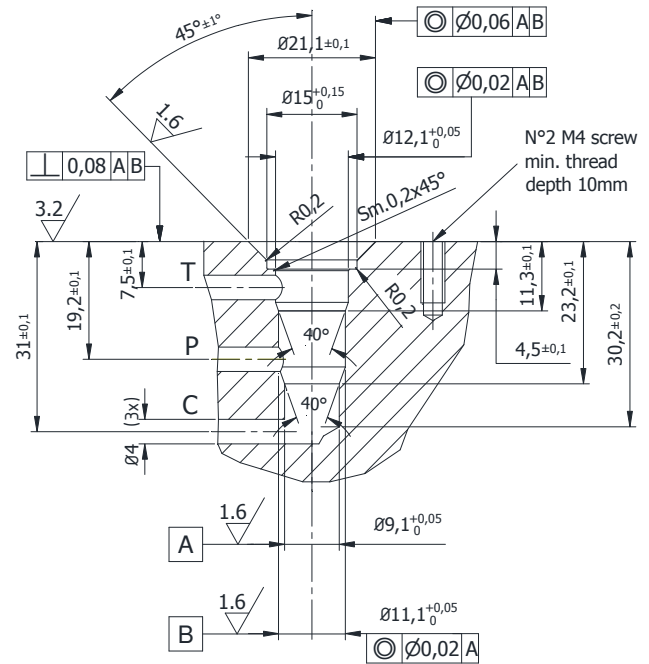
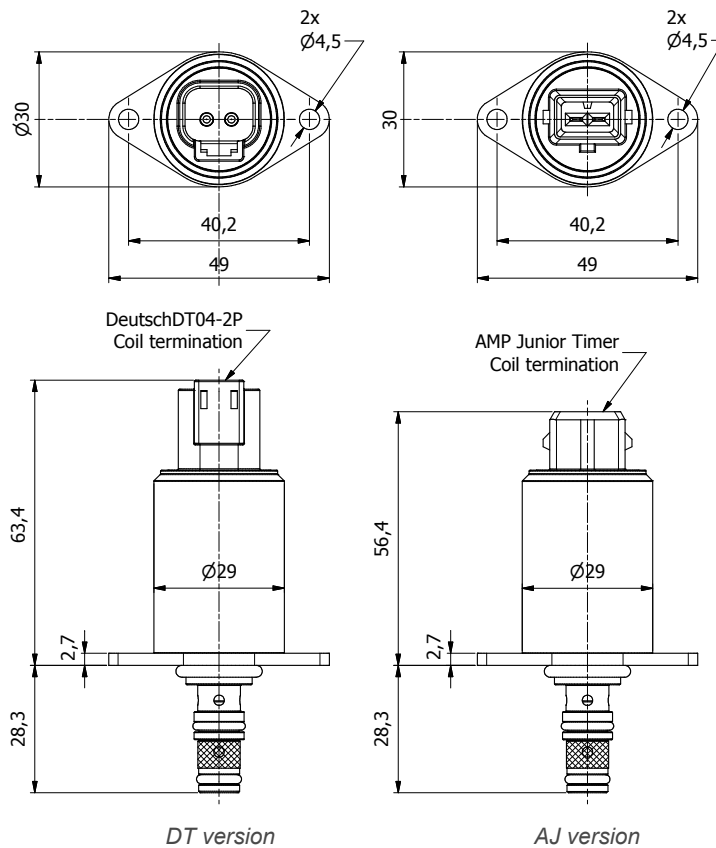
| | |
|-----------------------------------|---|
| Nominal Flow | 1 GPM (4 LPM) @ 8 bar Delta P |
| Max Inlet Pressure "L" version | 700 PSI (50 bar) |
| Controlled Pressure Range | 0÷25 bar / 0÷30 bar / 0÷35 bar (see graph) |
| Reduced Pressure Tolerance | ±5% |
| Max Back-Pressure at T Port | 30 bar |
| Internal Leakage | 15 ml/min @ 500 PSI (35 bar) inlet |
| Viscosity Range | 36 to 3000 SSU (3 to 647 cSt) |
| Filtration | ISO 18/15/13 |
| Media Operating Temp. Range | -30°C / +100°C |
| Weight | .43 lbs (.20 kg) |
| Operating Fluid Media | General Purpose Hydraulic Fluid |
| Cavity | T250 |
| Cavity Tool Kit | K-T250 |
| Flange Mounting Screws and Torque | M4x10 / 3ft-lbs (4 Nm) |

COIL SPECIFICATIONS

| | |
|--|---|
| Current Supply Characteristics | PWM (Pulse Width Modulation) |
| Rated Current Range | 200÷1500 (12 V coil) 100÷750 (24 V coil) |
| PWM or Super-Imposed Dither Freq. | 100-200 Hz |
| Coil Resistance (12 VDC) | 4.8 Ohm ±5% at 68°F (20°C) |
| (24 VDC) | 20 Ohm ±5% at 68°F (20°C) |
| Max Power Consumption | 11 Watt (20°C) |
| Coil Termination | Deutsch-Integral DT04-2P (DT) AMP Jr. Timer 84-9419 (AJ) |
| Color Connectors | Black |
| Protection Degree (according to IEC 529) | IP 69K (DT) IP 67 (AJ) |

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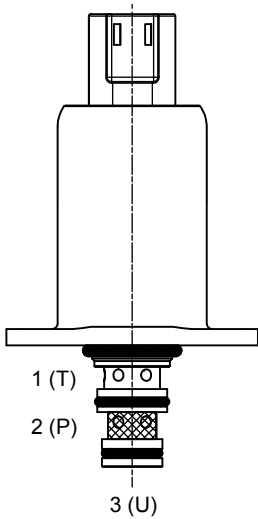
DIMENSIONS



ORDERING INFORMATION

| IP-DAR-250 | COIL TERMINATION | VOLTAGE | INLET PRESSURE | MAX REGULATED PRESSURE | OPTIONS | BODIES |
|------------|--------------------|---------|----------------------------|------------------------|---|----------------------|
| | AJ - AMP Jr. Timer | 12 VDC | L - up to 700 PSI (50 bar) | 20 bar | AH - HNBR seals and 300 µm (50 mesh) screen on port 2 | Blank - Without body |
| | DT - Deutsch DT04 | 24 VDC | | 25 bar | | N - 1/4" BSP Ports |
| | | | | 32 bar | | |

IP-DAR-43C DIRECT ACTING PROPORTIONAL, PRESSURE REDUCING/RELIEVING, SLIP-IN TYPE



DESCRIPTION

Special cavity, slip-in style flange retained, direct acting proportional, pressure reducing/relieving valve.

OPERATION

The IP-DAR-43C-AJ12 generates a variable pressure in response to a PWM (Pulse Width Modulated) current signal. With no current applied to the proportional solenoid, the inlet port 2 (P) is blocked and the regulated port 3 (U) is vented to port 1 (T). As current is increased, fluid pressure is proportionally controlled at the regulated port 3 (U). On attainment of proportionally determined pressure at 3 (U), the cartridge shifts to block flow at 2 (P), thereby regulating pressure at 3 (U). In this mode, the valve also will relieve 3 (U) to 1 (T) at a variable value over the set reducing pressure.

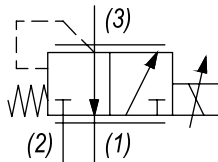
FEATURES

- Slip-in style.
- Efficient wet-armature construction.
- Integral waterproof coil.
- Continuous duty rated solenoid.



Flanged retained product. The coil is an integral part of the valve and is not serviceable. Eventual tank pressure exceeding 0 bar, has to be added to reduced pressure value.

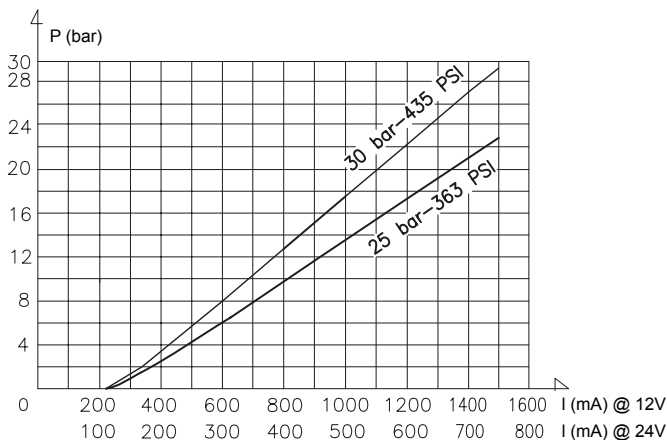
HYDRAULIC SYMBOL



PERFORMANCE

Reduced pressure (bar) vs. Current (mA)

12 V and 24 V Coil



VALVE SPECIFICATIONS

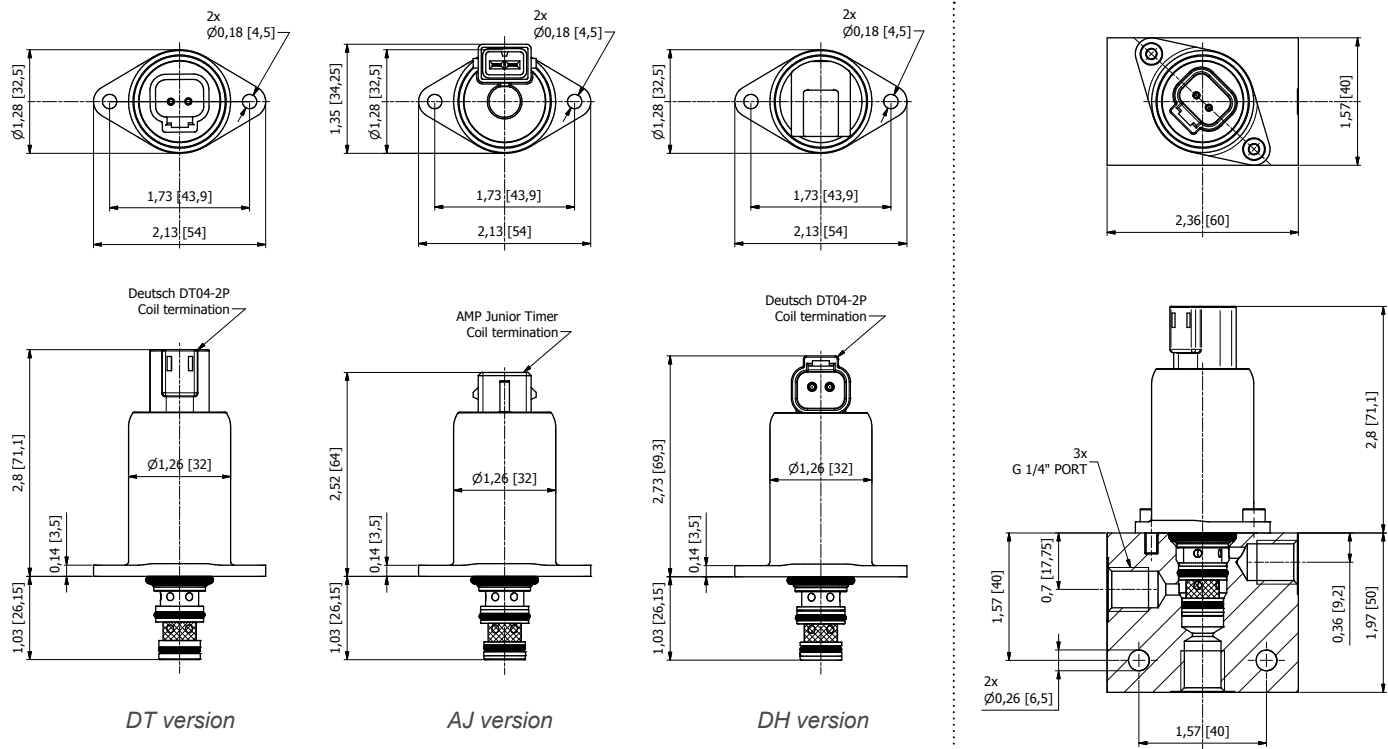
| | |
|-----------------------------------|--|
| Nominal Flow | 1 GPM (4 LPM) @ 8 bar Delta P |
| Max Inlet Pressure "H" version | 5000 PSI (345 bar) |
| Max Inlet Pressure "L" version | 700 PSI (50 bar) |
| Controlled Pressure Range | 0+25 bar / 0+30 bar (see graph) |
| Reduced Pressure Tolerance | ±5% |
| Max Back-Pressure at T Port | 20 bar |
| Internal Leakage | 15 ml/min @ 500 PSI (35 bar) inlet 35 ml/min @ 5000 PSI (350 bar) inlet |
| Viscosity Range | 36 to 3000 SSU (3 to 647 cSt) |
| Filtration | ISO 18/15/13 |
| Media Operating Temp. Range | -30°C / +100°C |
| Weight | .54 lbs (.25 kg) |
| Operating Fluid Media | General Purpose Hydraulic Fluid |
| Cavity | T043 |
| Cavity Tool Kit | K-T043 |
| Flange Mounting Screws and Torque | M4x10 / 3ft-lbs (4 Nm) |

COIL SPECIFICATIONS

| | |
|-----------------------------------|---|
| Current Supply Characteristics | PWM (Pulse Width Modulation) |
| Rated Current Range | 200+1500 (12 V coil) 100+750 (24 V coil) |
| PWM or Super-Imposed Dither Freq. | 100-200 Hz |
| Coil Resistance (12 VDC) | 5.4 Ohm ±5% at 68°F (20°C) |
| Coil Resistance (24 VDC) | 22 Ohm ±5% at 68°F (20°C) |
| Max Power Consumption | 12 Watt (20°C) |
| Protection Degree | IP 67 according to IEC 529 |
| Coil Termination | Deutsch-Integral DT04-2P AMP Jr. Timer 84-9419 |
| Color Connectors | Black |

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DIMENSIONS

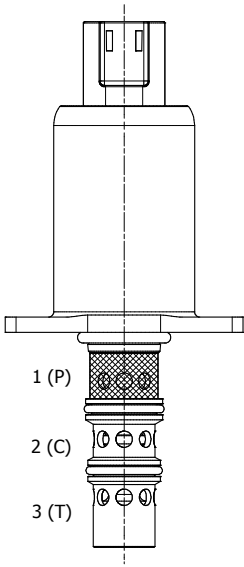


ORDERING INFORMATION

| IP-DAR-43C | <div><div></div><div><u>COIL</u> <u>TERMINATION</u></div></div> | <div><div></div><div><u>VOLTAGE</u></div></div> | <div><div></div><div><u>INLET</u> <u>PRESSURE</u></div></div> | <div><div></div><div><u>MAX</u> <u>REGULATED</u> <u>PRESSURE</u></div></div> | <div><div></div><div><u>OPTIONS</u></div></div> | <div><div></div><div><u>BODIES</u></div></div> |
|------------|---|---|---|--|---|--|
| | AJ - AMP Jr. Timer | 12 VDC | L - up to 700 PSI (50 bar) | 25 bar | A0 - NBR seals and 300 μm (50 mesh) screen on port 2 | Blank - Without body |
| | DT - Deutsch DT04 | 24 VDC | H - up to 5000 PSI (350 bar) | 30 bar | | N - 1/4" BSP Ports |
| | DH - Deutsch DT04 Horizontal | | | | | S - #6 SAE Ports |

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IP-RDS-222 DIRECT ACTING PROPORTIONAL, PRESSURE REDUCING/RELIEVING, SLIP-IN TYPE



DESCRIPTION

Special cavity, slip-in style flange retained, "step bore" direct acting proportional, pressure reducing/relieving valve.

OPERATION

The IP-RDS-222 generates a variable pressure in response to a PWM (Pulse Width Modulated) current signal. With no current applied to the proportional solenoid, the inlet port 1 (P) is blocked and the regulated port 2 (C) is vented to port 3 (T). As current is increased, fluid pressure is proportionally controlled at the regulated port 2 (C). On attainment of proportionally determined pressure at 2 (C), the cartridge shifts to block flow at 1 (P), thereby regulating pressure at 2 (C). In this mode, the valve also will relieve 2 (C) to 3 (T) at a variable value over the set reducing pressure.

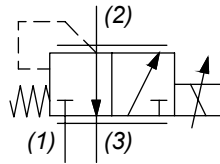
FEATURES

- Slip-in style.
- Efficient wet-armature construction.
- Integral waterproof coil.
- Continuous duty rated solenoid.



Flanged retained product. The coil is an integral part of the valve and is not serviceable. Eventual tank pressure exceeding 0 bar, has to be added to reduced pressure value.

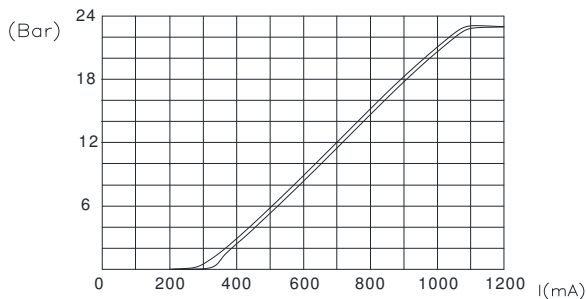
HYDRAULIC SYMBOL



PERFORMANCE

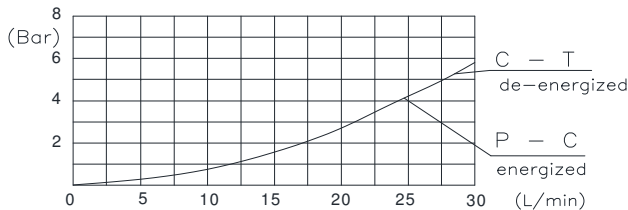
Pressure Vs. Current Characteristic

Oil viscosity 46 cSt @ 45°C and PWM 100 Hz



Pressure Drop

Oil viscosity 46 cSt @ 45°C



VALVE SPECIFICATIONS

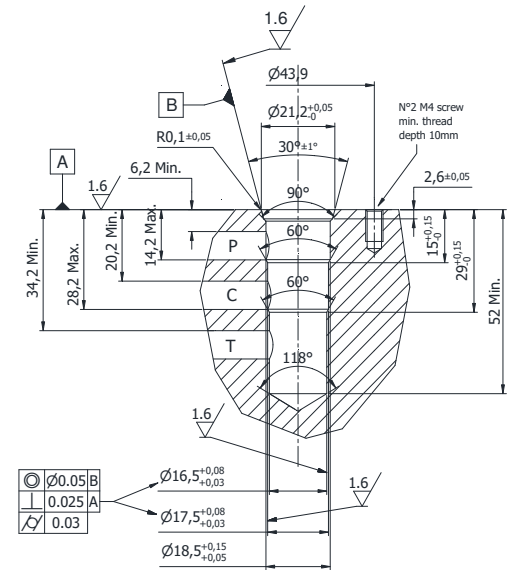
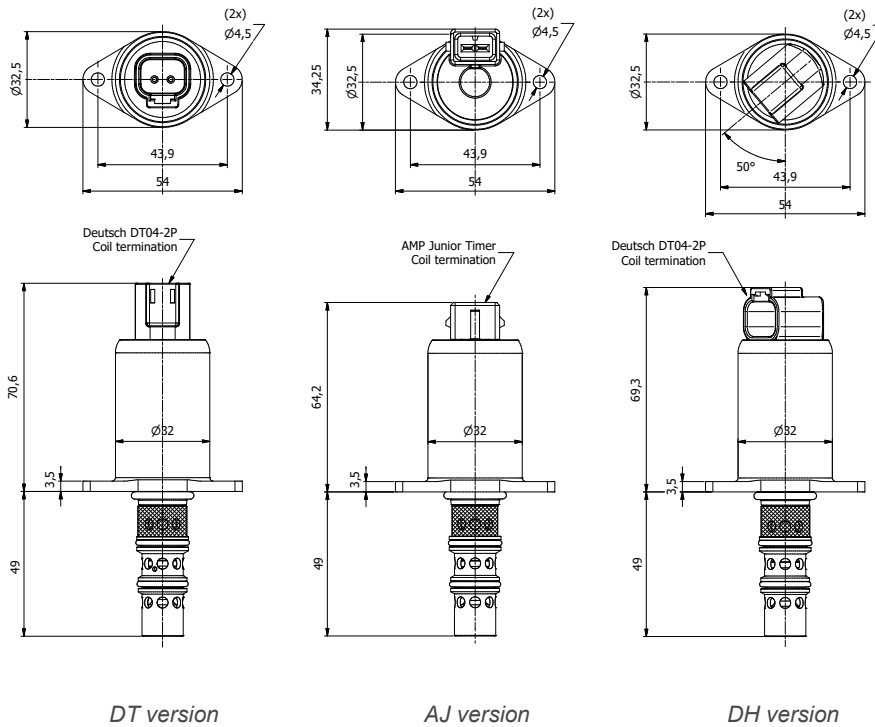
| | |
|-----------------------------------|---|
| Nominal Flow | 7.5 GPM (30 LPM) @ 6 bar Delta P |
| Max Inlet Pressure "L" version | 700 PSI (50 bar) |
| Controlled Pressure Range | 0÷23 bar / 0÷30 bar / 0÷35 bar (see graph) |
| Reduced Pressure Tolerance | ±5% |
| Max Back-Pressure at T Port | 25 bar |
| Internal Leakage | 15 ml/min @ 500 PSI (35 bar) inlet |
| Viscosity Range | 36 to 3000 SSU (3 to 647 cSt) |
| Filtration | ISO 18/15/13 |
| Media Operating Temp. Range | -30°C / +100°C |
| Weight | .58 lbs (.27 kg) |
| Operating Fluid Media | General Purpose Hydraulic Fluid |
| Cavity | T222 |
| Cavity Tool Kit | K-T222 |
| Flange Mounting Screws and Torque | M4x10 / 3ft-lbs (4 Nm) |

COIL SPECIFICATIONS

| | |
|--|--|
| Current Supply Characteristics | PWM (Pulse Width Modulation) |
| Rated Current Range | 200÷1500 (12 V coil) 100÷750 (24 V coil) |
| PWM or Super-Imposed Dither Freq. | 100-200 Hz |
| Coil Resistance (12 VDC) | 5.4 Ohm ±5% at 68°F (20°C) |
| (24 VDC) | 22 Ohm ±5% at 68°F (20°C) |
| Max Power Consumption | 12 Watt (20°C) |
| Coil Termination | Deutsch-Integral DT04-2P (DT & DH) AMP Jr. Timer 84-9419 (AJ) |
| Color Connectors | Black |
| Protection Degree (according to IEC 529) | IP 69K (DT & DH) IP 67 (AJ) |

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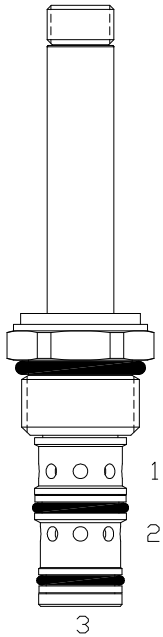
DIMENSIONS



ORDERING INFORMATION

| IP-RDS-222 - | | | | | | |
|------------------------------|--|-------------|----------------|--------------------|---|----------------------|
| COIL TERMINATION | | VOLTAGE | INLET PRESSURE | REGULATED PRESSURE | OPTIONS | BODIES |
| AJ - AMP Jr. Timer | | 12 - 12 VDC | L - 60 bar max | 23 - 23 bar | AH - HNBR seals and 300 µm screen on port 1 | Blank - Without body |
| DT - Deutsch DT04 | | 24 - 24 VDC | | | | N - 3/8" BSP Ports |
| DH - Deutsch DT04 Horizontal | | | | | | |

EF-PRP 3 WAY 2 POSITION, PILOT OPERATED, PRESSURE REDUCING, RELIEVING VALVE



DESCRIPTION

10 size, 7/8-14 thread, "Delta" series, pilot operated, 3 way 2 position, proportional pressure reducing/relieving valve.

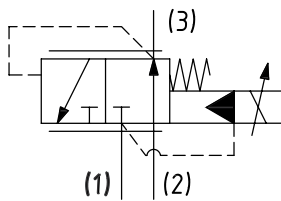
OPERATION

When de-energized and with a passive load at port (3), the EF-PRP passes sufficient flow from port (2) to port (3) to regulate a minimum pressure of approximately 3-10 Bar (45-145 PSI). With a supplied flow from an external source into port (3) the valve will regulate the minimum pressure as shown on curve below by bypassing flow to port (1). When energized, the actuator creates a force proportional to the applied current to then determine the pressure that will be regulated at port (3). Oil is supplied from port (2) to port (3) until desired pressure is reached. If pressure at port (3) exceeds desired level, excess oil is vented to port (1) until desired level is reached. Pressures at port (1) are additive to regulated pressure at port (3).

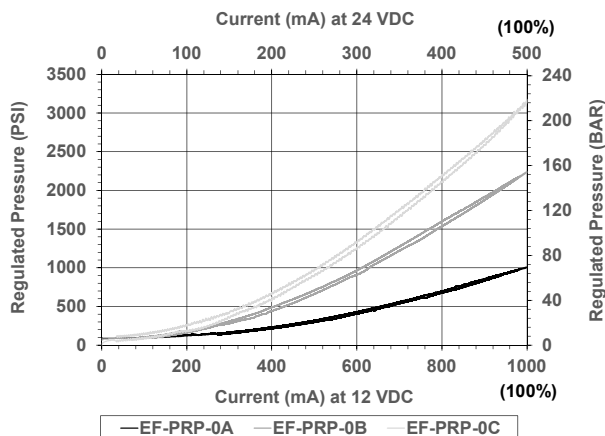
FEATURES

- Efficient wet-armature construction.
- Cartridges are voltage interchangeable.
- Industry common cavity.
- Unitized, molded coil design.
- Continuous duty rated solenoid.
- Optional coil voltages and terminations.
- Optional "I" Coil: Weatherproof, Thermal Shock, Immersion Safe

HYDRAULIC SYMBOL

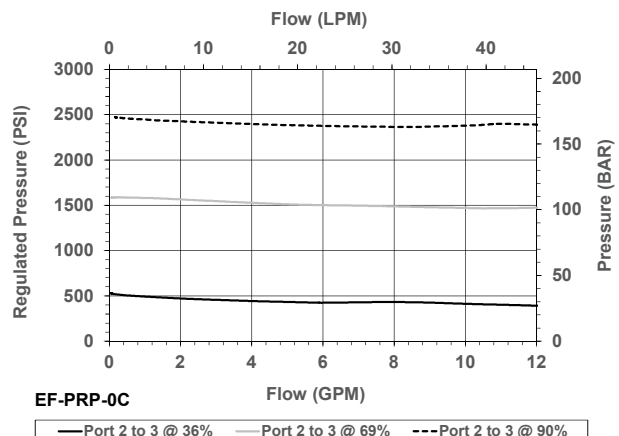


PERFORMANCE



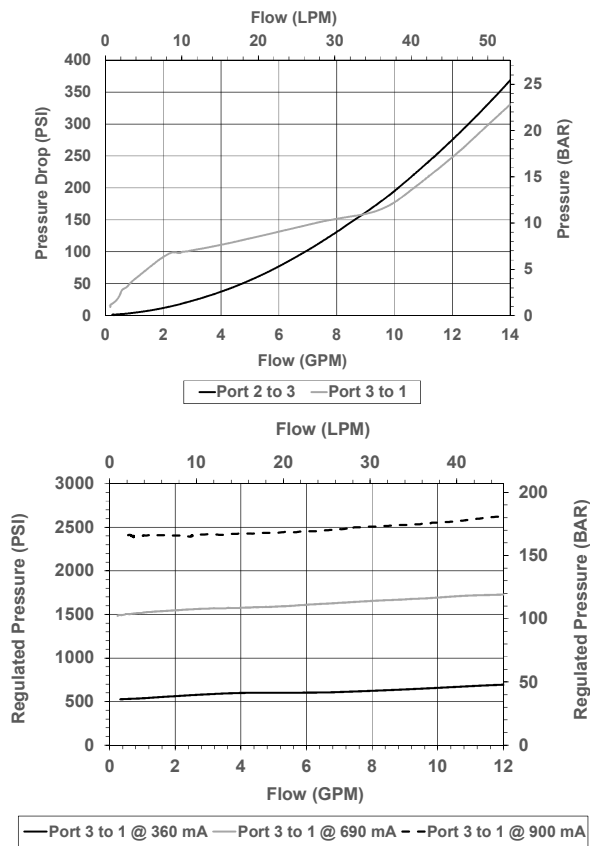
VALVE SPECIFICATIONS

| | |
|-------------------------------|---------------------------------|
| Nominal Flow | 15 GPM (57 LPM) |
| Rated Operating Pressure | 3000 PSI (207 bar) |
| Viscosity Range | 36 to 3000 SSU (3 to 647 cSt) |
| Filtration | ISO 18/16/13 |
| Media Operating Temp. Range | -40°C to 250°F (-40°C to 120°C) |
| Weight | .59 lbs (.27 kg) |
| Operating Fluid Media | General Purpose Hydraulic Fluid |
| Cartridge Torque Requirements | 30 ft-lbs (40.6 Nm) |
| Cavity | DELTA 3W |
| Cavity Form Tool (Finishing) | 40500001 |
| Seal Kit | 21191206 |



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DIMENSIONS



ORDERING INFORMATION

Approximate Coil Weight: .30 lbs (.14 kg)

EF-PRP - - - -

OPTIONS

- Buna, 150-1015 PSI range **0A**
- Viton, 150-1015 PSI range **VA**
- Buna, 150-2175 PSI range **0B**
- Viton, 150-2175 PSI range **VB**
- Buna, 150-3000 PSI range **0C**
- Viton, 150-3000 PSI range **VC**

BODIES

- Blank Without Body
- N** 1/4" NPTF Ports
- S** #6 SAE Ports

VOLTAGE

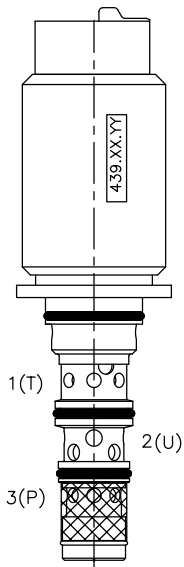
- 06** 6 VDC
- 12** 12 VDC
- 24** 24 VDC
- 36** 36 VDC
- 48** 48 VDC
- 25** 24 VAC
- 11** 120 VAC
- 22** 220 VAC
- 44** 440 VAC

"P" COIL TERMINATION

- DL** Double Lead
- DT** Deutsch on Leads DT04-2P
- ML** Metri-Pack on Leads
- PL** Packard on Leads
- WL** Weatherpack on Leads
- SS** Single Spade
- DS** Double Spade
- HC** DIN 43650 (Hirschmann) - (AC & DC)
- CL** Conduit Lead - (AC Only)
- DI** Deutsch - Integral DT04-2P

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IP-PRZ-59-AM12 PILOT OPERATED PROPORTIONAL, PRESSURE REDUCING/RELIEVING, SLIP-IN TYPE



DESCRIPTION

Special cavity, flange retained, slip-in proportional pressure reducing/relieving valve.

OPERATION

The IP-PRZ-59-AM12 generates a variable pressure in response to a PWM (Pulse Width Modulated) current signal. With no current applied to the proportional solenoid, the inlet port 3 (P) is blocked and the regulated port 2 (U) is vented to port 1 (T). As current is increased, fluid pressure is proportionally controlled at the regulated port 3 (P). On attainment of proportionally determined pressure at 2 (U), the cartridge shifts to block flow at 3 (P), thereby regulating pressure at 2 (U). In this mode, the valve also will relieve 2 (U) to 1 (T) at a variable value over the set reducing pressure.

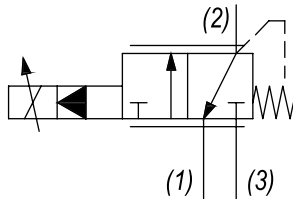
FEATURES

- Economical slip-in style.
- Integral waterproof coil.
- Efficient wet-armature construction.
- Hardened parts for long life.



Flanged Retained Product. The coil (12 VDC) is an integral part of the valve and is not serviceable. Inlet pressure up to 50 bar. Max regulated pressure can be increased up to 35 bar (factory preset).

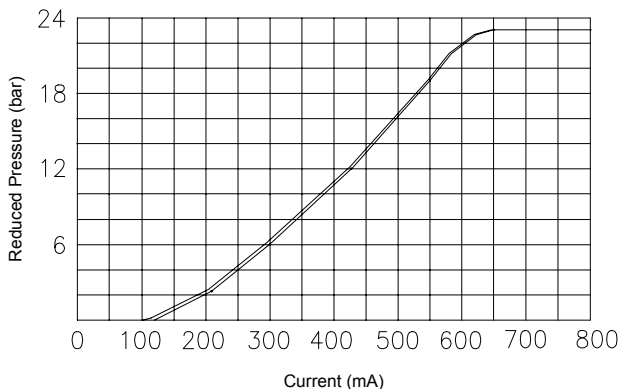
HYDRAULIC SYMBOL



PERFORMANCE

Reduced pressure (bar) vs. Current (mA)

12 V coil, 24 bar inlet pressure



Curve is attained with SAE 40 - Grade oil @ 50°C

VALVE SPECIFICATIONS

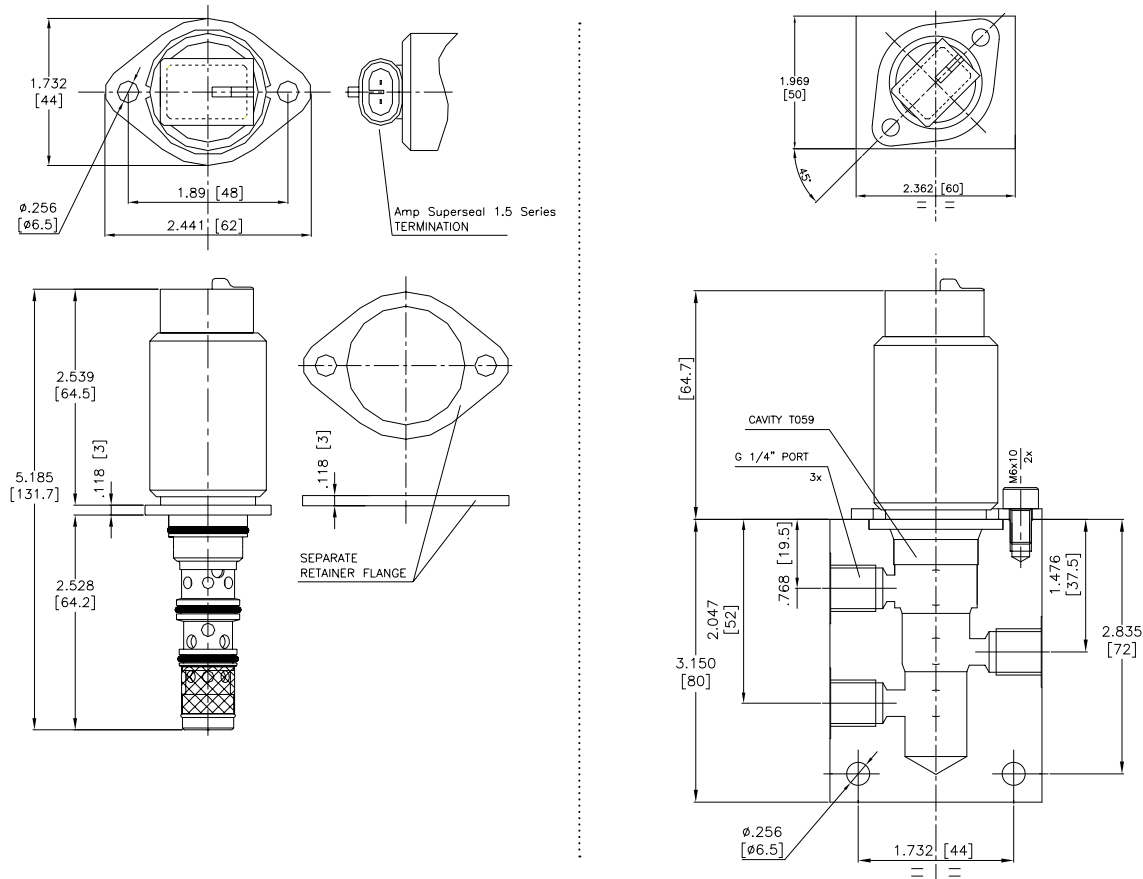
| | |
|-----------------------------------|---------------------------------|
| Nominal Flow | 7.9 GPM (30 LPM) @ 3 bar DeltaP |
| Max Inlet Pressure | 700 PSI (50 bar) |
| Controlled Pressure Range | (see graph) |
| Max Internal Leakage | <500 cc/min @ 35 bar |
| Viscosity Range | 5 to 5000 cSt |
| Filtration | ISO 18/15/13 |
| Media Operating Temp. Range | -30°C / +100°C |
| Weight | .63 lbs (.29 kg) |
| Operating Fluid Media | General Purpose Hydraulic Fluid |
| Cavity | T059 |
| Cavity Tools Kit | |
| (form tool, reamer, tap) | K-T059 |
| Flange Mounting Screws and Torque | M6x10 / 4 ft-lbs (6 Nm) |

COIL SPECIFICATIONS

| | |
|--------------------------------|--------------------------------|
| Current Supply Characteristics | PWM (Pulse Width Modulation) |
| Rated Current Range | 100-900 mA |
| PWM or Super-Imposed | |
| Dither Frequency | 100-150 Hz |
| Coil Resistance (12 VDC) | 10 Ohm \pm 5% at 68°F (20°C) |
| Max Power Consumption | 14 Watt |
| Protection Degree | IP 67 according to IEC 529 |
| Coil Termination | AMP Superseal 1.5 Series |
| | 282080-1 Type |
| Color Connectors | Green |

WARNING: the specifications/application data shown in our catalogs and data sheets are intended only as a general guide for the product described (herein). Any specific application should not be undertaken without independent study, evaluation, and testing for suitability.

DIMENSIONS



ORDERING INFORMATION

IP-PRZ-59-AM12 -

OPTIONS

Buna Standard
Buna, Screen

00
A0

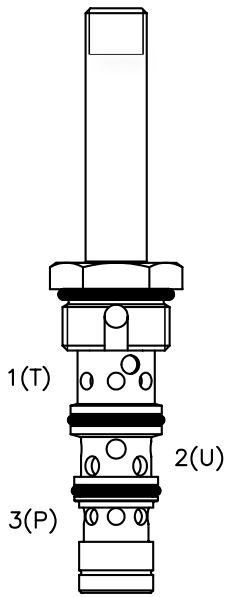
Blank
N
S

BODIES

Without Body
1/4" BSP Ports
#6 SAE Ports

NOTE: screen (on inlet port): mesh 47 (280 μ m)

EG-TRZ-42-L PILOT OPERATED PROPORTIONAL, PRESSURE REDUCING/RELIEVING



DESCRIPTION

Special cavity, 7/8-14 thread, pilot operated proportional pressure reducing/relieving valve.

OPERATION

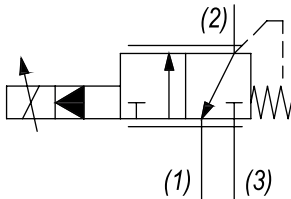
The EG-TRZ-42-L generates a variable pressure in response to a PWM (Pulse Width Modulated) current signal. With no current applied to the proportional solenoid, the inlet port 3 (P) is blocked and the regulated port 2 (U) is vented to port 1 (T).

As current is increased, fluid pressure is proportionally controlled at the regulated port 2 (U). On attainment of proportionally determined pressure at 2 (U), the cartridge shifts to block flow at 3 (P), thereby regulating pressure at 2 (U). In this mode, the valve also will relieve 2 (U) to 1 (T) at a variable value over the set reducing pressure.

FEATURES

- Hardened parts for long life.
- Efficient wet-armature construction.
- Unitized valve/coil.
- Continuous duty rated solenoid.

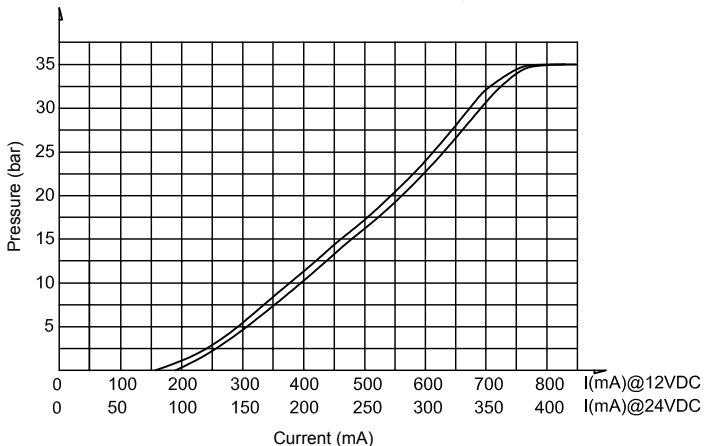
HYDRAULIC SYMBOL



PERFORMANCE

Pressure vs. Current characteristic

Inlet pressure 36 bar, Oil viscosity 46 cSt @ 45°C



VALVE SPECIFICATIONS

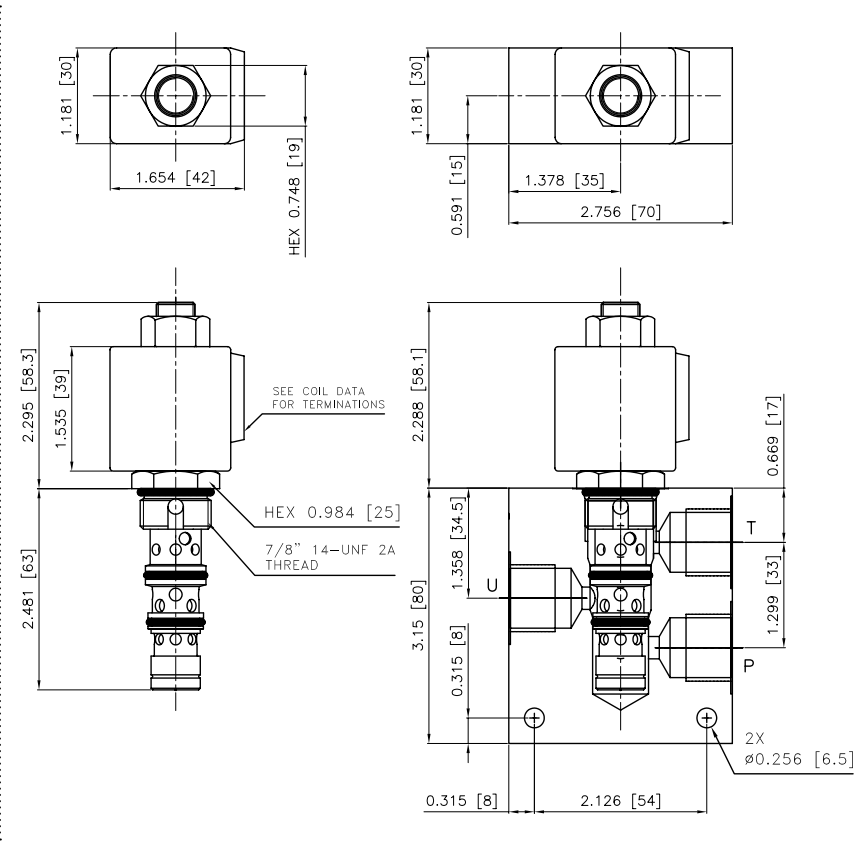
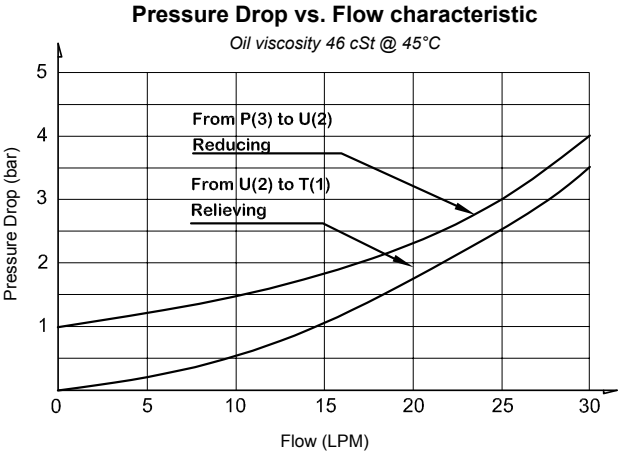
| | |
|--|---------------------------------|
| Nominal Flow | 7.9 GPM (30 LPM) |
| Max Inlet Pressure | 700 PSI (50 bar) |
| Controlled Pressure Range | (see graph) |
| Max Internal Leakage | 700 cc/min @ 50 bar |
| Max Back-Pressure at T Port | 20 bar |
| Viscosity Range | 36 to 3000 SSU (3 to 647 cSt) |
| Filtration | ISO 18/15/13 |
| Media Operating Temp. Range | -30°C / +100°C |
| Weight | .63 lbs (.29 kg) |
| Operating Fluid Media | General Purpose Hydraulic Fluid |
| Cartridge Torque Requirements | 16 ft-lbs (30 Nm) |
| Coil Nut Torque Requirements | 1-2 ft-lbs (2-3 Nm) |
| Cavity | T042 |
| Cavity Tools Kit (form tool, reamer, tap) | K-T042 |

COIL SPECIFICATIONS

| | |
|--------------------------------|---|
| Current Supply Characteristics | PWM (Pulse Width Modulation) |
| Rated Current Range | 100-1000 mA with 12 VDC Coil 50-500 mA with 24 VDC Coil |
| PWM or Super-Imposed | |
| Dither Frequency | 150-200 Hz |
| Coil Resistance | 7.8 Ohm $\pm 5\%$ at 68°F (20°C) 12 VDC 32 Ohm $\pm 5\%$ at 68°F (20°C) 24 VDC |
| Max Power Consumption | 18 Watt |

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DIMENSIONS



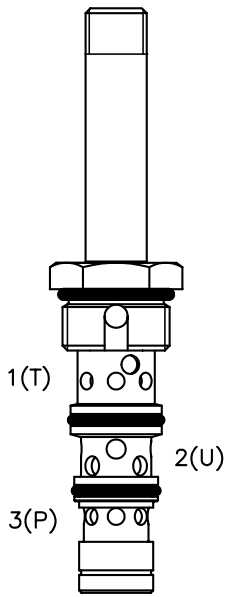
ORDERING INFORMATION

Approximate Coil Weight: .42 lbs (.19 kg)

| | | | | | |
|-------------------------------|--------------------|-----------------------------|----------------|----------------------|---|
| EG- TRZ-42-L - | - | - | - | - | - |
| MAX REGULATED PRESSURE | OPTIONS | "A" COIL TERMINATION | VOLTAGE | BODIES | |
| 35 bar | 00 - Buna Standard | DL - Double Lead | 12 - 12 VDC | Blank - Without body | |
| | A0 - Buna Screen | HC - DIN 43650 (Hirschmann) | 24 - 24 VDC | N - 3/8" BSP Ports | |
| | | JT - AMP Jr. Timer | | | |
| | | DT - Deutsch DT04-2P | | | |

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EG-TRZ-42-H PILOT OPERATED PROPORTIONAL, PRESSURE REDUCING/RELIEVING



DESCRIPTION

Special cavity, 7/8-14 thread, pilot operated proportional pressure reducing/relieving valve.

OPERATION

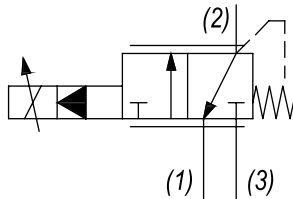
The EG-TRZ-42-H generates a variable pressure in response to a PWM (Pulse Width Modulated) current signal. With no current applied to the proportional solenoid, the inlet port 3 (P) is blocked and the regulated port 2 (U) is vented to port 1 (T).

As current is increased, fluid pressure is proportionally controlled at the regulated port 2 (U). On attainment of proportionally determined pressure at 2 (U), the cartridge shifts to block flow at 3 (P), thereby regulating pressure at 2 (U). In this mode, the valve also will relieve 2 (U) to 1 (T) at a variable value over the set reducing pressure.

FEATURES

- Hardened parts for long life.
- Efficient wet-armature construction.
- Unitized valve/coil.
- Continuous duty rated solenoid.

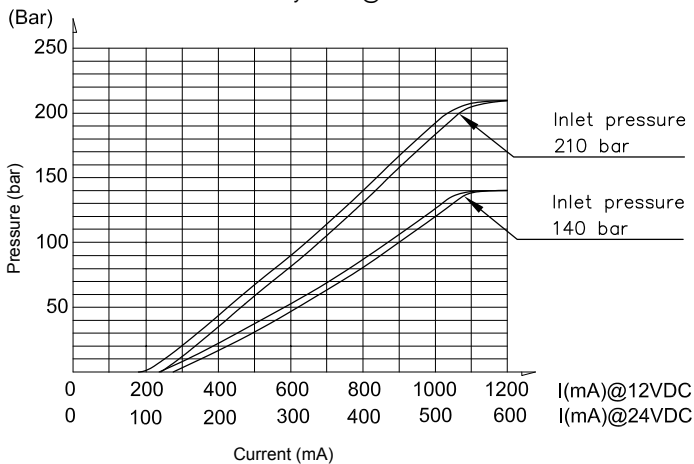
HYDRAULIC SYMBOL



PERFORMANCE

Pressure vs. Current characteristic

Oil viscosity 46 cSt @ 45°C



VALVE SPECIFICATIONS

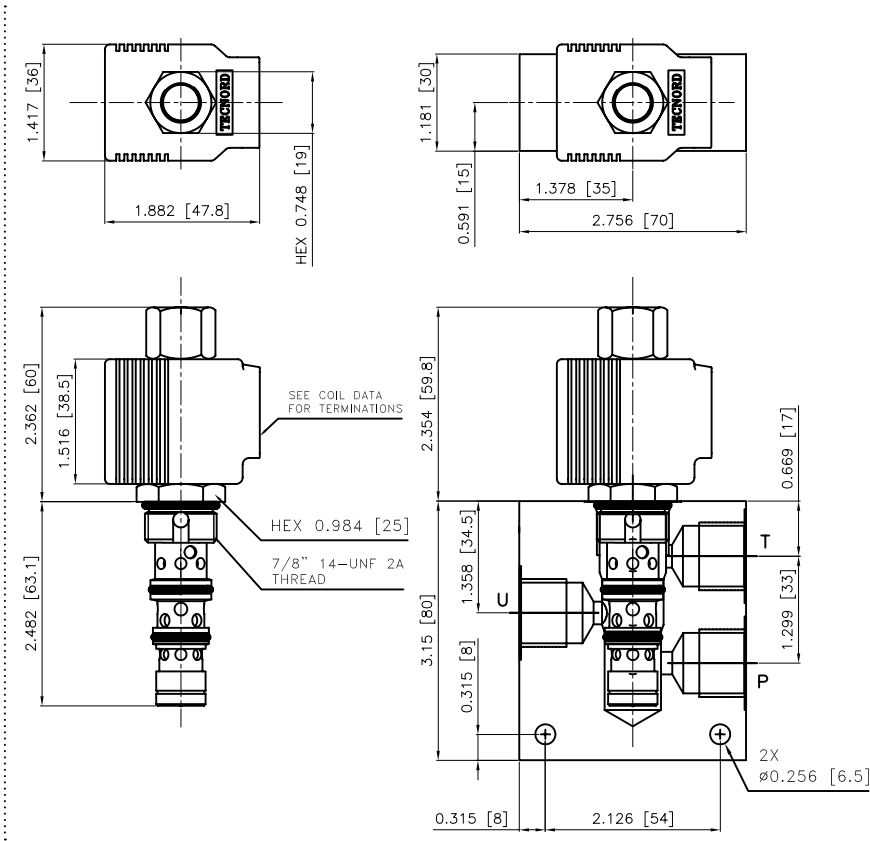
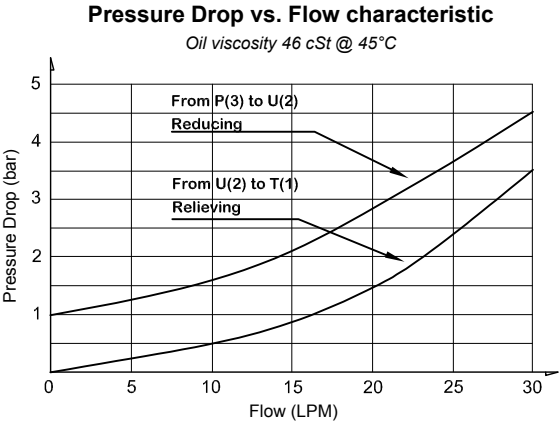
| | |
|--|--------------------------------------|
| Nominal Flow | 7.9 GPM (30 LPM) |
| Max Inlet Pressure | 3500 PSI (241 bar) |
| Controlled Pressure Range | (see graph) |
| Max Internal Leakage | 1500 ml/min @ 200 bar inlet pressure |
| Max Back-Pressure at T Port | 20 bar |
| Viscosity Range | 36 to 3000 SSU (3 to 647 cSt) |
| Filtration | ISO 18/15/13 |
| Media Operating Temp. Range | -30°C / +100°C |
| Weight | .63 lbs (.29 kg) |
| Operating Fluid Media | General Purpose Hydraulic Fluid |
| Cartridge Torque Requirements | 16 ft-lbs (30 Nm) |
| Coil Nut Torque Requirements | 1-2 ft-lbs (2-3 Nm) |
| Cavity | T042 |
| Cavity Tools Kit (form tool, reamer, tap) | K-T042 |

COIL SPECIFICATIONS

| | |
|--------------------------------|--|
| Current Supply Characteristics | PWM (Pulse Width Modulation) |
| Rated Current Range | 100-1200 mA with 12 VDC Coil 50-600 mA with 24 VDC Coil |
| PWM or Super-Imposed | |
| Dither Frequency | 150-200 Hz |
| Coil Resistance | 6.85 Ohm $\pm 5\%$ at 68°F (20°C) 12 VDC 27 Ohm $\pm 5\%$ at 68°F (20°C) 24 VDC |
| Max Power Consumption | 21 Watt |

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DIMENSIONS



ORDERING INFORMATION

Approximate Coil Weight: .42 lbs (.19 kg)

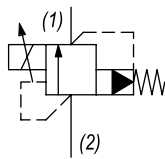
| | | | | | |
|-------------------------------|----------------------------|------------------------------|----------------|----------------------|---|
| EG-TRZ-42-H - | - | - | - | - | - |
| MAX REGULATED PRESSURE | OPTIONS | "PJ" COIL TERMINATION | VOLTAGE | BODIES | |
| 140 bar | 00 - Polyurethane Standard | JH - DIN 43650 (Hirschmann) | 12 - 12 VDC | Blank - Without body | |
| 210 bar | | JA - AMP Superseal | 24 - 24 VDC | N - 3/8" BSP Ports | |
| | | JD - Deutsch DT04-2P | | | |
| | | JJ - AMP Jr. Timer | | | |

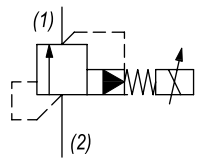
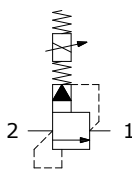
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PROPORTIONAL PRESSURE RELIEF VALVES

| NORMALLY CLOSED | GPM | PSI | LPM | BAR | CAVITY | MODEL | PAGE |
|---|-----|------|-----|-----|--------|--------|------|
|  | 20 | 3000 | 76 | 207 | 7/8-14 | EE-PRB | PT20 |

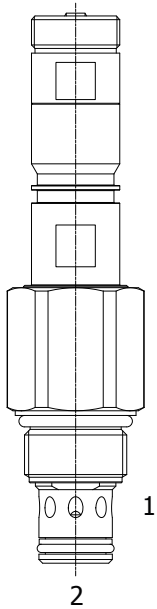
| NORMALLY OPEN | GPM | PSI | LPM | BAR | CAVITY | MODEL | PAGE |
|---|-----|------|-----|-----|--------|--------|------|
|  | 20 | 3000 | 76 | 207 | 7/8-14 | EE-PRD | PD22 |
|  | 20 | 3000 | 76 | 207 | 7/8-14 | EE-SRD | PD24 |

TYPICAL SCHEMATIC

Typical application for the PRL and PRB is for fan or motor speed control.

WARNING: the specifications/application data shown in our catalogs and data sheets are intended only as a general guide for the product described (herein). Any specific application should not be undertaken without independent study, evaluation, and testing for suitability.

EE-PRB 2 WAY NORMALLY CLOSED, PROPORTIONAL RELIEF VALVE



DESCRIPTION

10 size, 7/8-14 thread, "Delta" series, solenoid operated, 2 way normally closed, pilot operated spool type relief valve.

OPERATION

The EE-PRB blocks flow from (2) to (1) until sufficient pressure is present at (2) to offset a spring induced force. As solenoid current is increased, it offsets a portion of this force, resulting in a lower relief pressure. Can be infinitely adjusted across a prescribed range in response to a PWM (Pulse Width Modulated) current. Pressure output is inversely proportional to the current input. With full current applied to the solenoid, the valve will free flow from (2) to (1), at approximately 100 PSI (7 bar).

Note: backpressure on port (1) becomes additive to the pressure setting at a 1:1 ratio.

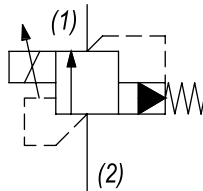
FEATURES

- Efficient wet-armature construction.
- Cartridges are voltage interchangeable.
- Industry common cavity.
- Unitized, molded coil design.
- Continuous duty rated solenoid.
- Optional coil voltages and terminations.



Great for fan drive motor control.

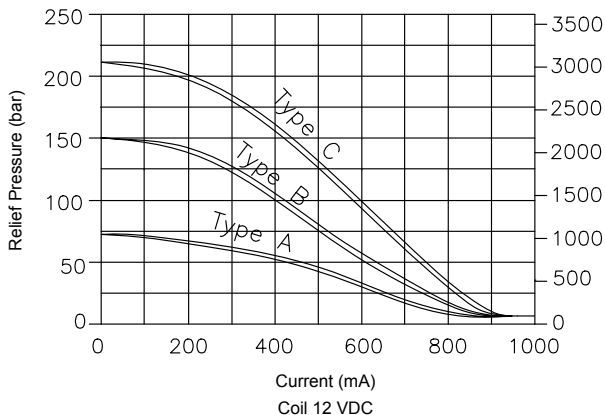
HYDRAULIC SYMBOL



PERFORMANCE

Relief pressure vs. Current

Costant flow 10 LPM (2.6 GPM)



VALVE SPECIFICATIONS

| | |
|--|---------------------------------|
| Nominal Flow | 0÷20 GPM (0÷76 LPM) |
| Operating Range | 100-3000 PSI (7-207 bar) |
| Typical Hysteresis | 10% Max |
| Viscosity Range | 36 to 3000 SSU (3 to 647 cSt) |
| Filtration | ISO 18/16/13 |
| Media Operating Temp. Range | -30°C / +100°C |
| Weight | .62 lbs (.28 kg) |
| Operating Fluid Media | General Purpose Hydraulic Fluid |
| Cartridge Torque Requirements | 30 ft-lbs (40.6 Nm) |
| Coil Nut Torque Requirements | 2-3 ft-lbs (3-4 Nm) |
| Cavity | DELTA 2W |
| Cavity Tools Kit (form tool, reamer, tap) | 40500000 |
| Seal Kit | 21191202 |

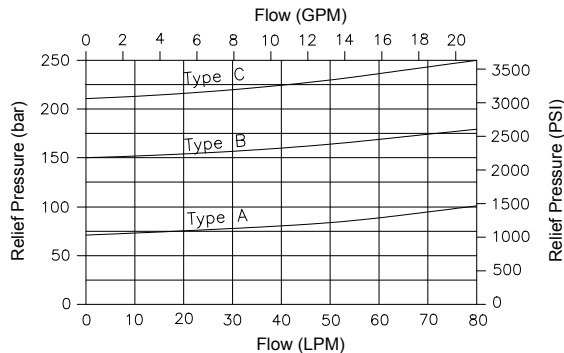
COIL SPECIFICATIONS

| | |
|--------------------------------|------------------------------|
| Current Supply Characteristics | PWM (Pulse Width Modulation) |
| Rated Current Range | 100÷1000 mA |
| PWM or Super-Imposed | |
| Dither Frequency | 120÷200 Hz |
| Coil Resistance (12 VDC) | 7.2 Ohm ±5% at 68°F (20°C) |

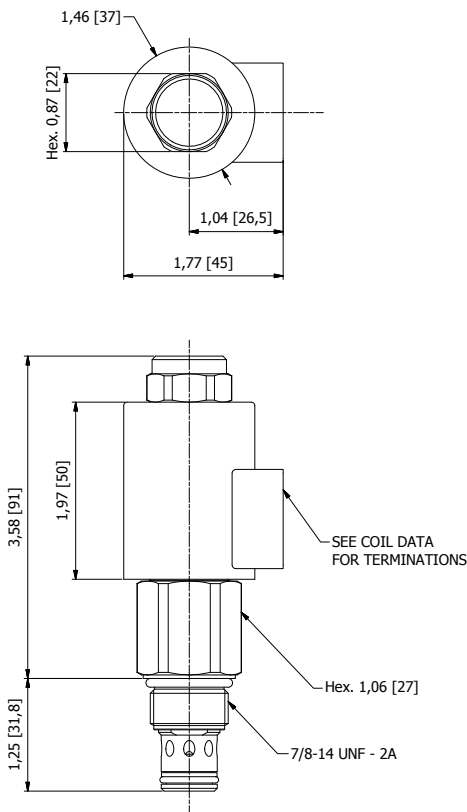
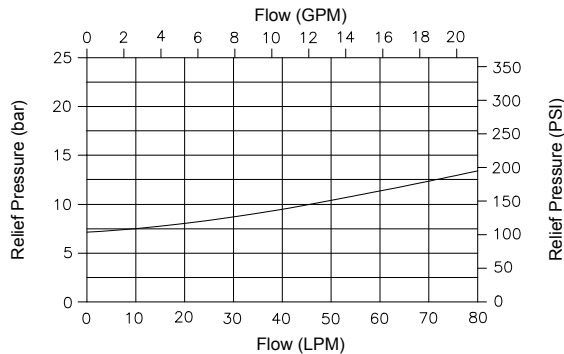
WARNING: the specifications/application data shown in our catalogs and data sheets are intended only as a general guide for the product described (herein). Any specific application should not be undertaken without independent study, evaluation, and testing for suitability.

DIMENSIONS

Relief pressure vs. Flow - No current applied
Costant flow 10 LPM (2.6 GPM)



Pressure Drop vs. Flow
Coil energized



(for bodies style and sizes see section "Accessories")

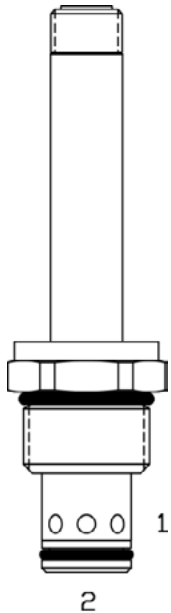
ORDERING INFORMATION

Approximate Coil Weight: .47 lbs (.21 kg)

| | | | |
|---------------------------------------|----|--|----------------|
| EE-PRB - - - - | | | |
| OPTIONS | | BODIES | |
| Buna, 100-1015 PSI range (7-70 bar) | 0A | Blank | Without Body |
| Viton, 100-1015 PSI range (7-70 bar) | VA | N | 3/8" BSP Ports |
| | | S | #8 SAE Ports |
| Buna, 100-2175 PSI range (7-150 bar) | 0B | VOLTAGE (other voltages available on request) | |
| Viton, 100-2175 PSI range (7-150 bar) | VB | | |
| Buna, 100-3000 PSI range (7-207 bar) | 0C | 12 | 12 VDC |
| Viton, 100-3000 PSI range (7-207 bar) | VC | 24 | 24 VDC |
| "F" COIL TERMINATION | | | |
| DIN 43650 (Hirschmann) | HC | | |
| Deutsch - Integral DT04-2P | DI | | |
| AMP Jr. Timer | JT | | |

W 28 / 2022 **WARNING:** the specifications/application data shown in our catalogs and data sheets are intended only as a general guide for the product described (herein). Any specific application should not be undertaken without independent study, evaluation, and testing for suitability.

EE-PRD 2 WAY NORMALLY OPEN, PROPORTIONAL RELIEF VALVE



DESCRIPTION

10 size, 7/8-14 thread, "Delta" series, solenoid operated, 2 way normally open, hydraulic relief valve.

OPERATION

The EE-PRD blocks flow from (2) to (1) until sufficient pressure is present at (2) to offset the electrically induced solenoid force. Can be infinitely adjusted across a prescribed range using a variable electric input.

Pressure output is proportional to DC current input. This valve is intended for use as a pressure limiting device in demanding applications.

With no current applied to the solenoid, the valve will free flow from (2) to (1) at approximately 50 PSI.

Note: backpressure on port (1) becomes additive to the pressure setting at a 1:1 ratio.

FEATURES

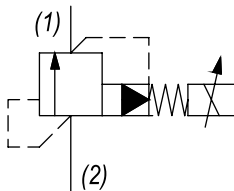
- Efficient wet-armature construction.
- Cartridges are voltage interchangeable.
- Industry common cavity.
- Unitized, molded coil design.
- Continuous duty rated solenoid.
- Optional coil voltages and terminations.

If low voltage is expected on the machine, 12 or 24 volt systems will require the use of 10 volt or 20 volt coils respectively. Consult Factory for availability of these coil options.

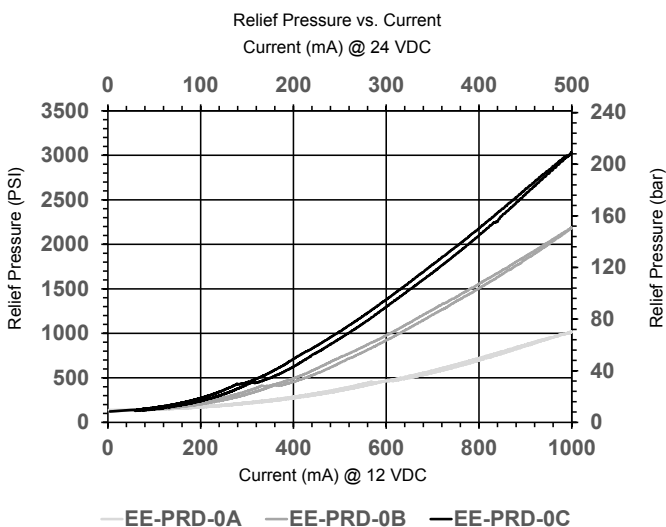


For best performance valve must be purged of air. Locate below reservoir or add check valve to return. Recommended vehicle installation is Tube Up or Horizontal after purging. Fastest purging position during bleed/start-up is with tube up. PWM frequency: 100-200 Hz (200 Hz recommended). For lower minimum or other ranges consult factory.

HYDRAULIC SYMBOL



PERFORMANCE

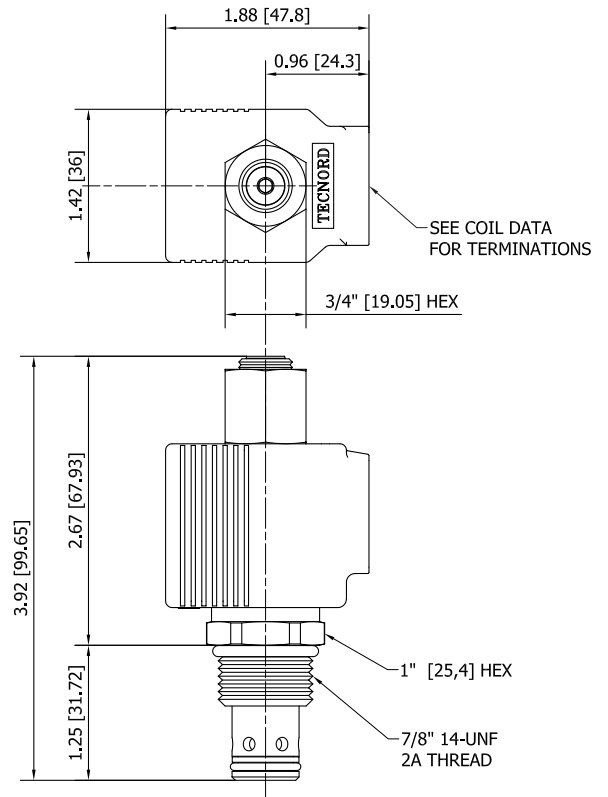
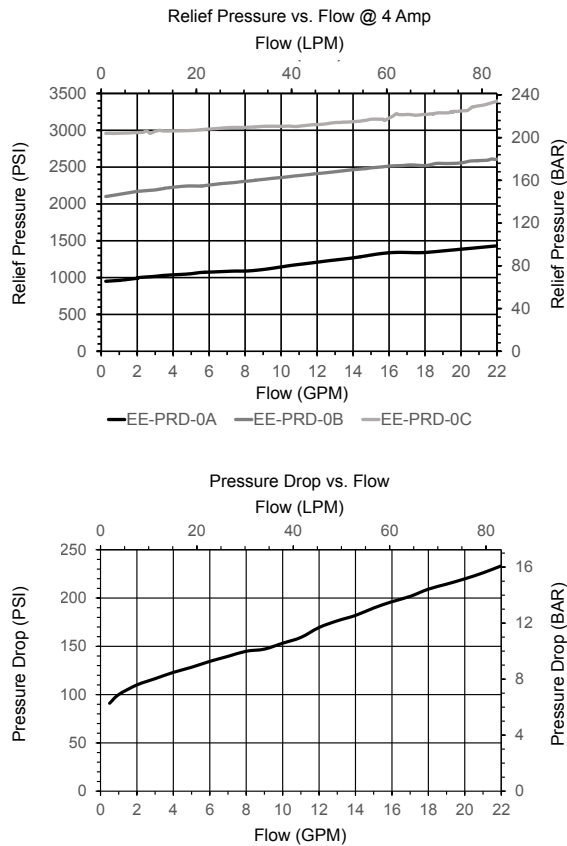


VALVE SPECIFICATIONS

| | |
|-------------------------------|---------------------------------|
| Nominal Flow | 0-20 GPM (0-76 LPM) |
| Operating Range | 50-3000 PSI (3-207 bar) |
| Typical Hysteresis | 5% |
| Viscosity Range | 36 to 3000 SSU (3 to 647 cSt) |
| Filtration | ISO 18/16/13 |
| Media Operating Temp. Range | -40°C to 250°F (-40°C to 120°C) |
| Weight | .30 lbs (.13 kg) |
| Operating Fluid Media | General Purpose Hydraulic Fluid |
| Cartridge Torque Requirements | 30 ft-lbs (40.6 Nm) |
| Coil Nut Torque Requirements | 4-6 ft-lbs (5.4-8.1 Nm) |
| Cavity | DELTA 2W |
| Cavity Tools Kit | |
| (form tool, reamer, tap) | 40500000 |
| Seal Kit | 21191202 |

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DIMENSIONS



(for bodies style and sizes see section "Accessories")

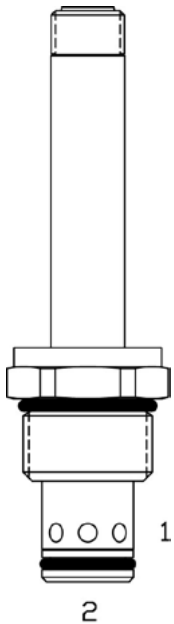
ORDERING INFORMATION

Approximate Coil Weight: .74 lbs (.33 kg)

| | | | | |
|---------------------------|-----------|---|---|---------------------------------------|
| EE-PRD | - | - | - | - |
| <u>OPTIONS</u> | | | | <u>BODIES</u> |
| Buna, 100-1020 PSI range | 0A | | | Blank Without Body |
| Viton, 100-1020 PSI range | VA | | | N 3/8" BSP Ports |
| Buna, 100-2175 PSI range | 0B | | | S #8 SAE Ports |
| Viton, 100-2175 PSI range | VB | | | |
| Buna, 100-3000 PSI range | 0C | | | |
| Viton, 100-3000 PSI range | VC | | | |
| | | | | <u>VOLTAGE</u> |
| | | | | 12 12 VDC |
| | | | | 24 24 VDC |
| | | | | |
| | | | | <u>"P.J." COIL TERMINATION</u> |
| | | | | JH DIN 43650 (Hirschmann) |
| | | | | JA AMP Superseal |
| | | | | JD Deutsch DT04-2P |
| | | | | JJ AMP Jr. Timer |

WARNING: the specifications/application data shown in our catalogs and data sheets are intended only as a general guide for the product described (herein). Any specific application should not be undertaken without independent study, evaluation, and testing for suitability.

EE-SRD 2 WAY, NORMALLY OPEN, ELECTRO-PROPORTIONAL RELIEF VALVE WITH PRESET MAXIMUM



DESCRIPTION

10 size, 7/8-14 thread, "Delta" series, solenoid operated, 2 way normally open, pilot operated relief valve.

OPERATION

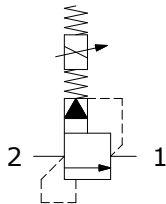
The EE-SRD blocks flow from (2) to (1) until sufficient pressure is present at (2) to offset the lower of: the electrically induced solenoid force or the preset maximum setting. Can be infinitely adjusted across a prescribed range using a variable electric input. Pressure output is proportional to DC current input. This valve is intended for use as a pressure limiting device in demanding applications. Can be used as a solenoid operated relief valve. With no current applied to the solenoid, the valve will free flow from (2) to (1) at approximately 50 PSI.

Note: Backpressure on port (1) becomes additive to the pressure setting at a 1:1 ratio.

FEATURES

- Efficient wet-armature construction.
- Cartridges are voltage interchangeable.
- Industry common cavity.
- Unitized, molded coil design.
- Continuous duty rated solenoid.
- Optional coil voltages and terminations.

HYDRAULIC SYMBOL

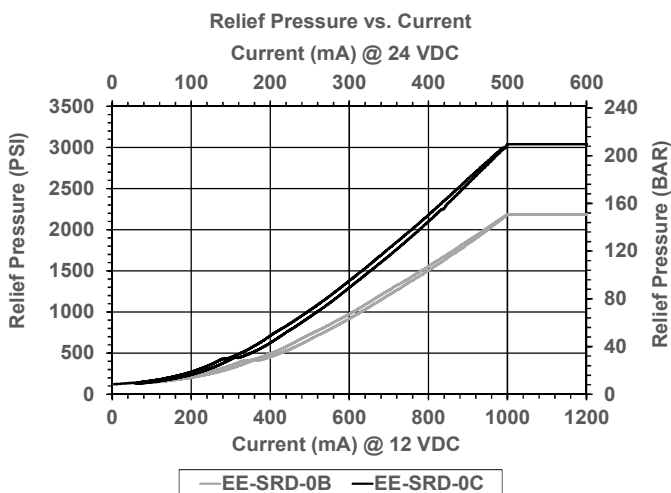


If low voltage is expected on the machine, 12 or 24 volt systems will require the use of 10 volt or 20 volt coils respectively. Consult Factory for availability of these coil options.

For best performance valve must be purged of air. Locate below reservoir or add check valve to return. Recommended vehicle installation is Tube Up or Horizontal after purging. Fastest purging position during bleed/start-up is with tube up.

PWM Frequency: 100-200 Hz (200 Hz recommended). For lower minimum or other ranges consult factory

PERFORMANCE

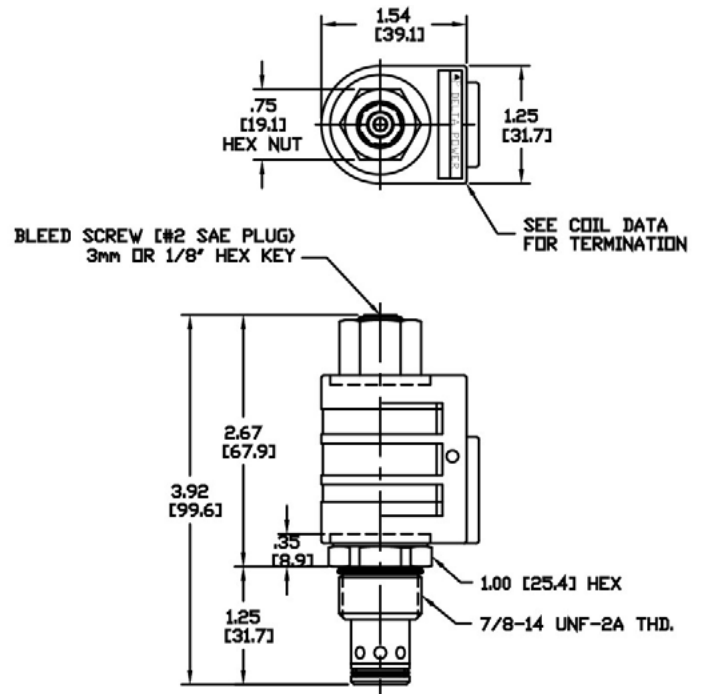
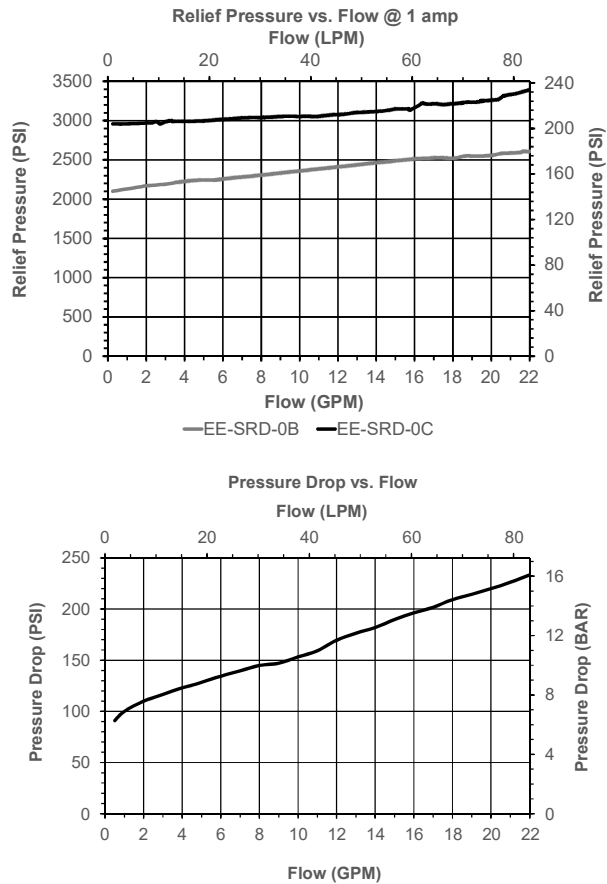


VALVE SPECIFICATIONS

| | |
|-------------------------------|---------------------------------|
| Nominal Flow | 0-20 GPM (0-76 LPM) |
| Operating Range | 50-3000 PSI (3-207 bar) |
| Typical Hysteresis | 5% |
| Viscosity Range | 36 to 3000 SSU (3 to 647 cSt) |
| Filtration | ISO 18/16/13 |
| Media Operating Temp. Range | -40°C to 250°F (-40°C to 120°C) |
| Weight | .30 lbs (.13 kg) |
| Operating Fluid Media | General Purpose Hydraulic Fluid |
| Cartridge Torque Requirements | 30 ft-lbs (40.6 Nm) |
| Coil Nut Torque Requirements | 4-6 ft-lbs (5.4-8.1 Nm) |
| Cavity | DELTA 2W |
| Cavity Tools Kit | |
| (form tool, reamer, tap) | 40500000 |
| Seal Kit | 21191202 |

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DIMENSIONS



ORDERING INFORMATION

Approximate Coil Weight: .74 lbs (.33 kg)

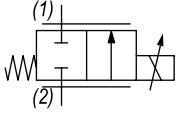
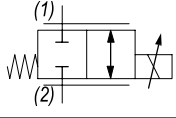
| | | | | | |
|------------------------------------|--------------------------|---------------------------|-----------|---------------|----------------------------|
| EE-SRD | | Options | | Bodies | |
| | | Buna, 100-2175 PSI range | 0B | Blank | Without Body |
| | | Viton, 100-2175 PSI range | VB | N | 3/8" NPT Ports |
| | | Buna, 100-3000 PSI range | 0C | S | #8 SAE Ports |
| | | Viton, 100-3000 PSI range | VC | | |
| | | | | | Voltage |
| | | | | 06 | 6 VDC |
| | | | | 12 | 12 VDC |
| | | | | 24 | 24 VDC |
| | | | | 36 | 36 VDC |
| | | | | 48 | 48 VDC |
| <u>"P" COIL TERMINATION</u> | | | | | |
| DL | Double Lead | | | SS | Single Spade |
| DT | Deutsch on Leads DT04-2P | | | DS | Double Spade |
| ML | Metri-Pack on Leads | | | HC | DIN 43650 (Hirschmann) |
| PL | Packard on Leads | | | DI | Deutsch – Integral DT04-2P |
| WL | Weatherpack on Leads | | | | |

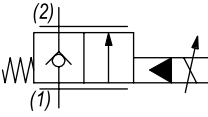
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Via Malavolti, 36 - 41122 Modena - ITALY - Phone +39 (059) 254895 - Fax +39 (059) 253512 - mail: tecnord@tecnord.com - www.tecnord.com

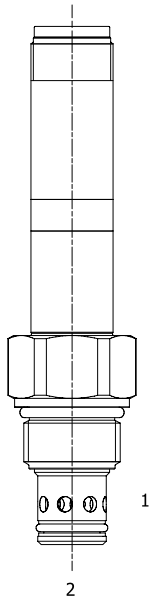
2 WAY NORMALLY CLOSED PROPORTIONAL FLOW CONTROL VALVES

| SPOOL TYPE | GPM | PSI | LPM | BAR | CAVITY | MODEL | PAGE |
|---|------|------|-----|-----|-----------|---------------|------|
|  | 13.2 | 3500 | 50 | 241 | 7/8-14 | EE-P2G | PT28 |
|  | 23.7 | 3500 | 90 | 241 | 1 1/16-12 | ET-P2S | PT30 |

| POPPET TYPE | GPM | PSI | LPM | BAR | CAVITY | MODEL | PAGE |
|---|-----|------|-----|-----|-----------|---------------|------|
|  | 6.5 | 3500 | 25 | 241 | 3/4-16 | EB-P2A | PT32 |
| | 12 | 3500 | 45 | 241 | 7/8-14 | EE-P2A | PT34 |
| | 29 | 3500 | 110 | 241 | 1 1/16-12 | ET-P2A | PT36 |

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EE-P2G 2 WAY NORMALLY CLOSED, PROPORTIONAL FLOW CONTROL VALVE



DESCRIPTION

10 size, 7/8-14 thread, "Delta" series, solenoid operated, 2 way normally closed, proportional flow control valve.

OPERATION

When de-energized the EE-P2G blocks flow at ports (1) and (2). When energized, the valve allows flow from (2) to (1). Flow is proportional to the current applied to the coil. A compensator must be used to create a pressure compensated flow control function.

OPERATION OF MANUAL OVERRIDE OPTION: to override, turn the manual override screw clockwise. To release turn the manual override screw counterclockwise.

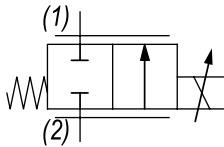
FEATURES

- Efficient wet-armature construction.
- Cartridges are voltage interchangeable.
- Industry common cavity.
- Unitized, molded coil design.
- Continuous duty rated solenoid.
- Optional coil voltages and terminations.



Curves are attained with Tecnord QC-CP3 compensator.

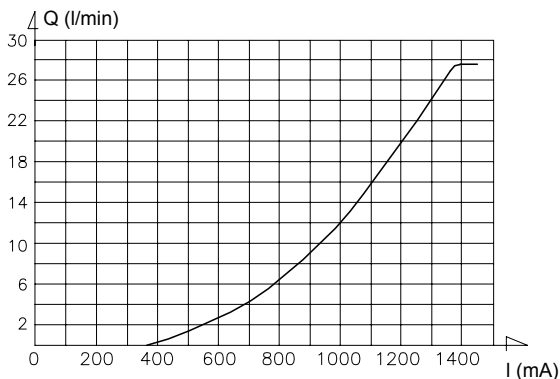
HYDRAULIC SYMBOL



PERFORMANCE

Flow vs. Current - "A" Version

Coil 12 VDC - Delta P = 14 bar - Oil 26 cSt (121 SSU) @ 50°C (104°F)



VALVE SPECIFICATIONS

| | |
|-------------------------------|---------------------------------|
| Flow Range | See curves for various versions |
| Max System Pressure | 3500 PSI (241 bar) |
| Leakage | Max 50 cc/min at 245 bar |
| Hysteresis | ±3% |
| Viscosity Range | 36 to 3000 SSU (3 to 647 cSt) |
| Filtration | ISO 18/16/13 |
| Media Operating Temp. Range | -30°C / +100°C |
| Weight | .58 lbs (.26 kg) |
| Operating Fluid Media | General Purpose Hydraulic Fluid |
| Cartridge Torque Requirements | 26 ft-lbs (35 Nm) |
| Coil Nut Torque Requirements | 2-3 ft-lbs (3-4 Nm) |
| Cavity | DELTA 2W |
| Cavity Tools Kit | |
| (form tool, reamer, tap) | 40500000 |
| Seal Kit | 21191200 |

COIL SPECIFICATIONS

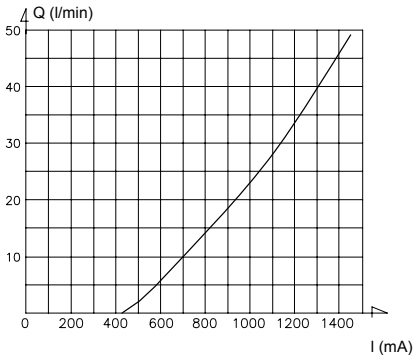
| | |
|--------------------------------|------------------------------|
| Current Supply Characteristics | PWM (Pulse Width Modulation) |
| Rated Current Range | 400-1400 mA |
| PWM or Super-Imposed | |
| Dither Frequency | 100-150 Hz |
| Coil Resistance (12 VDC) | 7.2 Ohm ±5% at 68°F (20°C) |

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DIMENSIONS

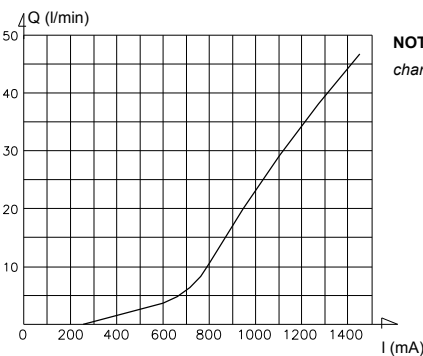
Flow vs. Current - "B" Version

Coil 12 VDC - Delta P = 14 bar - Oil 26 cSt (121 SSU) @ 50°C (104°F)

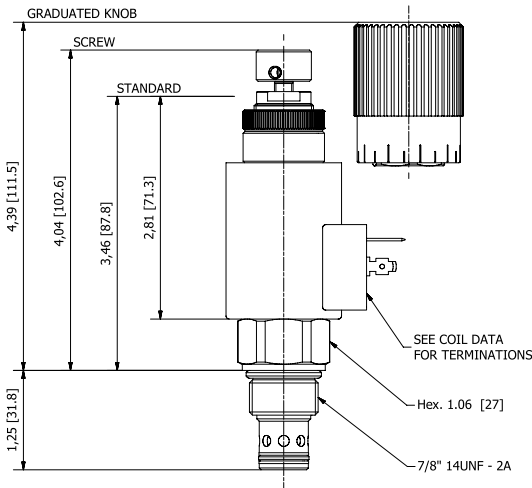
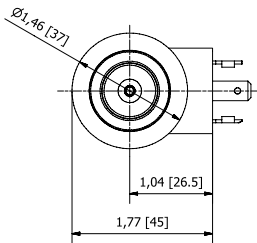


Flow vs. Current - "C" Version

Coil 12 VDC - Delta P = 14 bar - Oil 26 cSt (121 SSU) @ 50°C (104°F)



NOTE: non linear characteristics



(for bodies style and sizes see section "Accessories")

ORDERING INFORMATION

Approximate Coil Weight: .47 lbs (.21 kg)

EE-P2G - - - - -

OPTIONS

- Buna, Push Type Override Standard **AP** Up to 22 l/min
 Buna, Screw Type Override (Knob) **AS** Up to 22 l/min
 Buna, Screw Type Override (Grad. Knob) **AK** Up to 22 l/min

 Buna, Push Type Override Standard **BP** Up to 50 l/min
 Buna, Screw Type Override (Knob) **BS** Up to 50 l/min
 Buna, Screw Type Override (Grad. Knob) **BK** Up to 50 l/min

 Buna, Push Type Override Standard **CP** Up to 50 l/min
 Buna, Screw Type Override (Knob) **CS** Up to 50 l/min
 Buna, Screw Type Override (Grad. Knob) **CK** Up to 50 l/min

BODIES

- Blank** Without Body
N 3/4" BSP Ports
S #8 SAE Ports

VOLTAGE

- 12** 12 VDC
24 24 VDC

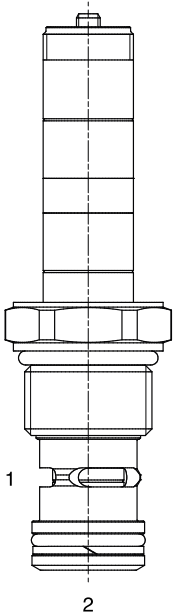
"F" COIL TERMINATION

- HC** DIN 43650 (Hirschmann)
DI Deutsch-Integral DT04-2P
JT AMP Jr. Timer

NOTES: 1) Flows refer to a 14 bar Delta P
 2) For other seals, consult factory

WARNING: the specifications/application data shown in our catalogs and data sheets are intended only as a general guide for the product described (herein). Any specific application should not be undertaken without independent study, evaluation, and testing for suitability.

ET-P2S 2 WAY NORMALLY CLOSED, PROPORTIONAL FLOW CONTROL VALVE



DESCRIPTION

12 size, 1 1/16-12 thread, "Tecnord" series, solenoid operated, 2 way normally closed, bidirectional proportional flow control valve.

OPERATION

When de-energized the ET-P2S blocks flow at ports (1) and (2). When energized, the valve allows flow from (1) to (2) or from (2) to (1). Flow is proportional to the current applied to the coil, flow regulation happens in both directions, according to below graph. A compensator must be used to create a pressure compensated flow control function.

OPERATION OF MANUAL OVERRIDE OPTION: to override, turn the manual override screw counterclockwise. To release turn the manual override screw clockwise.

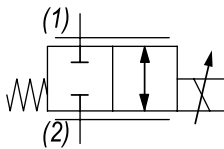
FEATURES

- Efficient wet-armature construction.
- Cartridges are voltage interchangeable.
- Industry common cavity.
- Unitized, molded coil design.
- Continuous duty rated solenoid.
- Optional coil voltages and terminations.



Curves are attained with Tecnord QC-CP3 compensator.

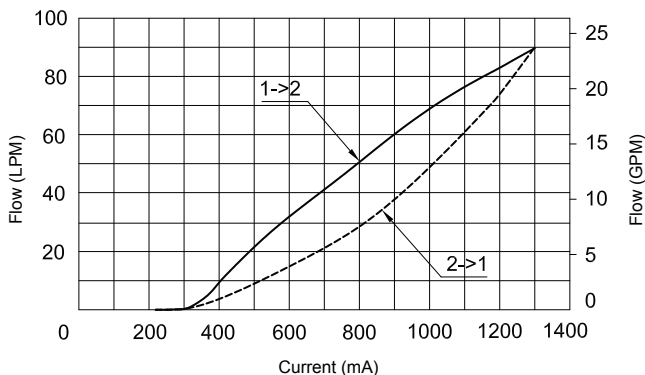
HYDRAULIC SYMBOL



PERFORMANCE

Flow vs. Current

Coil 12 VDC - Press. Drop = 14 bar - Oil 46 cSt (217 SSU) @ 50°C (122°F)



VALVE SPECIFICATIONS

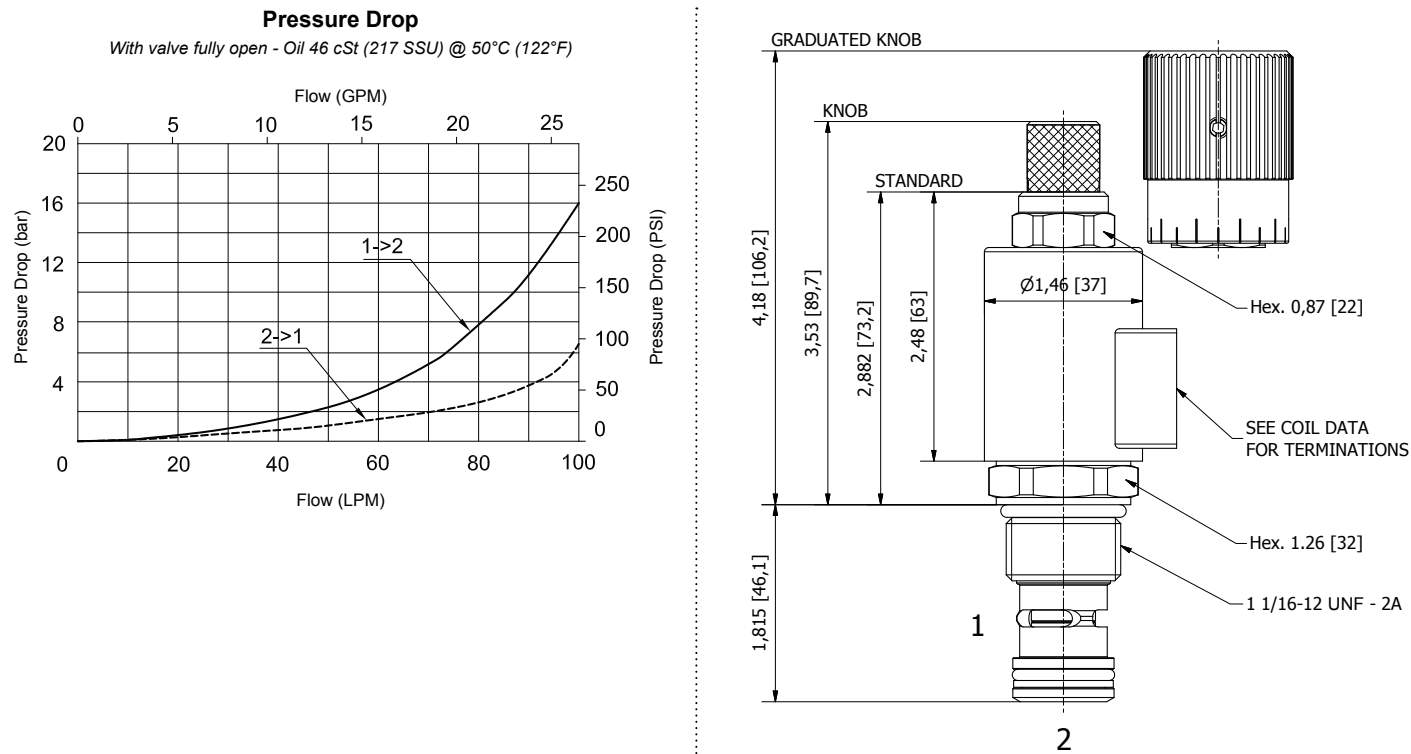
| | |
|-------------------------------|---------------------------------|
| Flow Range | See curves for various versions |
| Max System Pressure | 3500 PSI (241 bar) |
| Leakage | Max 50 cc/min at 245 bar |
| Hysteresis | ±3% |
| Viscosity Range | 36 to 3000 SSU (3 to 647 cSt) |
| Filtration | ISO 18/16/13 |
| Media Operating Temp. Range | -30°C / +100°C |
| Weight | .72 lbs (.32 kg) |
| Operating Fluid Media | General Purpose Hydraulic Fluid |
| Cartridge Torque Requirements | 37 ft-lbs (50 Nm) |
| Coil Nut Torque Requirements | 2-3 ft-lbs (3-4 Nm) |
| Cavity | TECNORD 2W |
| Cavity Tools Kit | |
| (form tool, reamer, tap) | 40500032 |
| Seal Kit | 21191200 |

COIL SPECIFICATIONS

| | |
|--------------------------------|------------------------------|
| Current Supply Characteristics | PWM (Pulse Width Modulation) |
| Rated Current Range | 400-1400 mA |
| PWM or Super-Imposed | |
| Dither Frequency | 100-150 Hz |
| Coil Resistance (12 VDC) | 7.2 Ohm ±5% at 68°F (20°C) |

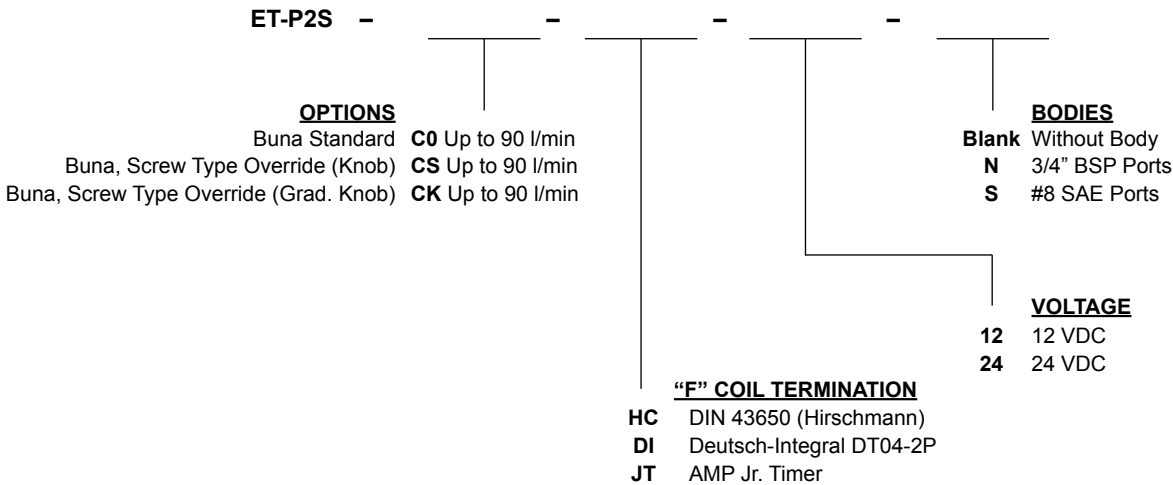
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DIMENSIONS



ORDERING INFORMATION

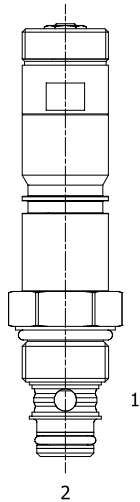
Approximate Coil Weight: .47 lbs (.21 kg)



NOTES: 1) Flows refer to a 14 bar Delta P
 2) For other seals, consult factory

WARNING: the specifications/application data shown in our catalogs and data sheets are intended only as a general guide for the product described (herein). Any specific application should not be undertaken without independent study, evaluation, and testing for suitability.

EB-P2A 2 WAY NORMALLY CLOSED, PROPORTIONAL FLOW CONTROL VALVE



DESCRIPTION

8 size, 3/4-16 thread, solenoid operated, 2 way normally closed poppet style, proportional flow control valve.

OPERATION

When de-energized the EB-P2A blocks flow from (1) to (2) and allows reverse flow from (2) to (1). When energized, the valve allows flow from (1) to (2). Flow is proportional to current applied to the coil. A compensator must be used to create a pressure compensated flow control function.

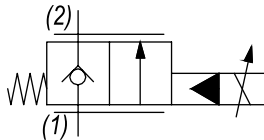
FEATURES

- Efficient wet-armature construction.
- Cartridges are voltage interchangeable.
- Industry common cavity.
- Unitized, molded coil design.
- Continuous duty rated solenoid.
- Optional coil voltages and terminations.



Curves are attained without pressure compensator. The valve can work with a pressure drop up to 200 bar.

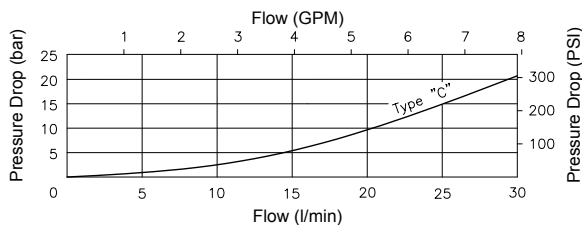
HYDRAULIC SYMBOL



PERFORMANCE

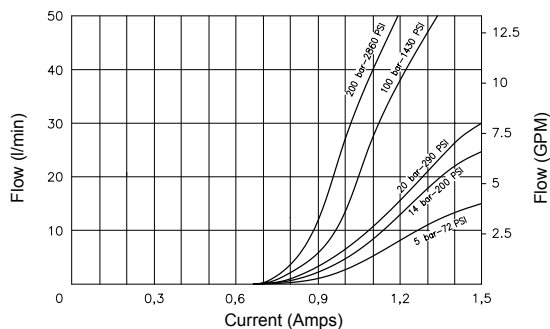
Pressure Drop

1 to 2 with valve completely open



Flow vs. Current at different Pressure Drop

Coil 12 VDC - hyd. - Oil 26 cSt (121 SSU) @ 40°C (104°F)



VALVE SPECIFICATIONS

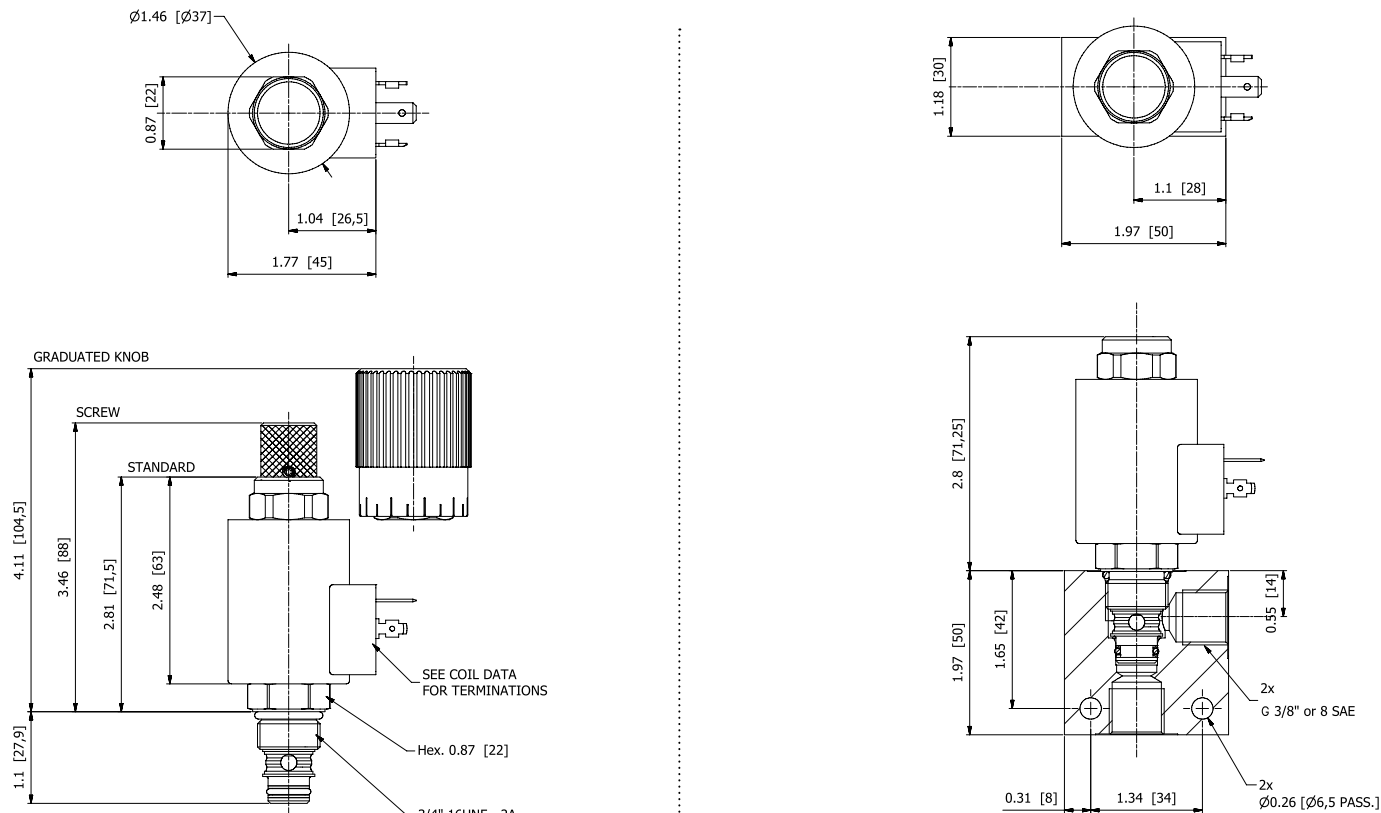
| | |
|--|---------------------------------|
| Flow Range | See curves |
| Max System Pressure | 3500 PSI (241 bar) |
| Leakage | 0-10 drops / min @ 245 bar |
| Hysteresis | ±3% |
| Viscosity Range | 36 to 3000 SSU (3 to 647 cSt) |
| Filtration | ISO 18/16/13 |
| Media Operating Temp. Range | -30°C / +100°C |
| Weight | .72 lbs (.32 kg) |
| Operating Fluid Media | General Purpose Hydraulic Fluid |
| Cartridge Torque Requirements | 19 ft-lbs (25 Nm) |
| Coil Nut Torque Requirements | 2-3 ft-lbs (3-4 Nm) |
| Cavity | POWER 2W |
| Cavity Tools Kit (form tool, reamer, tap) | 40500005 |
| Seal Kit | 21191102 |

COIL SPECIFICATIONS

| | |
|--------------------------------|------------------------------|
| Current Supply Characteristics | PWM (Pulse Width Modulation) |
| Rated Current Range | 400-1400 mA |
| PWM or Super-Imposed | |
| Dither Frequency | 100 Hz |
| Coil Resistance (12 VDC) | 7.2 Ohm ±5% at 68°F (20°C) |

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DIMENSIONS



(for bodies style and sizes see section "Accessories")

ORDERING INFORMATION

Approximate Coil Weight: .47 lbs (.21 kg)

EB-P2A -

OPTIONS

Buna Standard **C0** Up to 25 l/min
 Buna, Screw Type Override (Knob) **CS** Up to 25 l/min
 Buna, Screw Type Override (Grad. Knob) **CK** Up to 25 l/min

BODIES

Blank Without Body
N 3/8" BSP Ports
S #8 SAE Ports

VOLTAGE

12 12 VDC
24 24 VDC

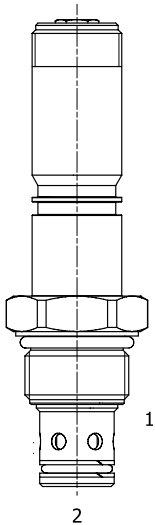
"F" COIL TERMINATION

HC DIN 43650 (Hirschmann)
DI Deutsch-Integral DT04-2P
JT AMP Jr. Timer

NOTES: 1) Flows refer to a 14 bar Delta P
 2) For other seals, consult factory

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EE-P2A 2 WAY NORMALLY CLOSED, PROPORTIONAL FLOW CONTROL VALVE



DESCRIPTION

10 size, 7/8-14 thread, solenoid operated, 2 way normally closed poppet style, proportional flow control valve.

OPERATION

When de-energized the EE-P2A blocks flow from (1) to (2) and allows reverse flow from (2) to (1). When energized, the valve allows flow from (1) to (2). Flow is proportional to current applied to the coil. A compensator must be used to create a pressure compensated flow control function.

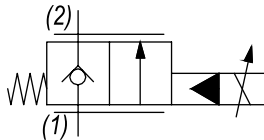
FEATURES

- Efficient wet-armature construction.
- Cartridges are voltage interchangeable.
- Industry common cavity.
- Unitized, molded coil design.
- Continuous duty rated solenoid.
- Optional coil voltages and terminations.



Curves are attained without pressure compensator. The valve can work with a pressure drop up to 200 bar.

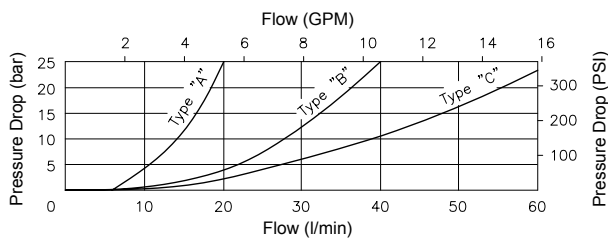
HYDRAULIC SYMBOL



PERFORMANCE

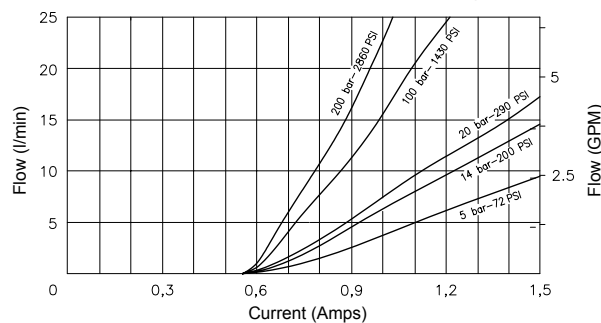
Pressure Drop

1 to 2 with valve completely open



Flow vs. Current at different Pressure Drop

Poppet type A - Coil 12 VDC - hyd. oil 26 cSt (121 SSU) @ 40°C (104°F)



VALVE SPECIFICATIONS

| | |
|--|---------------------------------|
| Flow Range | See curves for various versions |
| Max System Pressure | 3500 PSI (241 bar) |
| Leakage | 0-10 drops / min @ 245 bar |
| Hysteresis | ±3% |
| Viscosity Range | 36 to 3000 SSU (3 to 647 cSt) |
| Filtration | ISO 18/16/13 |
| Media Operating Temp. Range | -30°C / +100°C |
| Weight | .72 lbs (.32 kg) |
| Operating Fluid Media | General Purpose Hydraulic Fluid |
| Cartridge Torque Requirements | 26-35 ft-lbs (50 Nm) |
| Coil Nut Torque Requirements | 2-3 ft-lbs (3-4 Nm) |
| Cavity | DELTA 2W |
| Cavity Tools Kit (form tool, reamer, tap) | 40500000 |
| Seal Kit | 21191200 |

COIL SPECIFICATIONS

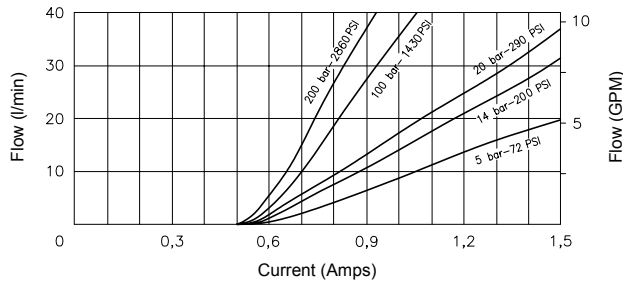
| | |
|--------------------------------|------------------------------|
| Current Supply Characteristics | PWM (Pulse Width Modulation) |
| Rated Current Range | 400-1400 mA |
| PWM or Super-Imposed | |
| Dither Frequency | 100 Hz |
| Coil Resistance (12 VDC) | 7.2 Ohm ±5% at 68°F (20°C) |

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DIMENSIONS

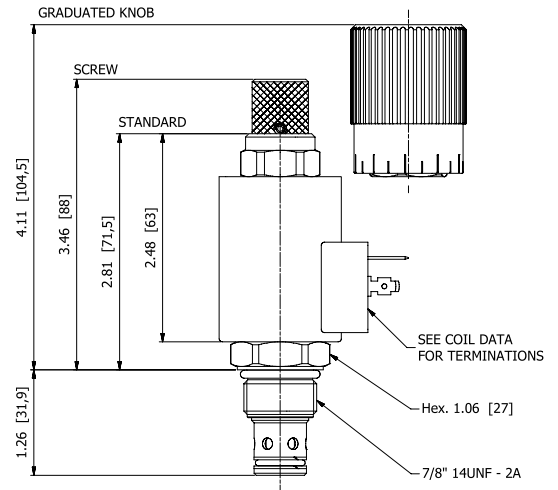
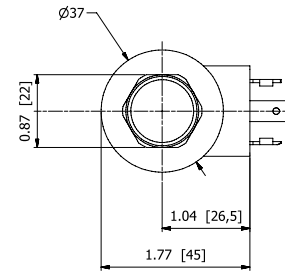
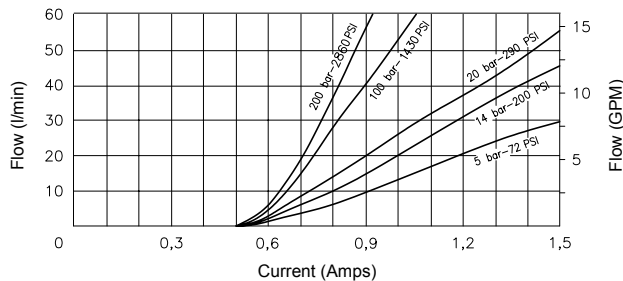
Flow vs. Current at different Pressure Drop

Poppet type B - Coil 12 VDC - hyd. oil 26 cSt (121 SSU) @ 40°C (104°F)



Flow vs. Current at different Pressure Drop

Poppet type C - Coil 12 VDC - hyd. oil 26 cSt (121 SSU) @ 40°C (104°F)



(for bodies style and sizes see section "Accessories")

ORDERING INFORMATION

Approximate Coil Weight: .47 lbs (.21 kg)

EE-P2A -

OPTIONS

- Buna Standard **A0** Up to 15 l/min
- Buna, Screw Type Override (Knob) **AS** Up to 15 l/min
- Buna, Screw Type Override (Grad. Knob) **AK** Up to 15 l/min
- Buna Standard **B0** Up to 30 l/min
- Buna, Screw Type Override (Knob) **BS** Up to 30 l/min
- Buna, Screw Type Override (Grad. Knob) **BK** Up to 30 l/min
- Buna Standard **C0** Up to 45 l/min
- Buna, Screw Type Override (Knob) **CS** Up to 45 l/min
- Buna, Screw Type Override (Grad. Knob) **CK** Up to 45 l/min

BODIES

- Blank** Without Body
- N** 3/4" BSP Ports
- S** #8 SAE Ports

VOLTAGE

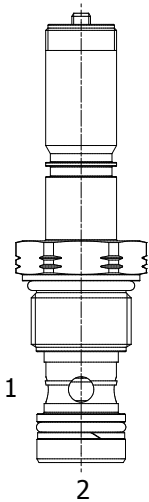
- 12** 12 VDC
- 24** 24 VDC

"F" COIL TERMINATION

- HC** DIN 43650 (Hirschmann)
- DI** Deutsch-Integral DT04-2P
- JT** AMP Jr. Timer

NOTES: 1) Flows refer to a 14 bar Delta P
2) For other seals, consult factory

ET-P2A 2 WAY NORMALLY CLOSED, PROPORTIONAL FLOW CONTROL VALVE



DESCRIPTION

12 size, 1 1/16-12 thread, solenoid operated, 2 way normally closed poppet style, proportional flow control valve.

OPERATION

When de-energized the ET-P2A blocks flow from (1) to (2) and allows reverse flow from (2) to (1). When energized, the valve allows flow from (1) to (2). Flow is proportional to current applied to the coil. A compensator must be used to create a pressure compensated flow control function.

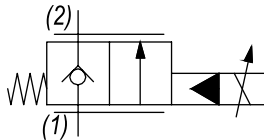
FEATURES

- Efficient wet-armature construction.
- Cartridges are voltage interchangeable.
- Industry common cavity.
- Unitized, molded coil design.
- Continuous duty rated solenoid.
- Optional coil voltages and terminations.



Curves are attained without pressure compensator. The valve can work with a pressure drop up to 200 bar.

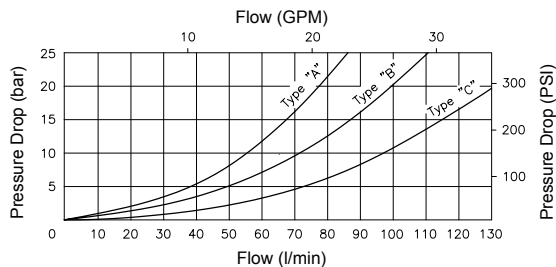
HYDRAULIC SYMBOL



PERFORMANCE

Pressure Drop

1 to 2 with valve completely open



VALVE SPECIFICATIONS

| | |
|--|---------------------------------|
| Flow Range | See curves for various versions |
| Max System Pressure | 3500 PSI (241 bar) |
| Leakage | 0-10 drops / min @ 245 bar |
| Hysteresis | ±3% |
| Viscosity Range | 36 to 3000 SSU (3 to 647 cSt) |
| Filtration | ISO 18/16/13 |
| Media Operating Temp. Range | -30°C / +100°C |
| Weight | .72 lbs (.32 kg) |
| Operating Fluid Media | General Purpose Hydraulic Fluid |
| Cartridge Torque Requirements | 37 ft-lbs (50 Nm) |
| Coil Nut Torque Requirements | 2-3 ft-lbs (3-4 Nm) |
| Cavity | TECNORD 2W |
| Cavity Tools Kit (form tool, reamer, tap) | 40500032 |
| Seal Kit | 21191301 |

COIL SPECIFICATIONS

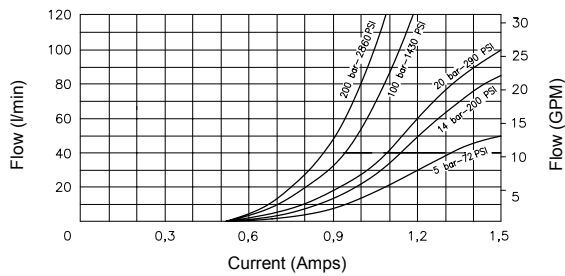
| | |
|--------------------------------|------------------------------|
| Current Supply Characteristics | PWM (Pulse Width Modulation) |
| Rated Current Range | 400-1400 mA |
| PWM or Super-Imposed | |
| Dither Frequency | 100 Hz |
| Coil Resistance (12 VDC) | 7.2 Ohm ±5% at 68°F (20°C) |

WARNING: the specifications/application data shown in our catalogs and data sheets are intended only as a general guide for the product described (herein). Any specific application should not be undertaken without independent study, evaluation, and testing for suitability.

DIMENSIONS

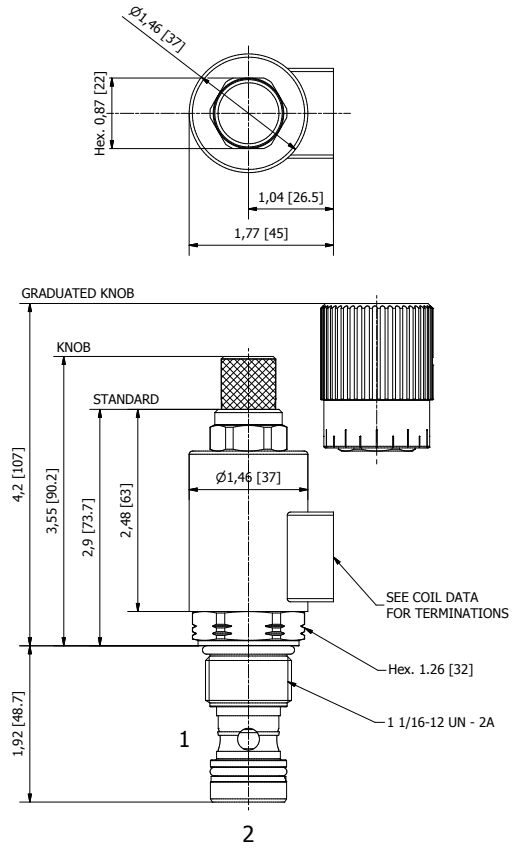
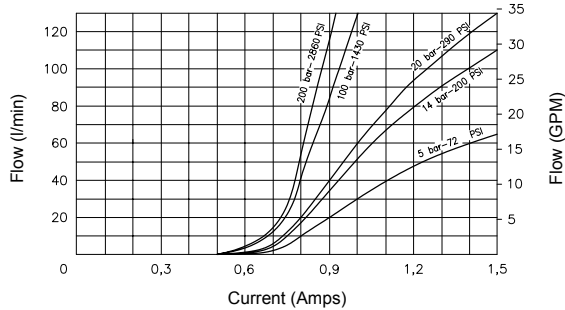
Flow vs. Current at different Pressure Drop

Poppet type B - Coil 12 VDC - hyd. oil 26 cSt (121 SSU) @ 40°C (104°F)



Flow vs. Current at different Pressure Drop

Poppet type C - Coil 12 VDC - hyd. oil 26 cSt (121 SSU) @ 40°C (104°F)



(for bodies style and sizes see section "Accessories")

ORDERING INFORMATION

Approximate Coil Weight: .47 lbs (.21 kg)

ET-P2A -

OPTIONS

- Buna Standard **B0** Up to 85 l/min
- Buna, Screw Type Override (Knob) **BS** Up to 85 l/min
- Buna, Screw Type Override (Grad. Knob) **BK** Up to 85 l/min
- Buna Standard **C0** Up to 110 l/min
- Buna, Screw Type Override (Knob) **CS** Up to 110 l/min
- Buna, Screw Type Override (Grad. Knob) **CK** Up to 110 l/min

BODIES

- Blank** Without Body
- N** 3/4" BSP Ports
- S** #8 SAE Ports

VOLTAGE

- 12** 12 VDC
- 24** 24 VDC

"F" COIL TERMINATION

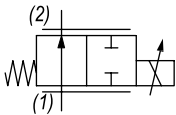
- HC** DIN 43650 (Hirschmann)
- DI** Deutsch-Integral DT04-2P
- JT** AMP Jr. Timer

NOTES: 1) Flows refer to a 14 bar Delta P
2) For other seals, consult factory

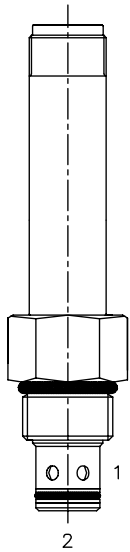
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2 WAY NORMALLY OPEN PROPORTIONAL FLOW CONTROL VALVES

| SPOOL TYPE | GPM | PSI | LPM | BAR | CAVITY | MODEL | PAGE |
|---|-----|------|-----|-----|--------|--------|------|
|  | 8 | 3500 | 30 | 241 | 7/8-14 | EE-P2H | PT40 |

EE-P2H 2 WAY NORMALLY OPEN, PROPORTIONAL FLOW CONTROL VALVE



DESCRIPTION

10 size, 7/8-14 thread, solenoid operated, 2 way normally open, proportional flow control valve.

OPERATION

When de-energized the EE-P2H allows flow from (1) to (2). When fully energized, the valve blocks flow at port (1) and (2). Flow is proportional to current applied to the coil. A compensator must be used to create a pressure compensated flow control function.

OPERATION OF MANUAL OVERRIDE OPTION: to override, turn the manual override screw clockwise. To release turn the manual override screw counterclockwise.

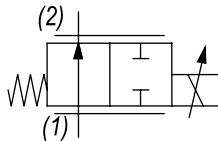
FEATURES

- Efficient wet-armature construction.
- Cartridges are voltage interchangeable.
- Industry common cavity.
- Unitized, molded coil design.
- Continuous duty rated solenoid.
- Optional coil voltages and terminations.



Curve is attained with Tecnord QC-CP3 compensator at with various settings.

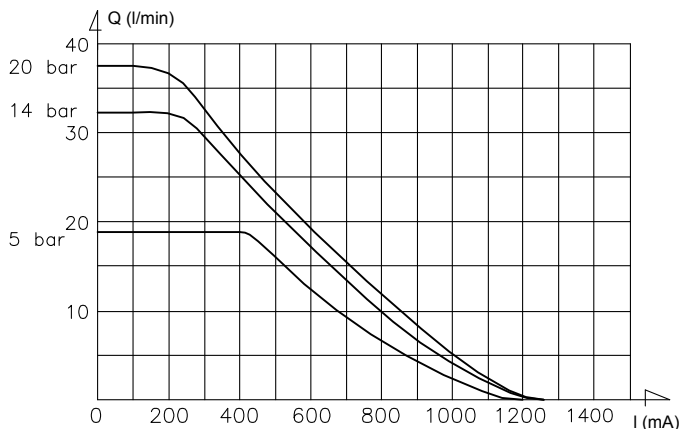
HYDRAULIC SYMBOL



PERFORMANCE

Flow (l/min) vs. Current (mA)

Coil 12 VDC - Delta P = 5, 14, 20 bar; Toil = 40°C



VALVE SPECIFICATIONS

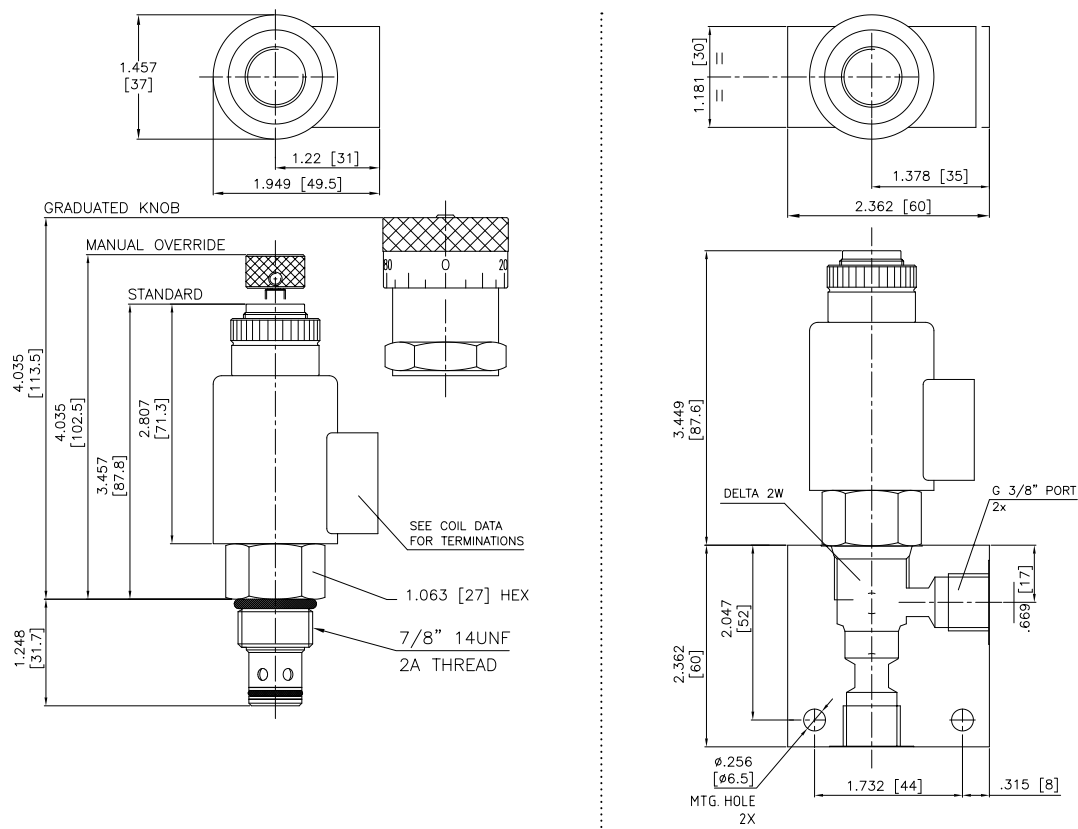
| | |
|--|---------------------------------|
| Flow Range | See curve |
| Max System Pressure | 3500 PSI (241 bar) |
| Leakage | Max 100 cc/min at 245 bar |
| Hysteresis | ±4% |
| Viscosity Range | 36 to 3000 SSU (3 to 647 cSt) |
| Filtration | ISO 18/16/13 |
| Media Operating Temp. Range | -30°C / +100°C |
| Weight | .58 lbs (.26 kg) |
| Operating Fluid Media | General Purpose Hydraulic Fluid |
| Cartridge Torque Requirements | 26 ft-lbs (35 Nm) |
| Coil Nut Torque Requirements | 2-3 ft-lbs (3-4 Nm) |
| Cavity | DELTA 2W |
| Cavity Tools Kit (form tool, reamer, tap) | 40500000 |
| Seal Kit | 21191200 |

COIL SPECIFICATIONS

| | |
|--------------------------------|------------------------------|
| Current Supply Characteristics | PWM (Pulse Width Modulation) |
| Rated Current Range | 400-1400 mA |
| PWM or Super-Imposed | |
| Dither Frequency | 100-150 Hz |
| Coil Resistance (12 VDC) | 7.2 Ohm ±5% at 68°F (20°C) |

WARNING: the specifications/application data shown in our catalogs and data sheets are intended only as a general guide for the product described (herein). Any specific application should not be undertaken without independent study, evaluation, and testing for suitability.

DIMENSIONS



(for bodies style and sizes see section "Accessories")

ORDERING INFORMATION

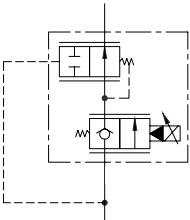
Approximate Coil Weight: .47 lbs (.21 kg)

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|--------|--|---|---|---|---|---|
| EE-P2H | | - | - | - | - | - |
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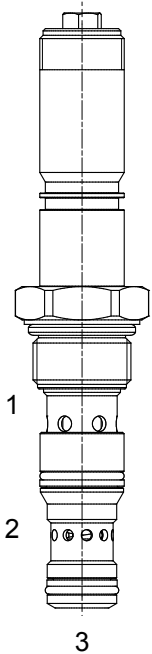
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2 WAY NORMALLY CLOSED PRESSURE COMPENSATED PROPORTIONAL FLOW REGULATOR VALVES

| POPPET TYPE | GPM | PSI | LPM | BAR | CAVITY | MODEL | PAGE |
|---|-----|------|-----|-----|---------|--------|------|
|  | 12 | 3500 | 45 | 241 | 7/8-14 | EG-F2A | PT44 |
| | 26 | 3500 | 100 | 241 | 1/16-12 | EU-F2A | PT46 |

EG-F2A 2 WAY PRESSURE COMPENSATED PROPORTIONAL FLOW REGULATOR



DESCRIPTION

10 size, 7/8-14 thread, "Delta" series, solenoid operated, normally closed, poppet style, restrictive type 2 ways pressure compensated proportional flow regulator.

OPERATION

EG-F2A maintains a constant flow rate out of (2) regardless of load pressure variations in the circuit downstream of (1). When coil is not energized, there is no regulated flow out of (2). The valve begins to respond to load variations when the flow through the valve creates a pressure differential across the control spool.

Reverse flow from (2) to (1) returns through the control spool and is not compensated.

OPERATION OF MANUAL OVERRIDE OPTION: to override, turn the manual override screw counterclockwise. To release turn the manual override screw clockwise.

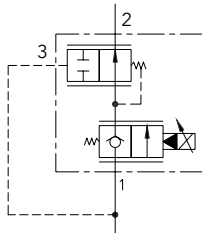
FEATURES

- Hardened parts for long-life.
- Industry common cavity.
- Excellent linearity and low hysteresis characteristics.
- Cartridges are voltage interchangeable.
- Optional coil voltages and terminations available.
- Unitized, molded coil design.
- Continuous duty rated solenoid.



Port (1) must be connected in the manifold to port (3).

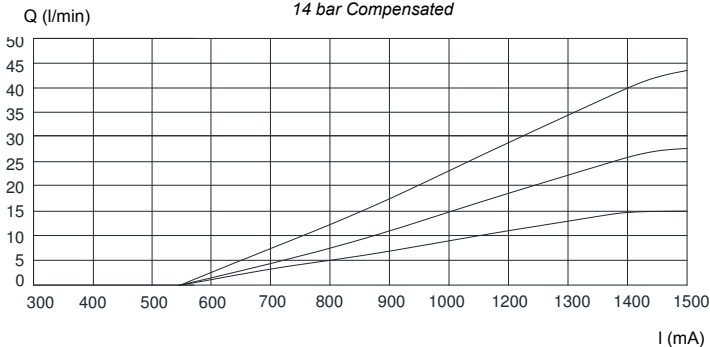
HYDRAULIC SYMBOL



PERFORMANCE

Flow (lt/min) vs. Current (mA - PWM @ 100 Hz)

14 bar Compensated



VALVE SPECIFICATIONS

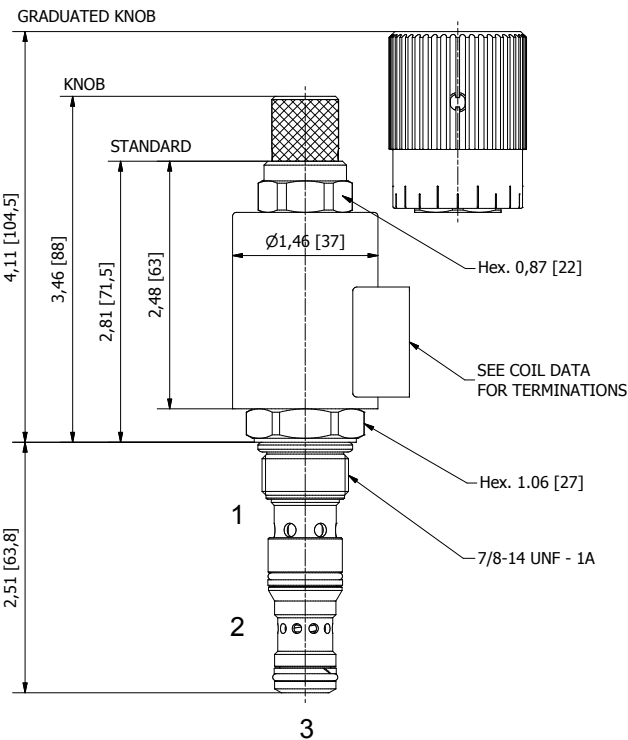
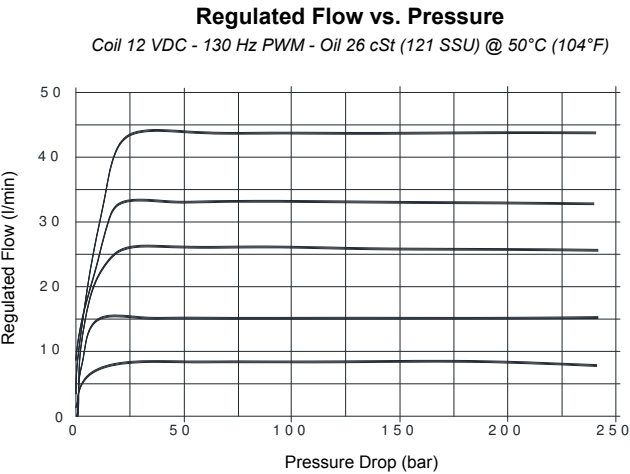
| | |
|-------------------------------|---------------------------------|
| Flow Range | See curves for various versions |
| Max System Pressure | 3500 PSI (241 bar) |
| Leakage | 0-10 drops / min @ 245 bar |
| Hysteresis | ±5% |
| Viscosity Range | 36 to 3000 SSU (3 to 647 cSt) |
| Filtration | ISO 18/16/13 |
| Media Operating Temp. Range | -30°C / +100°C |
| Operating Fluid Media | General Purpose Hydraulic Fluid |
| Cartridge Torque Requirements | 30 ft-lbs (41 Nm) |
| Coil Nut Torque Requirements | 2-3 ft-lbs (3-4 Nm) |
| Cavity | T308 |
| Cavity Tools Kit | |
| (form tool, reamer, tap) | K-T308 |

COIL SPECIFICATIONS

| | |
|--------------------------------|------------------------------|
| Current Supply Characteristics | PWM (Pulse Width Modulation) |
| Rated Current Range | 400-1400 mA |
| PWM or Super-Imposed | |
| Dither Frequency | 100 Hz |
| Coil Resistance (12 VDC) | 7.2 Ohm ±5% at 68°F (20°C) |

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DIMENSIONS



(for bodies style and sizes see section "Accessories")

ORDERING INFORMATION

Approximate Coil Weight: .47 lbs (.21 kg)

EG-F2A -

OPTIONS

- Buna Standard **A0** Up to 15 l/min
- Buna, Screw Type Override (Knob) **AS** Up to 15 l/min
- Buna, Screw Type Override (Grad. Knob) **AK** Up to 15 l/min
- Buna Standard **B0** Up to 30 l/min
- Buna, Screw Type Override (Knob) **BS** Up to 30 l/min
- Buna, Screw Type Override (Grad. Knob) **BK** Up to 30 l/min
- Buna Standard **C0** Up to 45 l/min
- Buna, Screw Type Override (Knob) **CS** Up to 45 l/min
- Buna, Screw Type Override (Grad. Knob) **CK** Up to 45 l/min

BODIES

- Blank** Without Body
- N** 3/8" BSP Ports
- S** #6 SAE Ports

VOLTAGE

- 12** 12 VDC
- 24** 24 VDC

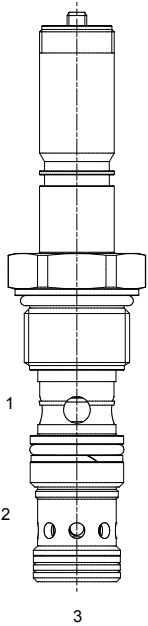
"F" COIL TERMINATION

- HC** DIN 43650 (Hirschmann)
- DI** Deutsch-Integral DT04-2P
- JT** AMP Jr. Timer

NOTE: for other seals, consult factory.

WARNING: the specifications/application data shown in our catalogs and data sheets are intended only as a general guide for the product described (herein). Any specific application should not be undertaken without independent study, evaluation, and testing for suitability.

EU-F2A 2 WAY PRESSURE COMPENSATED PROPORTIONAL FLOW REGULATOR



DESCRIPTION

12 size, 1" 1/16-12 thread, "Tecnord" series, solenoid operated, normally closed, poppet style, restrictive type 2 ways pressure compensated proportional flow regulator.

OPERATION

EU-F2A maintains a constant flow rate out of (2) regardless of load pressure variations in the circuit downstream of (1). When coil is not energized, there is no regulated flow out of (2). The valve begins to respond to load variations when the flow through the valve creates a pressure differential across the control spool.

Reverse flow from (2) to (1) returns through the control spool and is not compensated. The manual override increases flow by counter-clockwise rotation of the manual override knob.

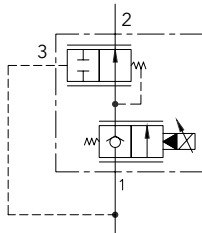
FEATURES

- Hardened parts for long-life.
- Industry common cavity.
- Excellent linearity and low hysteresis characteristics.
- Cartridges are voltage interchangeable.
- Optional coil voltages and terminations available.
- Unitized, molded coil design.
- Continuous duty rated solenoid.



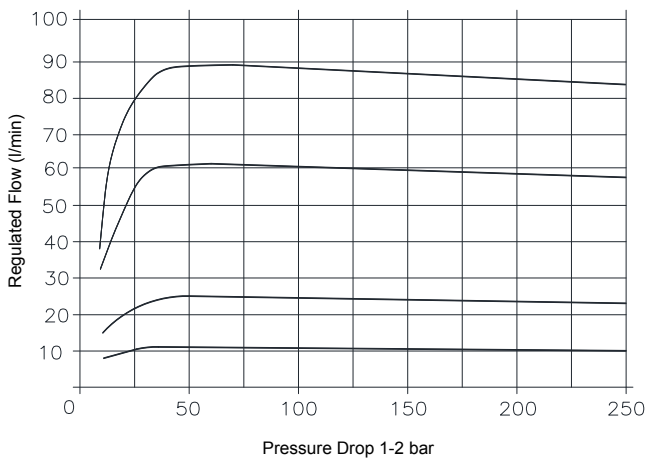
Port (1) must be connected in the manifold to port (3).

HYDRAULIC SYMBOL



PERFORMANCE

Regulated Flow vs. Pressure



VALVE SPECIFICATIONS

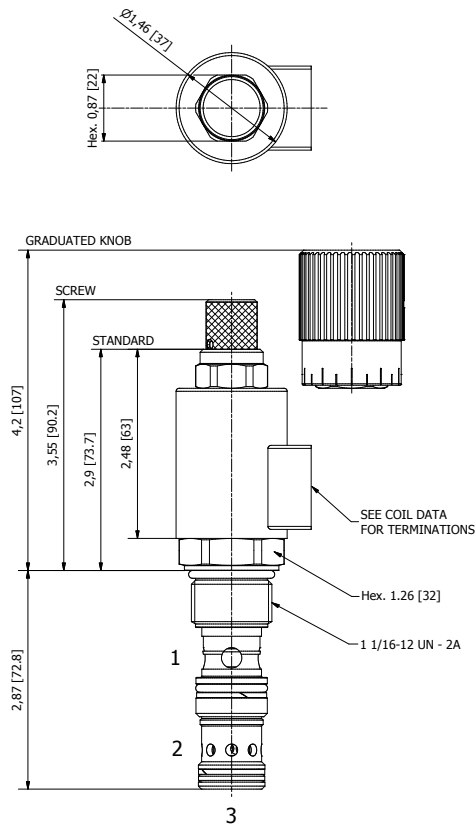
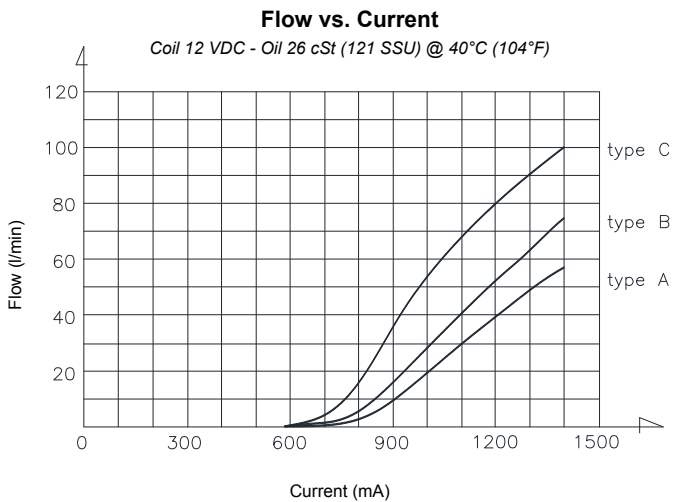
| | |
|--|---------------------------------|
| Flow Range | See curves for various versions |
| Max System Pressure | 3500 PSI (241 bar) |
| Leakage | 0-10 drops / min @ 245 bar |
| Hysteresis | ±5% |
| Viscosity Range | 36 to 3000 SSU (3 to 647 cSt) |
| Filtration | ISO 18/16/13 |
| Media Operating Temp. Range | -30°C / +100°C |
| Weight | .72 lbs (.32 kg) |
| Operating Fluid Media | General Purpose Hydraulic Fluid |
| Cartridge Torque Requirements | 37 ft-lbs (50 Nm) |
| Coil Nut Torque Requirements | 2-3 ft-lbs (3-4 Nm) |
| Cavity | TECNORD 3W |
| Cavity Tools Kit (form tool, reamer, tap) | 40500034 |

COIL SPECIFICATIONS

| | |
|--------------------------------|------------------------------|
| Current Supply Characteristics | PWM (Pulse Width Modulation) |
| Rated Current Range | 500-1400 mA |
| PWM or Super-Imposed | |
| Dither Frequency | 100 Hz |
| Coil Resistance (12 VDC) | 7.2 Ohm ±5% at 68°F (20°C) |

WARNING: the specifications/application data shown in our catalogs and data sheets are intended only as a general guide for the product described (herein). Any specific application should not be undertaken without independent study, evaluation, and testing for suitability.

DIMENSIONS



(for bodies style and sizes see section "Accessories")

ORDERING INFORMATION

Approximate Coil Weight: .47 lbs (.21 kg)

EU-F2A - - - -

OPTIONS

- Buna Standard **A0** Up to 55 l/min
- Buna, Screw Type Override (Knob) **AS** Up to 55 l/min
- Buna, Screw Type Override (Grad. Knob) **AK** Up to 55 l/min
- Buna Standard **B0** Up to 75 l/min
- Buna, Screw Type Override (Knob) **BS** Up to 75 l/min
- Buna, Screw Type Override (Grad. Knob) **BK** Up to 75 l/min
- Buna Standard **C0** Up to 100 l/min
- Buna, Screw Type Override (Knob) **CS** Up to 100 l/min
- Buna, Screw Type Override (Grad. Knob) **CK** Up to 100 l/min

BODIES

- Blank** Without Body
- N** 3/4" BSP Ports
- S** #8 SAE Ports

VOLTAGE

- 12** 12 VDC
- 24** 24 VDC

"F" COIL TERMINATION

- HC** DIN 43650 (Hirschmann)
- DI** Deutsch-Integral DT04-2P
- JT** AMP Jr. Timer

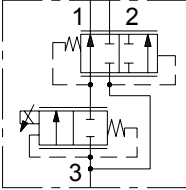
NOTE: for other seals, consult factory.

WARNING: the specifications/application data shown in our catalogs and data sheets are intended only as a general guide for the product described (herein). Any specific application should not be undertaken without independent study, evaluation, and testing for suitability.

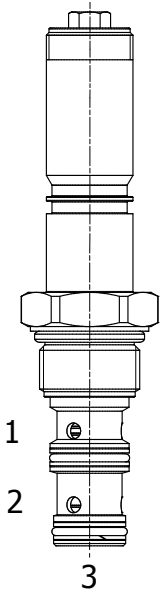
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3 WAY NORMALLY CLOSED PRESSURE COMPENSATED PROPORTIONAL FLOW REGULATOR VALVES

| SPOOL TYPE | GPM | PSI | LPM | BAR | CAVITY | MODEL | PAGE |
|---|-----|------|-----|-----|---------|--------|------|
|  | 6 | 3500 | 23 | 241 | 7/8-14 | EF-F3G | PT50 |
| | 16 | 3500 | 60 | 241 | 1/16-12 | EU-F3G | PT52 |

EF-F3G 3 WAY PRESSURE COMPENSATED PRIORITY TYPE PROP. FLOW REGULATOR



DESCRIPTION

10 size, 7/8-14 thread, "Delta" series, solenoid operated, normally closed, spool style, 3 ways priority type pressure compensated proportional flow regulator. It can also be used as a restrictive-type 2 way, pressure-compensated flow regulator when the bypass line (port 2) is blocked.

OPERATION

EF-F3G maintains a constant flow rate out of (1) regardless of load pressure variations in the circuit downstream of (3) and regardless bypass pressure variations in the circuit downstream of (2). Excess flow bypasses out of (2). When coil is not energized, there is no regulated flow out of (1).

OPERATION OF MANUAL OVERRIDE OPTION: to override, turn the manual override screw counterclockwise. To release turn the manual override screw clockwise.

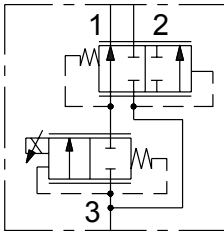
FEATURES

- Hardened parts for long-life.
- Industry common cavity.
- Excellent linearity and low hysteresis characteristics.
- Cartridges are voltage interchangeable.
- Optional coil voltages and terminations available.
- Unitized, molded coil design.
- Continuous duty rated solenoid.



It can be used as a restrictive 2-way pressure-compensated flow control valve, blocking bypass line port (2).

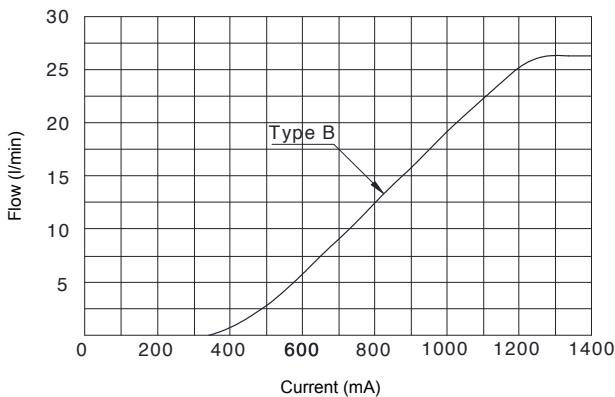
HYDRAULIC SYMBOL



PERFORMANCE

Flow vs. Current

Coil 12 VDC - 130 Hz PWM - Oil 26 cSt (121 SSU) @ 50°C (104°F)



VALVE SPECIFICATIONS

| | |
|--|---|
| Flow Range | See curves for various versions |
| Max System Pressure | 3500 PSI (241 bar) |
| Leakage | 10 cu-in/min @ 3000 PSI 160 cc/min @ 207 bar |
| Hysteresis | ±5% |
| Viscosity Range | 36 to 3000 SSU (3 to 647 cSt) |
| Filtration | ISO 18/16/13 |
| Media Operating Temp. Range | -30°C / +100°C |
| Weight | .49 lbs (.22 kg) |
| Operating Fluid Media | General Purpose Hydraulic Fluid |
| Cartridge Torque Requirements | 30 ft-lbs (41 Nm) |
| Coil Nut Torque Requirements | 2-3 ft-lbs (3-4 Nm) |
| Cavity | DELTA 3W |
| Cavity Tools Kit (form tool, reamer, tap) | 40500001 |

COIL SPECIFICATIONS

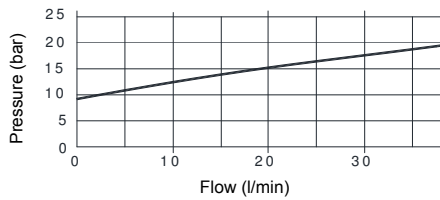
| | |
|--------------------------------|------------------------------|
| Current Supply Characteristics | PWM (Pulse Width Modulation) |
| Rated Current Range | 400-1400 mA |
| PWM or Super-Imposed | |
| Dither Frequency | 120-140 Hz |
| Coil Resistance (12 VDC) | 7.2 Ohm ±5% at 68°F (20°C) |

WARNING: the specifications/application data shown in our catalogs and data sheets are intended only as a general guide for the product described (herein). Any specific application should not be undertaken without independent study, evaluation, and testing for suitability.

DIMENSIONS

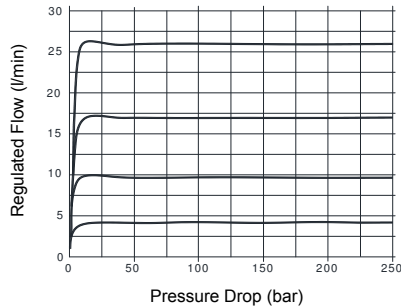
Pressure Drop 3→2 (bar)

Oil 26 cSt (121 SSU) @ 50°C (104°F)



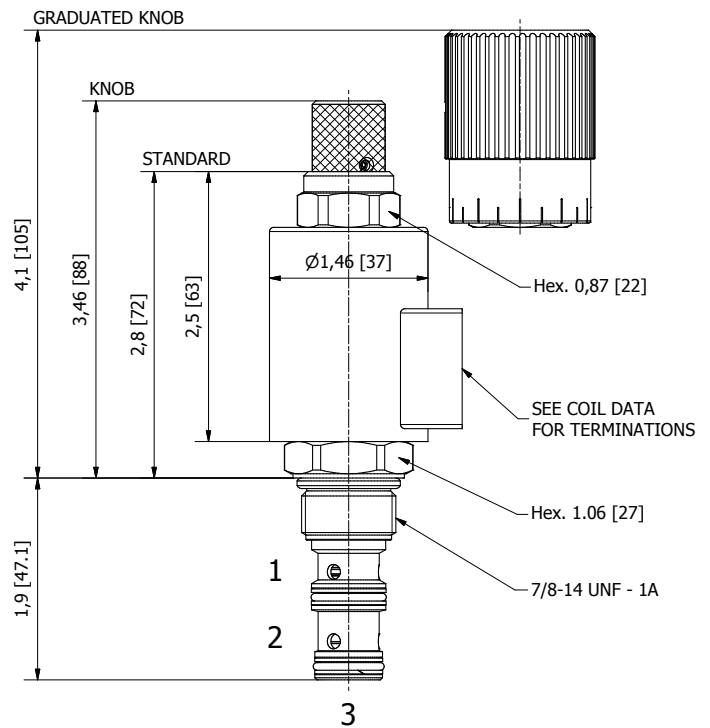
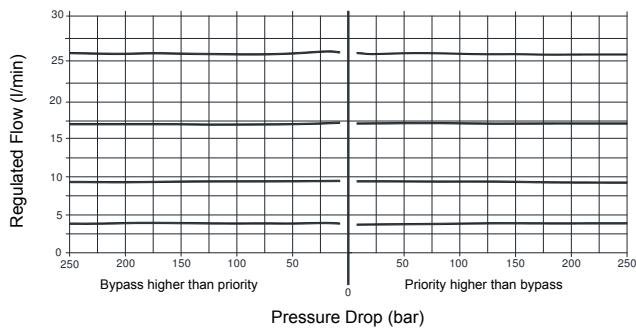
Regulated Flow vs. Pressure

2 WAYS - Coil 12 VDC - 130 Hz PWM - Oil 26 cSt (121 SSU) @ 50°C (104°F)



Pres. Compensation from Inlet to Work Port or Bypass Port

3 WAYS - Coil 12 VDC - 130 Hz PWM - Oil 26 cSt (121 SSU) @ 50°C (104°F)



(for bodies style and sizes see section "Accessories")

ORDERING INFORMATION

Approximate Coil Weight: .47 lbs (.21 kg)

EF-F3G

OPTIONS

Buna Standard **B0** Up to 25 l/min
Buna, Screw Type Override (Knob) **BS** Up to 25 l/min
Buna, Screw Type Override (Grad. Knob) **BK** Up to 25 l/min

BODIES

Blank Without Body
N 3/8" BSP Ports
S #6 SAE Ports

"F" COIL TERMINATION

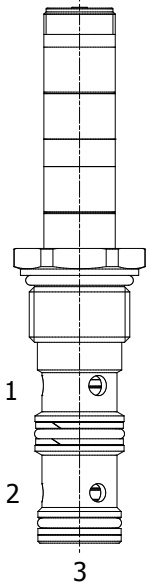
HC DIN 43650 (Hirschmann)
DI Deutsch-Integral DT04-2P
JT AMP Jr. Timer

VOLTAGE

12 12 VDC
24 24 VDC

NOTES: 1) For other flow settings, consult factory.
2) For other seals, consult factory.

EU-F3G 3 WAY PRESSURE COMPENSATED PRIORITY TYPE PROPORTIONAL FLOW REGULATOR



DESCRIPTION

12 size, 1" 1/16-12 thread, "Tecnord" series, solenoid operated, normally closed, spool style, 3 ways priority type pressure compensated proportional flow regulator. It can also be used as a restrictive-type 2 way, pressure-compensated flow regulator when the bypass line (port 2) is blocked.

OPERATION

EU-F3G maintains a constant flow rate out of (1) regardless of load pressure variations in the circuit downstream of (3) and regardless bypass pressure variations in the circuit downstream of (2). Excess flow bypasses out of (2). When coil is not energized, there is no regulated flow out of (1).

OPERATION OF MANUAL OVERRIDE OPTION: to override, turn the manual override screw counterclockwise. To release turn the manual override screw clockwise.

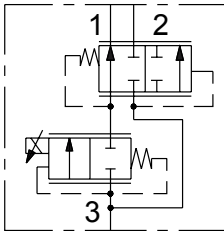
FEATURES

- Hardened parts for long-life.
- Industry common cavity.
- Excellent linearity and low hysteresis characteristics.
- Cartridges are voltage interchangeable.
- Optional coil voltages and terminations available.
- Unitized, molded coil design.
- Continuous duty rated solenoid.



It can be used as a restrictive 2-way pressure-compensated flow control valve, blocking bypass line port (2).

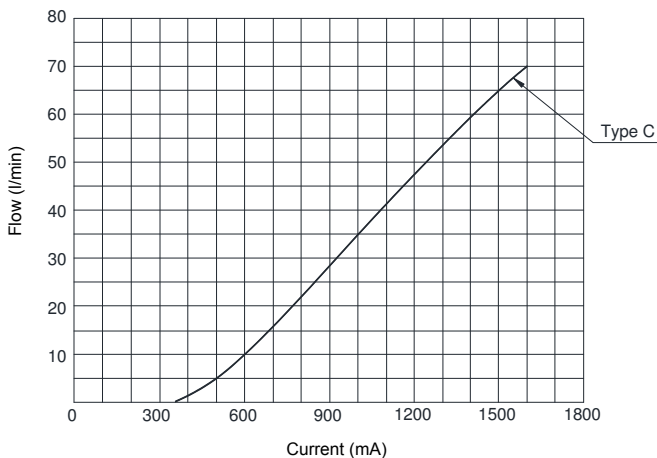
HYDRAULIC SYMBOL



PERFORMANCE

Flow vs. Current

Coil 12 VDC - 130 Hz PWM - Oil 26 cSt (121 SSU) @ 50°C (104°F)



VALVE SPECIFICATIONS

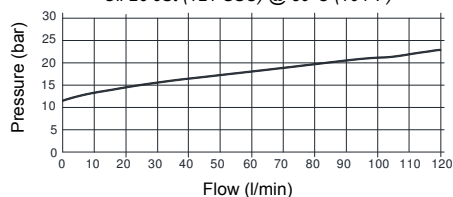
| | |
|--|---|
| Flow Range | See curves for various versions |
| Max System Pressure | 3500 PSI (241 bar) |
| Leakage | 15.7 cu-in/min @ 3000 PSI 250 cc/min @ 207 bar |
| Hysteresis | ±5% |
| Viscosity Range | 36 to 3000 SSU (3 to 647 cSt) |
| Filtration | ISO 18/16/13 |
| Media Operating Temp. Range | -30°C / +100°C |
| Weight | .75 lbs (.34 kg) |
| Operating Fluid Media | General Purpose Hydraulic Fluid |
| Cartridge Torque Requirements | 37 ft-lbs (50 Nm) |
| Coil Nut Torque Requirements | 2-3 ft-lbs (3-4 Nm) |
| Cavity | TECNORD 3W |
| Cavity Tools Kit (form tool, reamer, tap) | 40500034 |

COIL SPECIFICATIONS

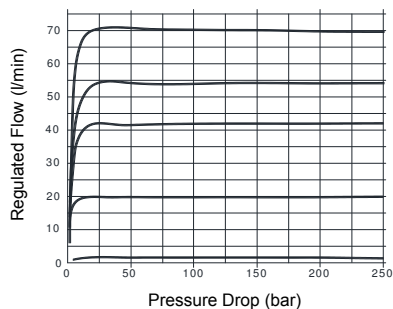
| | |
|--------------------------------|------------------------------|
| Current Supply Characteristics | PWM (Pulse Width Modulation) |
| Rated Current Range | 400-1400 mA |
| PWM or Super-Imposed | |
| Dither Frequency | 120-140 Hz |
| Coil Resistance (12 VDC) | 7.2 Ohm ±5% at 68°F (20°C) |

WARNING: the specifications/application data shown in our catalogs and data sheets are intended only as a general guide for the product described (herein). Any specific application should not be undertaken without independent study, evaluation, and testing for suitability.

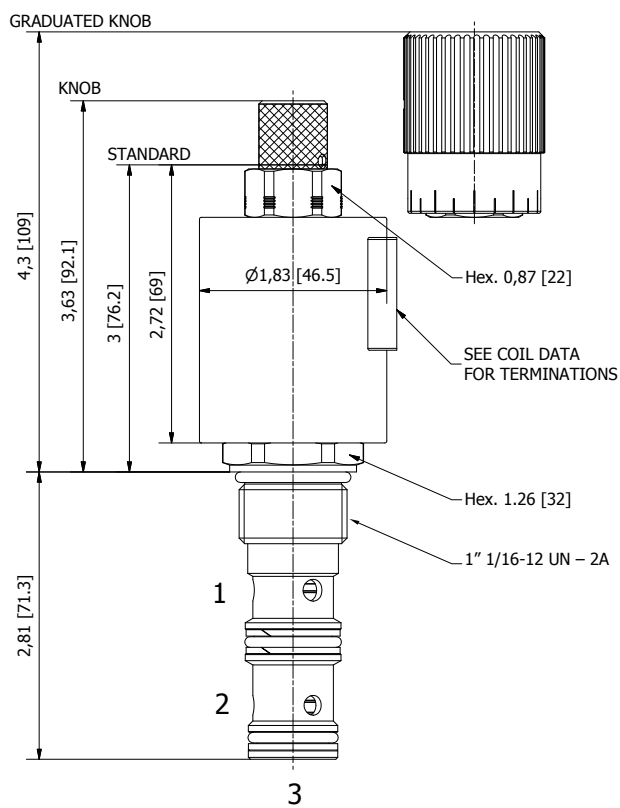
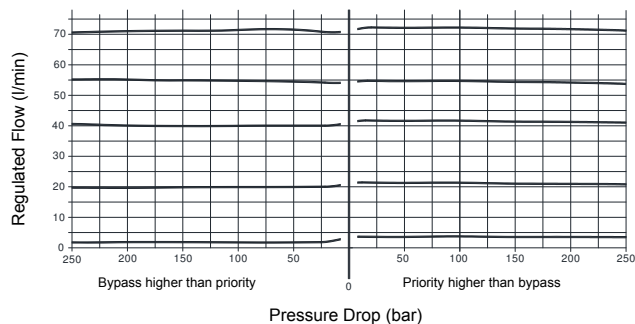
Oil 26 cSt (121 SSU) @ 50°C (104°F)



2 WAYS - Coil 12 VDC - 130 Hz PWM - Oil 26 cSt (121 SSU) @ 50°C (104°F)



3 WAYS - Coil 12 VDC - 130 Hz PWM - Oil 26 cSt (121 SSU) @ 50°C (104°F)



(for bodies style and sizes see section "Accessories")

ORDERING INFORMATION

Approximate Coil Weight: .47 lbs (.21 kg)

EU-F3G -

Buna Standard C0 Up to 60 l/min

Buna, Screw Type Override (Knob) **CS** Up to 60 l/min

Buna, Screw Type Override (Grad. Knob) **CK** Up to 60 l/min

Blank Without Body

N 3/4" BSP Ports

S #8 SAE Ports

HC DIN 43650 (Hirschmann)

DI Deutsch-Integral DT04-2F

JT AMP Jr. Timer

| | |
|-----------|---------------|
| 12 | 12 VDC |
|-----------|---------------|

24 24 VDC

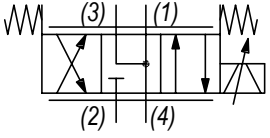
REFERENCES

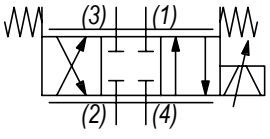
NOTES: 1) For other flow settings, consult factory.
2) For other seals, consult factory.

WARNING: the specifications/application data shown in our catalogs and data sheets are intended only as a general guide for the product described (herein). Any specific application should not be undertaken without independent study, evaluation, and testing for suitability.

Via Malavolti, 36 - 41122 Modena - ITALY - Phone +39 (059) 254895 - Fax +39 (059) 253512 - mail: tecnord@tecnord.com - www.tecnord.com

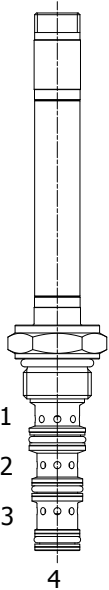
4W/3P PROPORTIONAL DIRECTIONAL CONTROL VALVES

| MOTOR SPOOL TYPE | GPM | PSI | LPM | BAR | CAVITY | MODEL | PAGE |
|---|-----|------|-----|-----|--------|---------------|------|
|  | 3 | 3500 | 11 | 241 | 3/4-16 | EQ-S4M | PT56 |
| | 6 | 3500 | 23 | 241 | 7/8-14 | EG-S4M | PT58 |

| CYLINDER SPOOL TYPE | GPM | PSI | LPM | BAR | CAVITY | MODEL | PAGE |
|---|-----|------|-----|-----|--------|---------------|------|
|  | 3 | 3500 | 11 | 241 | 3/4-16 | EQ-S4P | PT60 |
| | 6 | 3500 | 23 | 241 | 7/8-14 | EG-S4P | PT62 |

WARNING: the specifications/application data shown in our catalogs and data sheets are intended only as a general guide for the product described (herein). Any specific application should not be undertaken without independent study, evaluation, and testing for suitability.

EQ-S4M 4 WAY 3 POSITION, MOTOR SPOOL, PROPORTIONAL DIRECTIONAL VALVE



DESCRIPTION

8 size, 3/4-16 thread, "Power" series, solenoid operated, 4 way 3 position, Motor Spool, proportional directional valve.

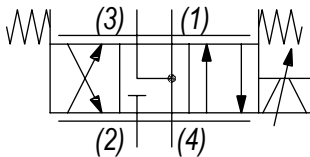
OPERATION

EQ-S4M, when de-energized, blocks flow at (2) and allows flow between (1), (3) and (4). When coil (S1) is energized, flow is allowed from (3) to (4), and from (2) to (1). When coil (S2) is energized, flow is allowed from (3) to (2), and from (4) to (1). Flow is proportional to the current applied to the coil. A compensator must be used to create a pressure compensated flow control function.

FEATURES

- Hardened parts for long-life.
- Industry common cavity.
- Excellent linearity and low hysteresis characteristics.
- Cartridges are voltage interchangeable.
- Optional coil voltages and terminations available.
- Unitized, molded coil design.
- Continuous duty rated solenoid.

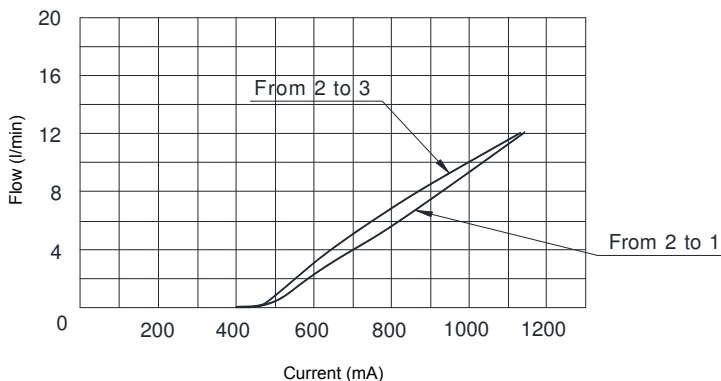
HYDRAULIC SYMBOL



PERFORMANCE

Flow vs. Current

Coil 12VDC – 100 Hz PWM – Oil 26cSt (121 SSU) @ 50°C (122°F)
Operating curves made with circuit having a pressure drop of 14bar



VALVE SPECIFICATIONS

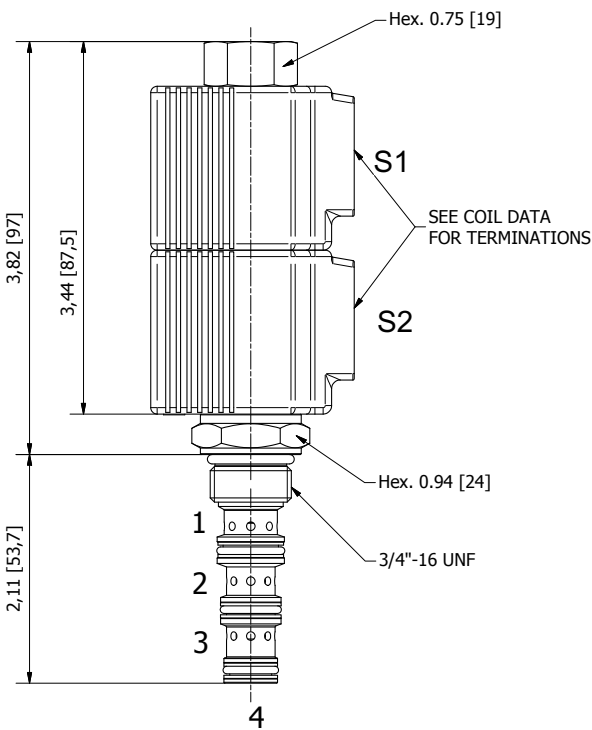
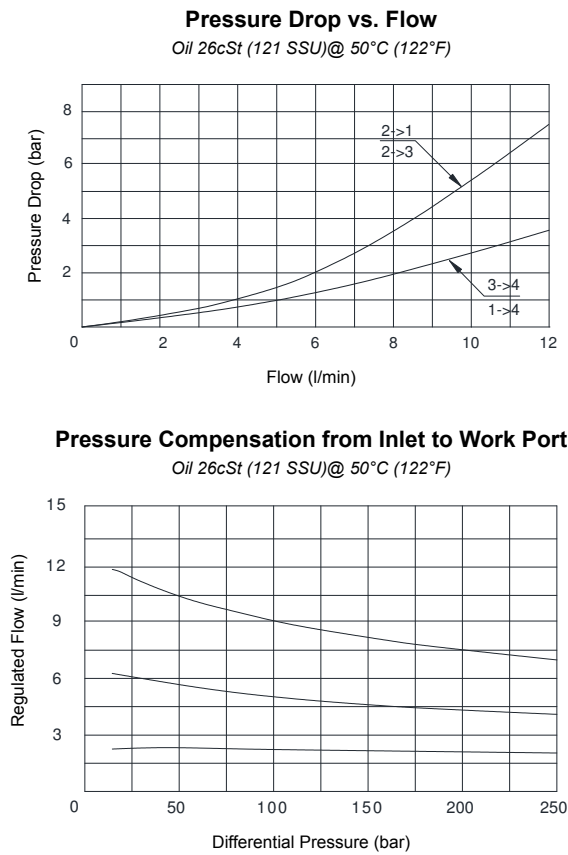
| | |
|--|--|
| Flow Range | See curves for various versions |
| Max System Pressure | 3500 PSI (241 bar) |
| Leakage | 10 cu-in/min 160 cc/min bar @ 210 bar |
| Hysteresis | ±5% |
| Viscosity Range | 36 to 3000 SSU (3 to 647 cSt) |
| Filtration | ISO 18/16/13 |
| Media Operating Temp. Range | -30°C / +100°C |
| Operating Fluid Media | General Purpose Hydraulic Fluid |
| Cartridge Torque Requirements | 18 ft-lbs (26 Nm) |
| Coil Nut Torque Requirements | 2-3 ft-lbs (3-4 Nm) |
| Cavity | POWER 4W |
| Cavity Tools Kit (form tool, reamer, tap) | 40500029 |

COIL SPECIFICATIONS

| | |
|--------------------------------|------------------------------|
| Current Supply Characteristics | PWM (Pulse Width Modulation) |
| Rated Current Range | 400-1300 mA |
| PWM or Super-Imposed | |
| Dither Frequency | 100-200 Hz |
| Coil Resistance (12 VDC) | 6.85 Ohm ±5% at 68°F (20°C) |

WARNING: the specifications/application data shown in our catalogs and data sheets are intended only as a general guide for the product described (herein). Any specific application should not be undertaken without independent study, evaluation, and testing for suitability.

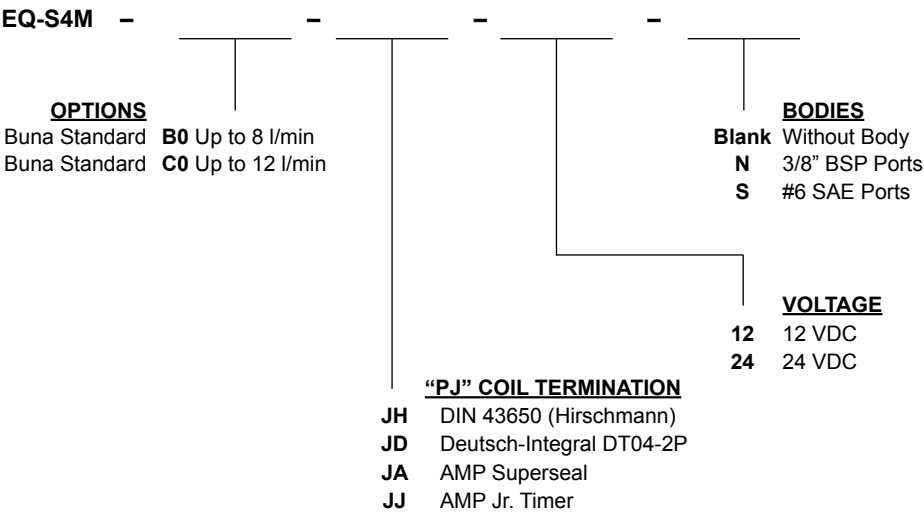
DIMENSIONS



(for bodies style and sizes see section "Accessories")

ORDERING INFORMATION

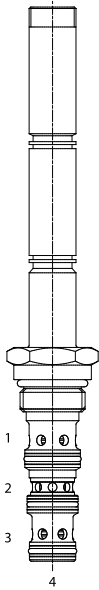
Approximate Coil Weight: .47 lbs (.21 kg)



NOTE: for other seals, consult factory.

WARNING: the specifications/application data shown in our catalogs and data sheets are intended only as a general guide for the product described (herein). Any specific application should not be undertaken without independent study, evaluation, and testing for suitability.

EG-S4M 4 WAY 3 POSITION, MOTOR SPOOL, PROPORTIONAL DIRECTIONAL VALVE



DESCRIPTION

10 size, 7/8-14 thread, "Delta" series, solenoid operated, 4 way 3 position, Motor Spool, proportional directional valve.

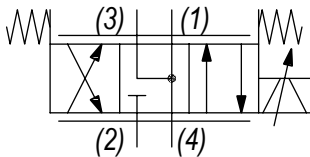
OPERATION

EG-S4M, when de-energized, blocks flow at (2) and allows flow between (1), (3) and (4). When coil (S1) is energized, flow is allowed from (3) to (4), and from (2) to (1). When coil (S2) is energized, flow is allowed from (3) to (2), and from (4) to (1). Flow is proportional to the current applied to the coil. A compensator must be used to create a pressure compensated flow control function.

FEATURES

- Hardened parts for long-life.
- Industry common cavity.
- Excellent linearity and low hysteresis characteristics.
- Cartridges are voltage interchangeable.
- Optional coil voltages and terminations available.
- Unitized, molded coil design.
- Continuous duty rated solenoid.

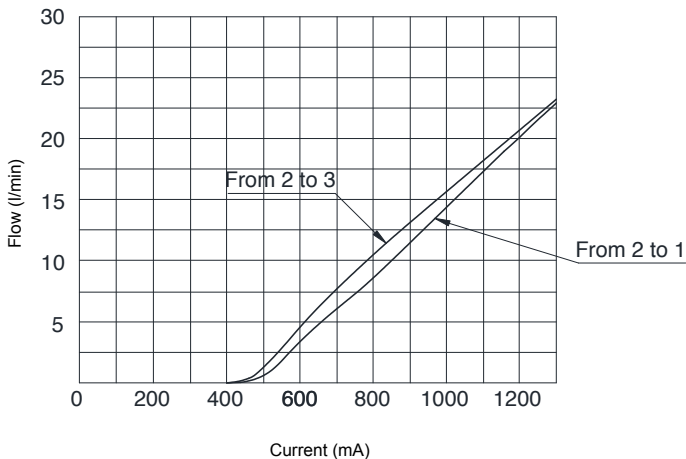
HYDRAULIC SYMBOL



PERFORMANCE

Flow vs. Current

Coil 12 VDC - 100 Hz PWM - Oil 26 cSt (121 SSU) @ 50°C (122°F)
Operating curves made with circuit having a pressure drop of 14bar



VALVE SPECIFICATIONS

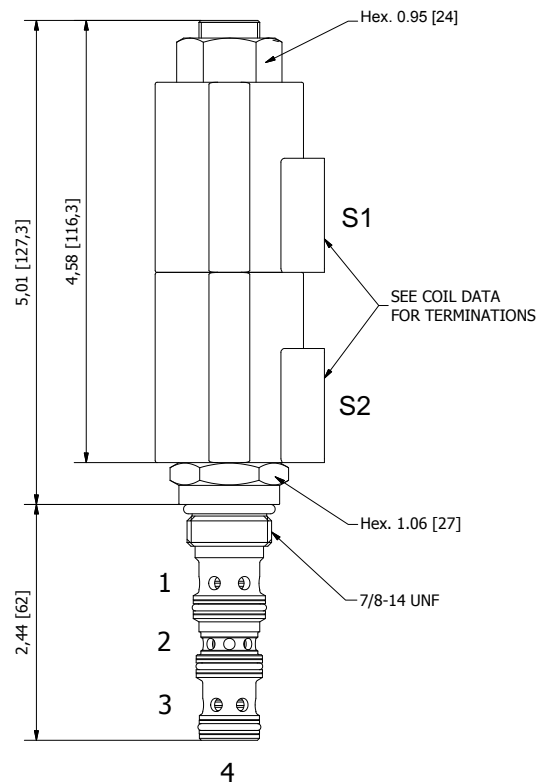
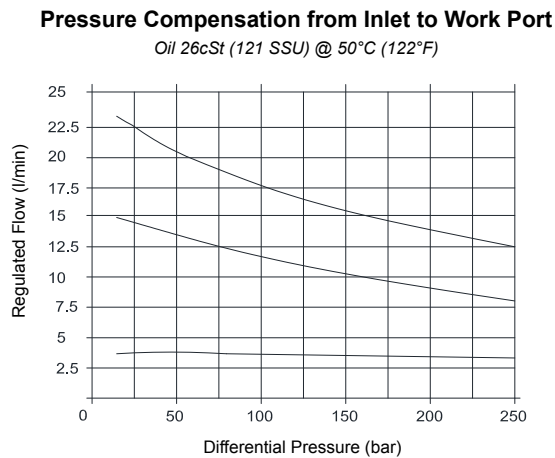
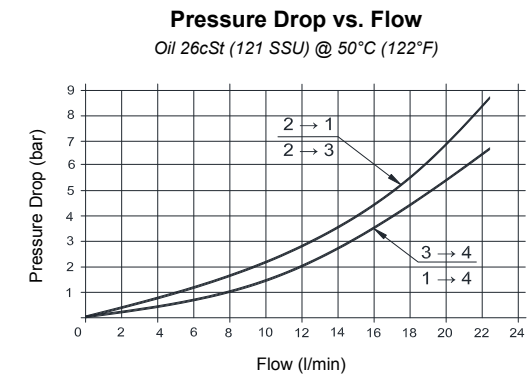
| | |
|--|--|
| Flow Range | See curves for various versions |
| Max System Pressure | 3500 PSI (241 bar) |
| Leakage | 15 cu-in/min 250 cc/min bar @ 210 bar |
| Hysteresis | ±5% |
| Viscosity Range | 36 to 3000 SSU (3 to 647 cSt) |
| Filtration | ISO 18/16/13 |
| Media Operating Temp. Range | -30°C / +100°C |
| Operating Fluid Media | General Purpose Hydraulic Fluid |
| Cartridge Torque Requirements | 25 ft-lbs (34 Nm) |
| Coil Nut Torque Requirements | 2-3 ft-lbs (3-4 Nm) |
| Cavity | DELTA 4W |
| Cavity Tools Kit (form tool, reamer, tap) | 40500002 |

COIL SPECIFICATIONS

| | |
|--------------------------------|------------------------------|
| Current Supply Characteristics | PWM (Pulse Width Modulation) |
| Rated Current Range | 400-1400 mA |
| PWM or Super-Imposed | |
| Dither Frequency | 100-200 Hz |
| Coil Resistance (12 VDC) | 5.6 Ohm ±5% at 68°F (20°C) |

WARNING: the specifications/application data shown in our catalogs and data sheets are intended only as a general guide for the product described (herein). Any specific application should not be undertaken without independent study, evaluation, and testing for suitability.

DIMENSIONS



(for bodies style and sizes see section "Accessories")

ORDERING INFORMATION

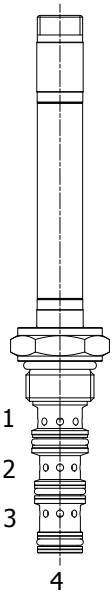
Approximate Coil Weight: .47 lbs (.21 kg)

| | | |
|------------------|-----------------------------|--------------------|
| EG-S4M - - - - - | | |
| OPTIONS | | BODIES |
| Buna Standard | B0 Up to 22 l/min | Blank Without Body |
| | | N 3/8" BSP Ports |
| | | S #6 SAE Ports |
| | | VOLTAGE |
| | | 12 12 VDC |
| | | 24 24 VDC |
| | | 22 220 VAC |
| | "W" COIL TERMINATION | |
| DL | Double Lead | |
| HC | DIN 43650 (Hirschmann) | |
| DI | Deutsch-Integral DT04-2P | |

NOTE: for other seals, consult factory.

W 28 / 2022 **WARNING:** the specifications/application data shown in our catalogs and data sheets are intended only as a general guide for the product described (herein). Any specific application should not be undertaken without independent study, evaluation, and testing for suitability.

EQ-S4P 4 WAY 3 POSITION, CYLINDER SPOOL, PROPORTIONAL DIRECTIONAL VALVE



DESCRIPTION

8 size, 3/4-16 thread, "Power" series, solenoid operated, 4 way 3 position, Cylinder Spool, proportional directional valve.

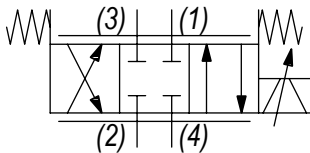
OPERATION

EQ-S4P, when de-energized, blocks flow to all ports. When coil (S1) is energized, flow is allowed from (3) to (4), and from (2) to (1). When coil (S2) is energized, flow is allowed from (3) to (2), and from (4) to (1). Flow is proportional to the current applied to the coil. A compensator must be used to create a pressure compensated flow control function.

FEATURES

- Hardened parts for long-life.
- Industry common cavity.
- Excellent linearity and low hysteresis characteristics.
- Cartridges are voltage interchangeable.
- Optional coil voltages and terminations available.
- Unitized, molded coil design.
- Continuous duty rated solenoid.

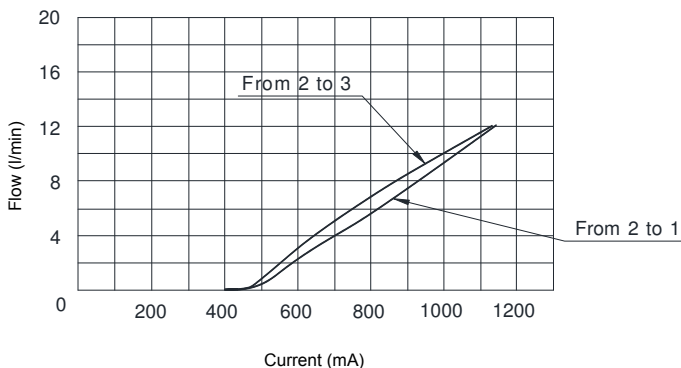
HYDRAULIC SYMBOL



PERFORMANCE

Flow vs. Current

Coil 12VDC – 100 Hz PWM – Oil 26cSt (121 SSU) @ 50°C (122°F)
Operating curves made with circuit having a pressure drop of 14bar



VALVE SPECIFICATIONS

| | |
|--|--|
| Flow Range | See curves for various versions |
| Max System Pressure | 3500 PSI (241 bar) |
| Leakage | 10 cu-in/min 160 cc/min bar @ 210 bar |
| Hysteresis | ±5% |
| Viscosity Range | 36 to 3000 SSU (3 to 647 cSt) |
| Filtration | ISO 18/16/13 |
| Media Operating Temp. Range | -30°C / +100°C |
| Operating Fluid Media | General Purpose Hydraulic Fluid |
| Cartridge Torque Requirements | 18 ft-lbs (26 Nm) |
| Coil Nut Torque Requirements | 2-3 ft-lbs (3-4 Nm) |
| Cavity | POWER 4W |
| Cavity Tools Kit (form tool, reamer, tap) | 40500029 |

COIL SPECIFICATIONS

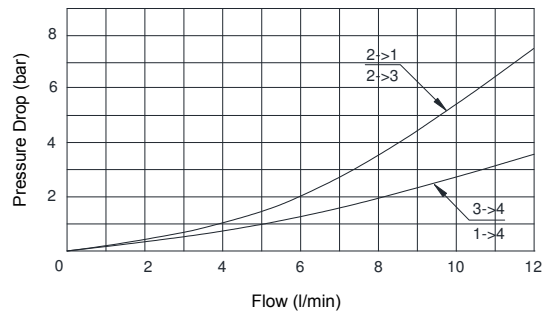
| | |
|--------------------------------|------------------------------|
| Current Supply Characteristics | PWM (Pulse Width Modulation) |
| Rated Current Range | 400-1300 mA |
| PWM or Super-Imposed | |
| Dither Frequency | 100-200 Hz |
| Coil Resistance (12 VDC) | 6.85 Ohm ±5% at 68°F (20°C) |

WARNING: the specifications/application data shown in our catalogs and data sheets are intended only as a general guide for the product described (herein). Any specific application should not be undertaken without independent study, evaluation, and testing for suitability.

DIMENSIONS

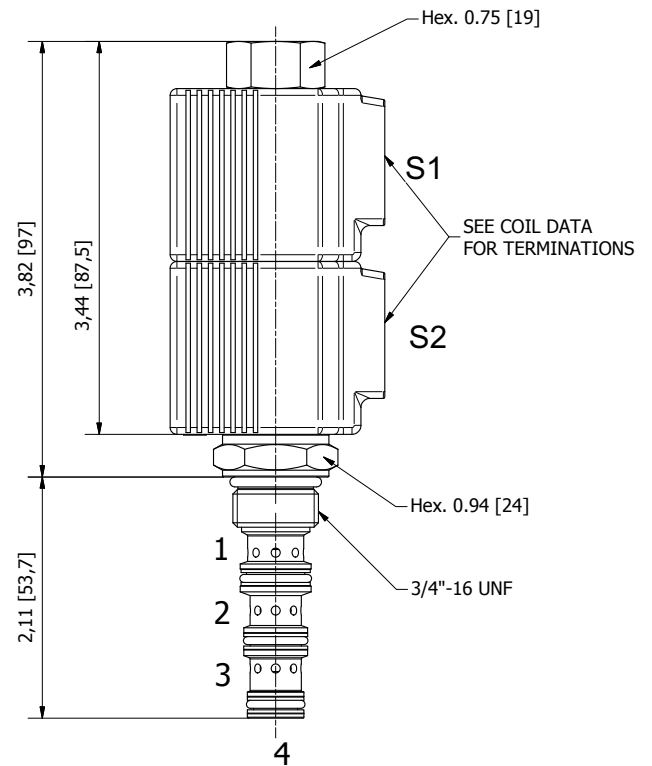
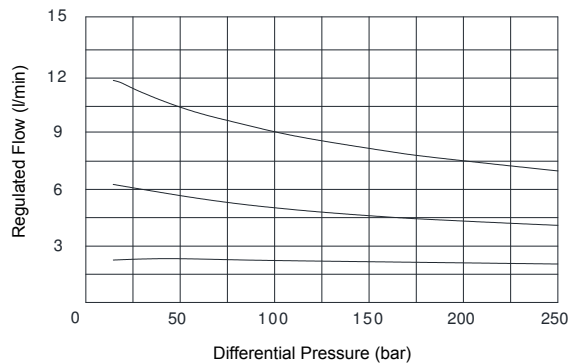
Pressure Drop vs. Flow

Oil 26cSt (121 SSU)@ 50°C (122°F)



Pressure Compensation from Inlet to Work Port

Oil 26cSt (121 SSU)@ 50°C (122°F)



(for bodies style and sizes see section "Accessories")

ORDERING INFORMATION

Approximate Coil Weight: .47 lbs (.21 kg)

EQ-S4P —

OPTIONS

Buna Standard **B0** Up to 8 l/min
Buna Standard **C0** Up to 12 l/min

BODIES

| | |
|--------------|----------------|
| Blank | Without Body |
| N | 3/8" BSP Ports |
| S | #6 SAE Ports |

VOLTAGE

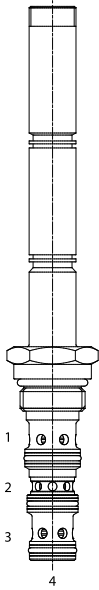
12 12 VDC
24 24 VDC

“PJ” COIL TERMINATION

| | |
|-----------|--------------------------|
| JH | DIN 43650 (Hirschmann) |
| JD | Deutsch-Integral DT04-2P |
| JA | AMP Superseal |
| JJ | AMP Jr. Timer |

NOTE: for other seals, consult factory.

EG-S4P 4 WAY 3 POSITION, CYLINDER SPOOL, PROPORTIONAL DIRECTIONAL VALVE



DESCRIPTION

10 size, 7/8-14 thread, "Delta" series, solenoid operated, 4 way 3 position, Cylinder Spool, proportional directional valve.

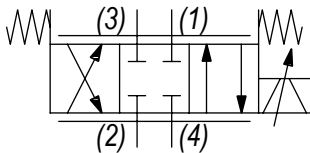
OPERATION

EG-S4P, when de-energized, blocks flow to all ports. When coil (S1) is energized, flow is allowed from (3) to (4), and from (2) to (1). When coil (S2) is energized, flow is allowed from (3) to (2), and from (4) to (1). Flow is proportional to the current applied to the coil. A compensator must be used to create a pressure compensated flow control function.

FEATURES

- Hardened parts for long-life.
- Industry common cavity.
- Excellent linearity and low hysteresis characteristics.
- Cartridges are voltage interchangeable.
- Optional coil voltages and terminations available.
- Unitized, molded coil design.
- Continuous duty rated solenoid.

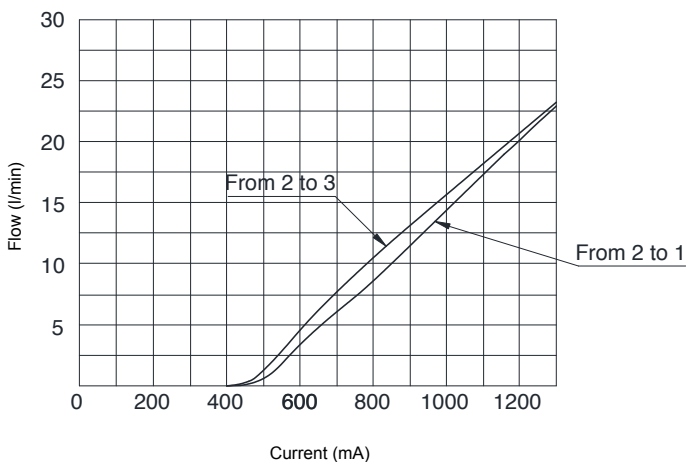
HYDRAULIC SYMBOL



PERFORMANCE

Flow vs. Current

Coil 12 VDC - 100 Hz PWM - Oil 26 cSt (121 SSU) @ 50°C (122°F)
Operating curves made with circuit having a pressure drop of 14bar



VALVE SPECIFICATIONS

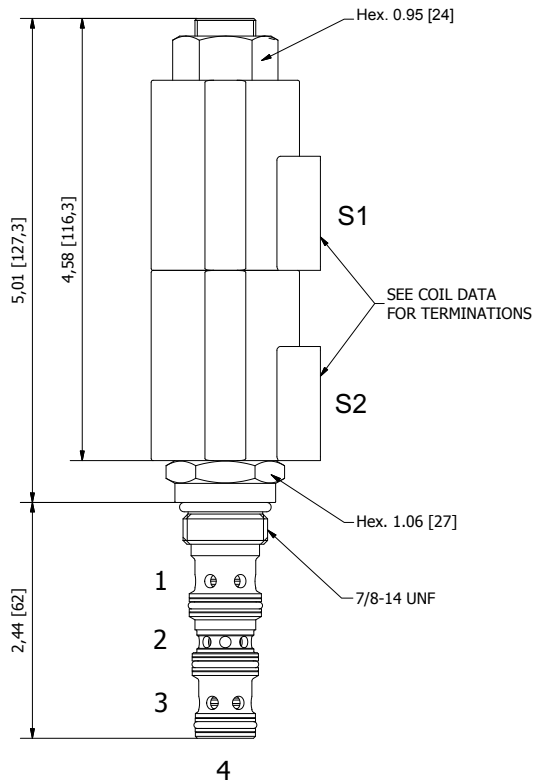
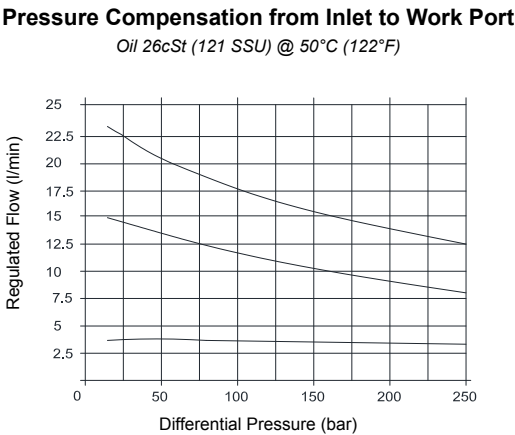
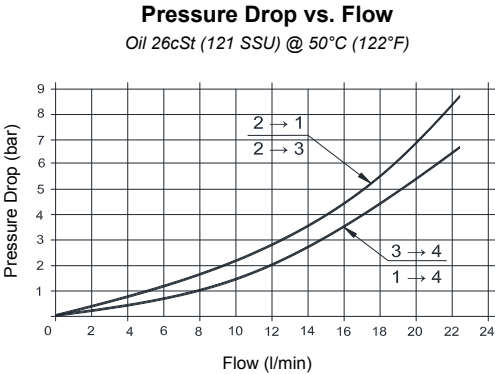
| | |
|--|--|
| Flow Range | See curves for various versions |
| Max System Pressure | 3500 PSI (241 bar) |
| Leakage | 15 cu-in/min 250 cc/min bar @ 210 bar |
| Hysteresis | ±5% |
| Viscosity Range | 36 to 3000 SSU (3 to 647 cSt) |
| Filtration | ISO 18/16/13 |
| Media Operating Temp. Range | -30°C / +100°C |
| Operating Fluid Media | General Purpose Hydraulic Fluid |
| Cartridge Torque Requirements | 25 ft-lbs (34 Nm) |
| Coil Nut Torque Requirements | 2-3 ft-lbs (3-4 Nm) |
| Cavity | DELTA 4W |
| Cavity Tools Kit (form tool, reamer, tap) | 40500002 |

COIL SPECIFICATIONS

| | |
|--------------------------------|------------------------------|
| Current Supply Characteristics | PWM (Pulse Width Modulation) |
| Rated Current Range | 400-1400 mA |
| PWM or Super-Imposed | |
| Dither Frequency | 100-200 Hz |
| Coil Resistance (12 VDC) | 5.6 Ohm ±5% at 68°F (20°C) |

WARNING: the specifications/application data shown in our catalogs and data sheets are intended only as a general guide for the product described (herein). Any specific application should not be undertaken without independent study, evaluation, and testing for suitability.

DIMENSIONS



(for bodies style and sizes see section "Accessories")

ORDERING INFORMATION

Approximate Coil Weight: .47 lbs (.21 kg)

EG-S4P

OPTIONS

Buna Standard

B0 Up to 22 l/min

DL

Double Lead

HC

DIN 43650 (Hirschmann)

DI

Deutsch-Integral DT04-2P

BODIES

Blank

Without Body

N

3/8" BSP Ports

S

#6 SAE Ports

VOLTAGE

12

12 VDC

24

24 VDC

22

220 VAC

NOTE: for other seals, consult factory.

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Page PT63

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